ORDER NO. HAD8803055C0
A6

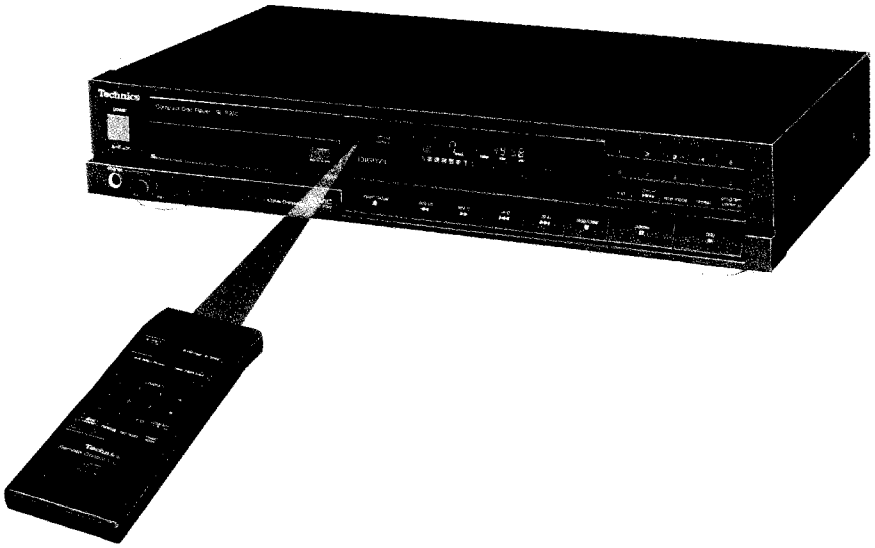
Service Manual

COMPACT disc DIGITAL AUDIO

DIGITAL

Compact Disc Player

SL-P250



Color	Areas
(K)	(M).....U.S.A.
(K)	(MC).....Canada.
(K) (S)	(E).....Continental Europe.
(K) (S)	(EK).....United Kingdom.
(K)	(XL).....Australia.
(K) (S)	(EG).....F.R. Germany.
(K) (S)	(EB).....Belgium.
(K) (S)	(EH).....Holland.
(K) (S)	(EF).....France.
(K) (S)	(Ei).....Italy.
(K)	(XA).....Asia, Latin America, Middle Near East, Africa and Oceania.
(K)	(XB).....Saudi Arabia.
(K)	(PA).....Far East PX.
(K)	(PE).....European Military.
(K)	(PC).....European Audio Club.

Color

(K)...Black Type
(S)...Silver Type

SPECIFICATIONS

■ Audio

No. of channels	2 (left and right stereo)
Frequency response	2~20,000Hz±0.5dB
Output voltage	2V (at 0dB)
Dynamic range	94dB
S/N ratio	96dB
Harmonic distortion	0.003% (1kHz, 0dB)
Total harmonic distortion	0.006% (1kHz, 0dB)
Wow and flutter	Below measurable limit
Output impedance	Approx. 600Ω
Load impedance	More than 10kΩ
Headphone output level	15mW max. 32Ω (adjustable)
D-A conversion system	2 DAC System with 16-bit Resolution

■ Signal Format

Sampling frequency	44.1kHz
D-A conversion	16-bit linear

■ Pickup

Wavelength	780nm

■ Infrared remote-control transmitter

Dimensions (W×H×D)	61×19×165mm (2-13/32″×3/4″×6-1/2″)
Batteries	UM-4 "AAA" batteries or IEC R03 or equivalent (1.5V×2)
Weight	105g (3.7 oz.) (including batteries)

■ General

Power supply	For U.S.A. and Canada.: AC120V, 60Hz For United Kingdom and Australia: AC240V, 50Hz For Continental Europe: AC220V, 50Hz For Others: AC 110V/127V/220V/240V, 50/60Hz
Power consumption	For U.S.A. and Canada: 13W For others: 11W
Dimensions (W×H×D)	430×79.8×247mm (16-15/16″×3-5/32″×9-23/32″)
Weight	3.1kg (6.8 lb.)

Specifications are subject to change without notice.
Weight and dimensions shown are approximate.

Technics

Matsushita Services Company
50 Meadowland Parkway,
Secaucus, New Jersey 07094

Panasonic Sales Company, Division of Matsushita Electric of Puerto Rico, Inc.
Ave. 65 De Infanteria, Km.9.7
Victoria Industrial Park
Carolina, Puerto Rico 00630

Panasonic Hawaii, Inc.
91-238, Kauhi St. Ewa Beach
P.O. Box 774
Honolulu, Hawaii 96808-0774

Matsushita Electric of Canada Limited
5770 Ambler Drive, Mississauga,
Ontario, L4W 2T3

Matsushita Electric Trading Co., Ltd.
P.O. Box 288, Central Osaka Japan

Panasonic Tokyo Office
Matsushita Electric Trading Co., Ltd.
6th Floor, World Trade Center Bldg.,
No. 4-1, Hamamatsu-cho 2-Chome,
Minato-ku, Tokyo 105, Japan

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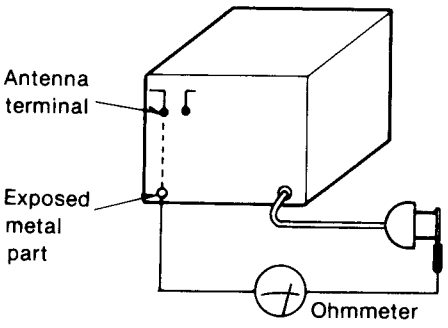
■ SAFETY PRECAUTION (This "safety precautions" is applied only in U.S.A.)

1. Before servicing, unplug the power cord to prevent an electric shock.
2. When replacing parts, use only manufacturer's recommended components for safety.
3. Check the condition of the power cord. Replace if wear or damage is evident.
4. After servicing, be sure to restore the lead dress, insulation barriers, insulation papers, shields, etc.
5. Before returning the serviced equipment to the customer, be sure to make the following insulation resistance test to prevent the customer from being exposed to a shock hazard.

• INSULATION RESISTANCE TEST

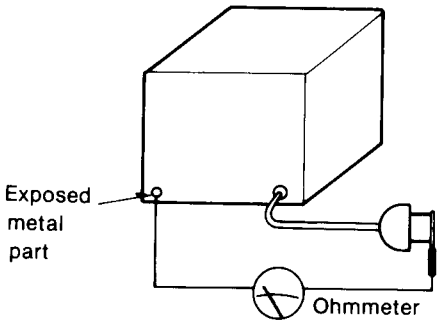
1. Unplug the power cord and short the two prongs of the plug with a jumper wire.
2. Turn on the power switch.
3. Measure the resistance value with ohmmeter between the jumpered AC plug and each exposed metal cabinet part, such as screwheads antenna, control shafts, handle brackets, etc. Equipment with antenna terminals should read between 3MΩ and 5.2MΩ to all exposed parts. (Fig. A) Equipment without antenna terminals should read approximately infinity to all exposed parts. (Fig. B)

Note: Some exposed parts may be isolated from the chassis by design. These will read infinity.



(Fig. A)

Resistance = 3MΩ—5.2MΩ



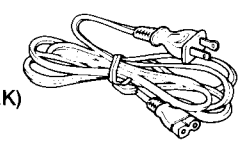
(Fig. B)

Resistance = Approx ∞

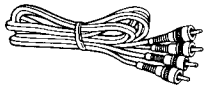
4. If the measurement is outside the specified limits, there is a possibility of a shock hazard. The equipment should be repaired and rechecked before it is returned to the customer.

■ ACCESSORIES

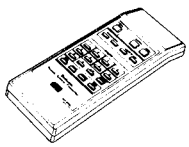
- AC power supply cord 1
  - SJA175-1 (M)
  - SJA172 (MC)
  - SJA187 (E, EB, EH, EG, EF, Ei)
  - SJA173 (XL)
  - SFDAC05G02 (EK)
  - SJA168 (XA, PA, PE, PC)
  - SJA183 (XB)



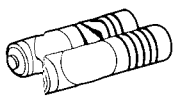
- Stereo connection cable..... 1 (SJP2249-1)



- Remote-control transmitter 1



- Batteries 2
  - UM-4/EP (M, MC)
  - UM-4/E (others)



EUR64786 (M, MC)
EUR64787 (others)..... Black version
EUR64792 (others)..... Silver version

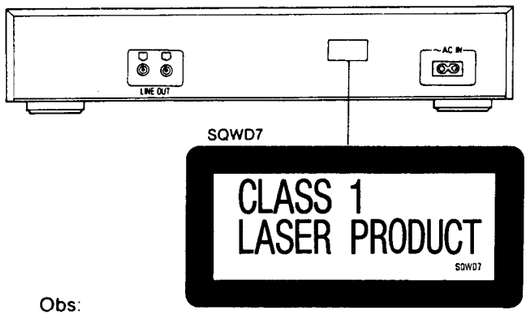
D

■ PRECAUTION OF LASER DIODE

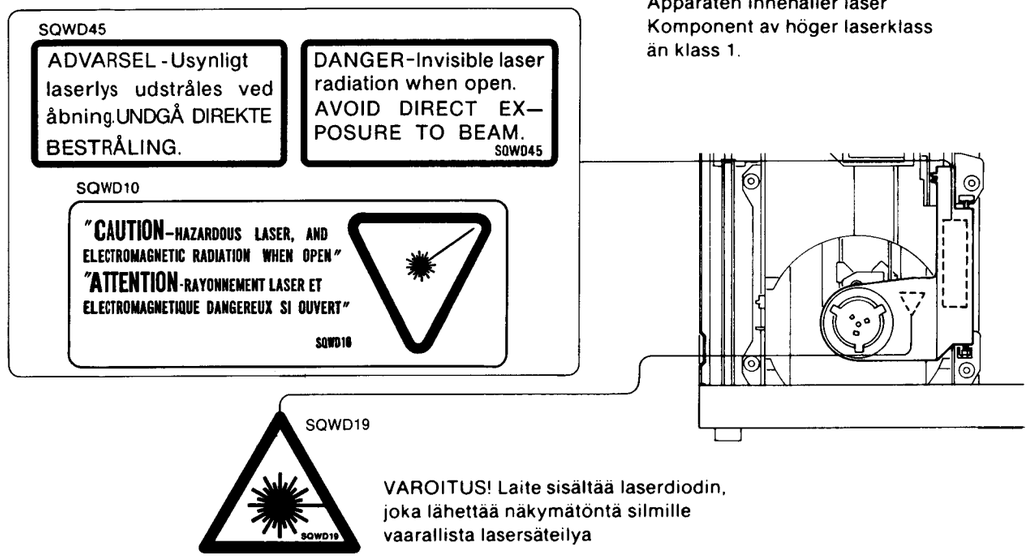
Caution: This product utilizes a laser diode.
ADVARSEL: I dette a apparat anvendes laser.

• **Use of caution labels** Note ○ Mark is used, × Mark is not used.

Areas	SQWD45	SQWD10	SQWD7	SQWD19
[MC]	×	○	×	×
[E]	○	×	○	○
[EK], [XL], [EG], [EB], [EH], [EF], [Ei], [XA], [XB]	○	×	○	○



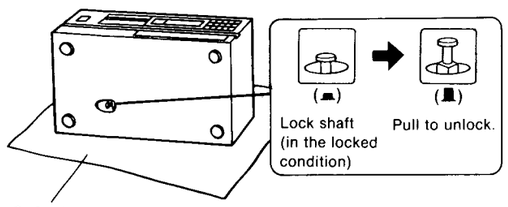
Obs:
Apparaten innehåller laser
Komponent av höger laserklass
än klass 1.


SQWD45
ADVARSEL - Usynligt laserlys udstråles ved åbning. UNDGÅ DIREKTE BESTRÅLING.
DANGER-Invisible laser radiation when open. AVOID DIRECT EXPOSURE TO BEAM.
SQWD45
SQWD10
"CAUTION-HAZARDOUS LASER, AND ELECTROMAGNETIC RADIATION WHEN OPEN"
"ATTENTION-RAYONNEMENT LASER ET ELECTROMAGNETIQUE DANGEREUX SI OUVERT"
SQWD10
SQWD19
SQWD19

VAROITUS! Laite sisältää laserdiodin,
joka lähettää näkymätöntä silmille
vaarallista lasersäteilya

■ BEFORE USING THIS UNIT

The optical pickup is secured to prevent damage during transport. Be sure to release it before use.



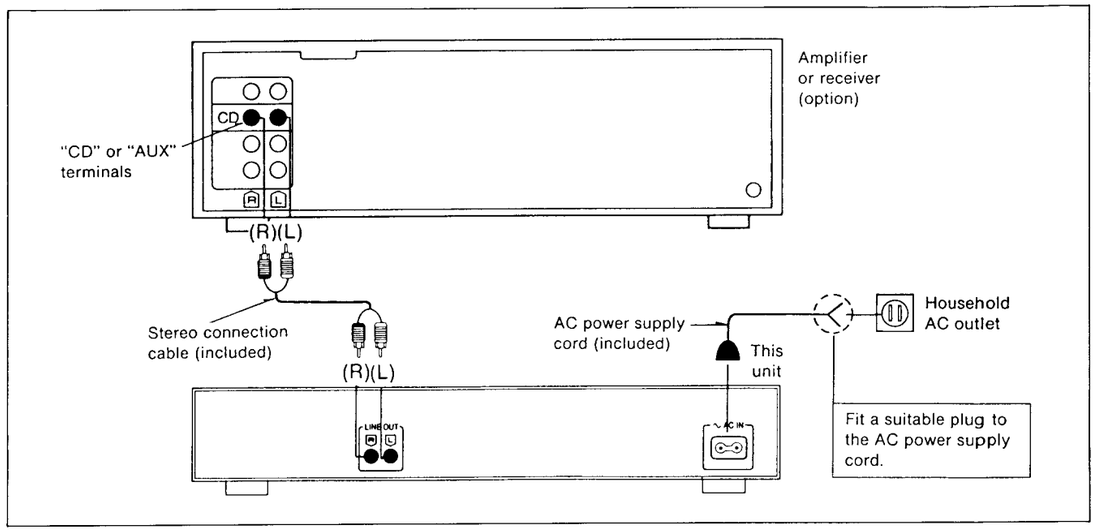
Caution:
Do not transport the unit without locking the lock shaft.
Severe damage will result.

If the unit is transported again, perform the following steps:
1) Remove the disc from the tray and turn off the power.
2) Place the unit with the rear panel facing downward.
3) Push the lock shaft to the in (LOCK) position (🔓→🔒).

■ **Place on a flat, level surface so that the front-rear inclination does not exceed 5°.**
■ **Avoid places such as the following:**
- Near any equipment or device that generates strong magnetism.
- On any heat-generating equipment or device, or in any place where the temperature is high (40°C or higher).
- Extremely cold places (5°C or below).
- Near a tuner or TV
  (It may cause noise in the broadcast, or disturbance of the TV picture.)
- For long periods of time in direct sunlight.
- In dusty or smoky locations.
- In locations prone to vibrations.
- In locations where the rear panel is less than 10 cm (about 4") away from the wall or back of an audio rack.
- Within reach of children.

■ **Do not place heavy objects, other than system components, on top of the unit.**
■ **When carrying or storing the unit, handle it with care so it is not subjected to any strong bumps.**
Always remove the disc before storing the unit for any period of time.
■ **To avoid problems due to vibration.**
- Do not place a book or similar object under this unit.
- Do not route the connection cables (of this or other units) across the operation panel, across the top, or under the unit.

■ CONNECTIONS



■ CONCERNING COMPACT DISCS

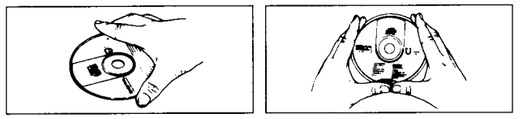
Handling precautions

Only compact discs having this mark can be used with this unit.

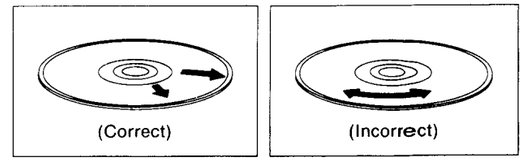
COMPACT disc DIGITAL AUDIO

Observe the following precautions to enjoy the same outstanding sonic performance from your Compact Discs for many years.

- Hold compact discs by the edges so the surface is not soiled with fingerprints.



- Be careful not to scratch the surface with fingernails or other sharp objects, particularly when inserting and removing discs from their cases.
- Do not bend the disc.
- Do not use record cleaning sprays or static electricity prevention liquids.
- Do not wipe with benzine, thinner or any other solvent. If the surface is soiled, wipe gently with a soft, damp (water only) cloth.
- When wiping discs, always move the cloth directly outward from the center of the disc, not in a circular motion as with standard phonograph records.



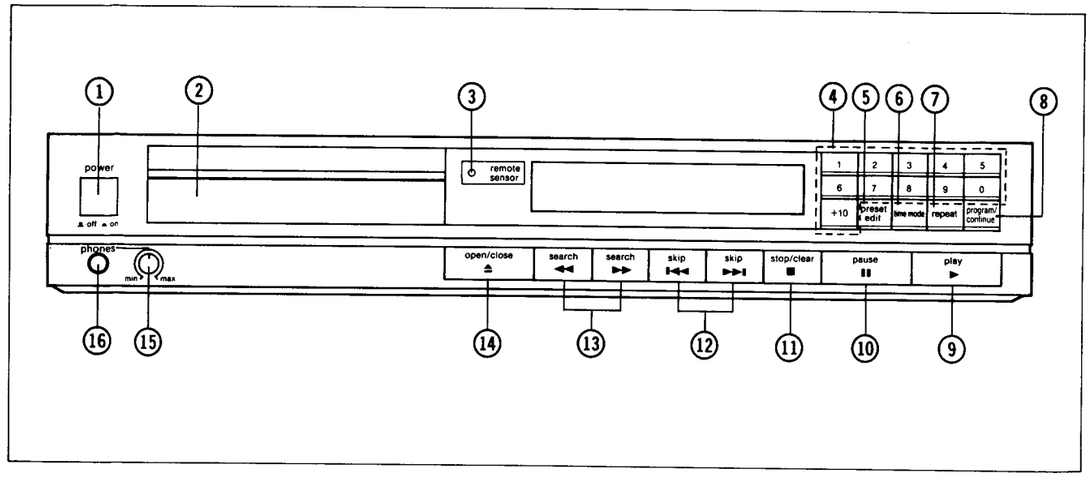
(In compact discs, circular scratches along a line of pits are more likely to cause errors than straight scratches across many lines of pits.)

- If the disc is brought from a cold environment into a warm room, moisture may form on the disc. Wipe this off with a soft, dry, lint-free cloth before using the disc.
- Do not dry discs with a hair dryer.
- Do not write on the label side with a ball-point pen, hard pencil or other writing utensil.
- Handle compact discs with care. Fingerprints, dirt and scratches can cause skipping and distortion.

Storage precautions

- Be sure to store discs in their cases to protect them from dust, scratches and warping.
- Do not place or store discs in the following places:
  1) Locations exposed to direct sunlight.
  2) Humid or dusty locations.
  3) Locations directly exposed to a heat outlet or heating appliance.
  4) In the glove compartment or rear ledge of an automobile.

■ FRONT PANEL CONTROLS AND FUNCTIONS



Control section

① **Power switch (power)**

② **Disc tray**

③ **Remote-control signal receptor (remote sensor)**

④ **Numeric buttons (1~0, +10)**
These buttons can be used to select the track numbers and the recording time.

⑤ **Preset edit play button (preset edit)**
This button can be used to specify the playing time.

⑥ **Time-mode select button (time mode)**

⑦ **Repeat button (repeat)**

⑧ **Programmed/continue button (program/continue)**

⑨ **Play button (play ►)**

⑩ **Pause button (pause ▮▮)**

Pause mode:
Play is stopped, but the pickup remains where it was at the time when the pause button was pressed. The disc rotates while the unit is in the pause mode.

⑪ **Stop/clear button (stop/clear ■)**
This button can be used to stop the disc play, as well as to cancel the various play modes.

Stop mode:
In the stop mode, the pickup is at the beginning of the first track and the display shows the total number of tracks and total playing time of the disc. (The disc does not rotate.)

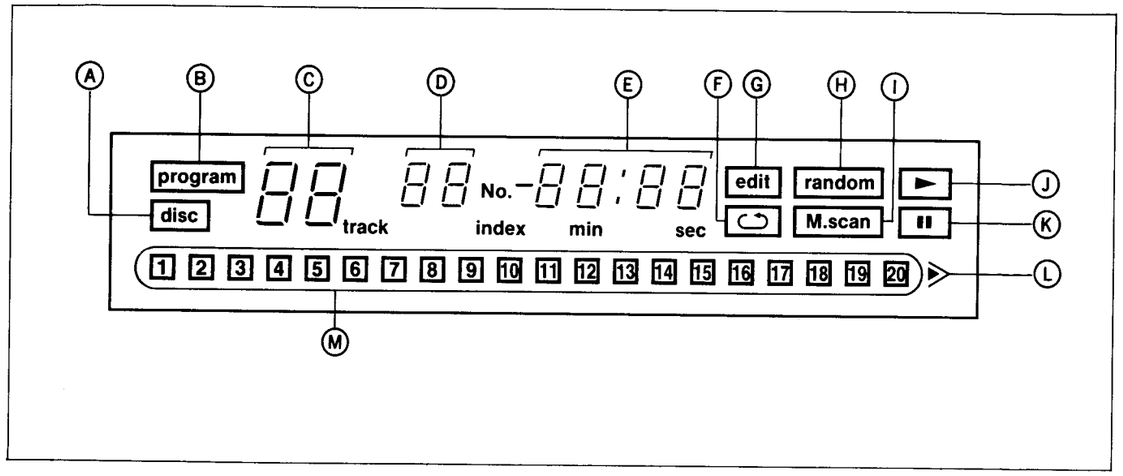
⑫ **Skip buttons (⏮ skip/skip ⏭)**

⑬ **Search buttons (◄◄ search/search ►►)**
These buttons can be used to locate a desired part of the disc at high speed (forward or backward) during disc play. (The search speed is slow when the button is first pressed, and becomes faster if the button is pressed and held continuously.)

⑭ **Open/close button (open/close ⏏)**

⑮ **Headphones volume control**

⑯ **Headphones jack (phones)**



Indicators section

Ⓐ **Disc indicator (disc)**
This indicator illuminates when a disc is loaded.

Ⓑ **Programmed-play indicator (program)**

Ⓒ **Track number display (track)**

Ⓓ **Index-number display (No./index)**
This display shows the index number as well as the sequence of programmed play.

Ⓔ **Time display (min/sec)**

Ⓕ **Repeat indicator (⟲)**

Ⓖ **Preset edit indicator (edit)**

Ⓗ **Random-play indicator (random)**

Ⓘ **Music scan indicator (M.scan)**

Ⓙ **Play indicator (►)**

Ⓚ **Pause indicator (▮▮)**

Ⓛ **Over mark (⩥)**
The "⩥" indicator illuminates if the total number of tracks on the disc is 21 tracks or more.
When the play reaches the 21st track and thereafter, the "⩥" begins flashing.

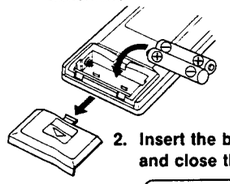
Ⓜ **Music matrix (1 ~ 20)**
The numbers of the tracks on the disc are displayed up to a maximum of 20.

■ REMOTE-CONTROL TRANSMITTER

[Black version: EUR64786...[M] and [MC] areas
EUR64787...Other areas
Silver version: EUR64792...Other areas]

Insertion of remote-control transmitter batteries

1. **Open the cover.**
   Bottom panel of remote-control transmitter



2. **Insert the batteries and close the cover.**

Use two UM-4 "AAA" (R03) size (1.5V) batteries.

■ To remove the batteries

Reverse procedure above.

■ Battery life About 1 year.

(Depending on frequency of use.)

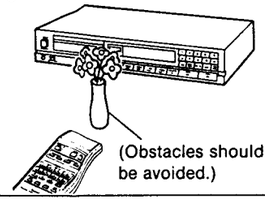
■ Notes concerning use of dry batteries

- Do not use re-chargeable batteries (Ni-Cd type).
- Be sure the batteries are inserted so that the positive (+) and negative (−) polarities are correct. Batteries installed with incorrect polarities may leak and damage the remote-control transmitter.
- Never subject the batteries to excessive heat or flame; do not attempt to disassemble them; and be sure they are not short-circuited.
- If the remote-control transmitter is not to be used for a long time, remove the batteries and store them in a cool dark place.
- Always remove old, weak or worn-out batteries promptly and dispose of them.
- Never mix old and new batteries, nor batteries of different types (carbon or alkaline).
- Although battery life varies depending on how often the remote-control transmitter is used, the batteries should be replaced about once every year on the average.
- The batteries should also be replaced if commands from the remote-control transmitter are not received by this player even when the transmitter is held close to the player's front panel.
- If the batteries leak, clean the battery holder well before inserting new batteries.
- Do not use remote-control transmitter for TV sets, VCRs or other components at the same time as this player's remote-control transmitter since this would result in a mistaken operation.

Operation notes

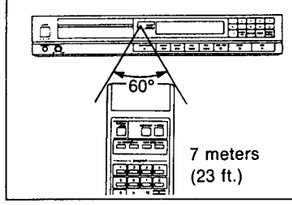
Note that operation may not be correct if direct sunlight or other strong light strikes the remote-control signal receptor part of this unit. If there is a problem, place the unit away from the direct sunlight or other strong light source.

Face it toward the remote-control signal receptor.



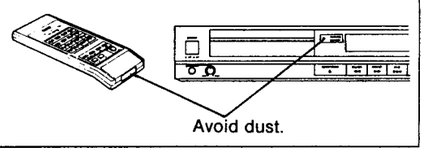
(Obstacles should be avoided.)

Use the remote-control transmitter within 7 meters.



7 meters (23 ft.)

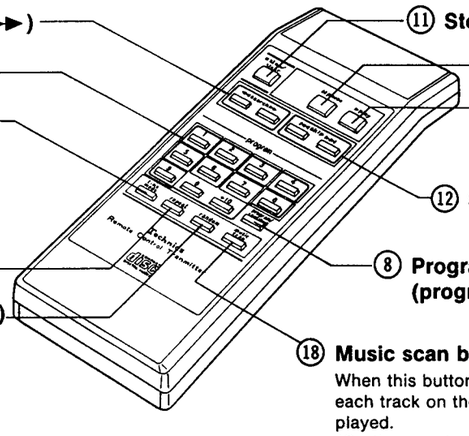
Be sure the transmitter part of the remote-control transmitter and the receptor part of this unit are free from dust. Excessive dust might prevent reception.



Avoid dust.

Note: The control panel of the remote-control transmitter may be covered by a clear plastic protective sheet. This sheet may be removed if desired.

Remote functions



⑬ **Search buttons (◀◀ search ▶▶)**

④ **Numeric buttons (1~0, +10)**

⑥ **Time-mode select button (time mode)**

⑦ **Repeat button (repeat)**

⑰ **Random-play button (random)**
This button can be used to select "random" play (the unit's microcomputer selects the sequence of track play in a random order).
(On the remote-control transmitter only.)

⑪ **Stop/clear button (■ stop/clear)**

⑩ **Pause button (❚❚ pause)**

⑨ **Play button (▶ play)**

⑫ **Skip buttons (❙◀◀ skip ▶▶❙)**

⑧ **Programmed/continue button (program/continue)**

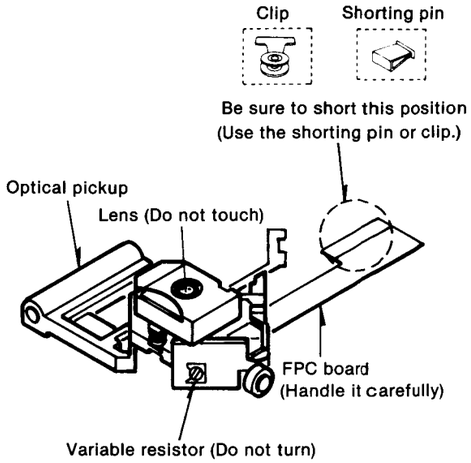
⑱ **Music scan button (music scan)**
When this button is pressed, the first 15 seconds of each track on the disc or each programmed track is played.
(On the remote-control transmitter only.)

■ HANDLING PRECAUTIONS FOR OPTICAL PICKUP

The laser diode in the optical pickup may break down due to potential difference caused by static electricity of clothes or human body.
So, be careful of electrostatic breakdown during repair of the optical pickup.

• Handling of optical pickup

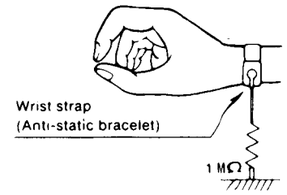
1. Do not give excessive shock to the optical pickup because it is of extremely precise structure.
2. To prevent the breakdown of the laser diode, an anti-static shorting pin is inserted into the flexible board. **(FPC board)**
   When removing or connecting the short pin, finish the job in as short time as possible.
3. Take care not to apply excessive stress to the flexible board. **(FPC board)**
4. Do not turn the variable resistor (laser power adjustment). It has already been adjusted.

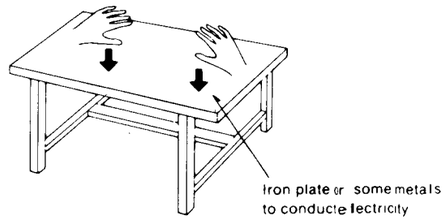


• Grounding for electrostatic breakdown prevention

1. Human body grounding
   Use the anti-static wrist strap to relieve the static electricity from your body.
2. Work table grounding
   Put a conductive material (sheet) or steel sheet on the area where the optical pickup is placed, and ground the sheet.

Caution:
The static electricity of your clothes will not be grounded through the wrist strap. So, take care not to let your clothes touch the optical pickup.



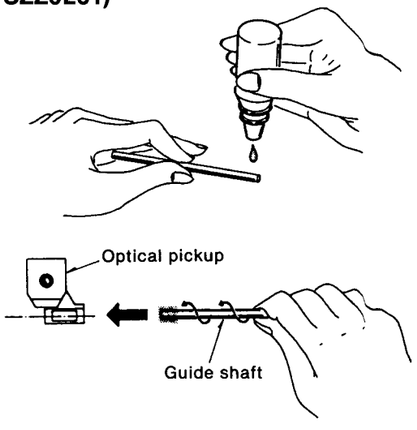


■ INSTRUCTIONS FOR THE OIL (Part No. SZZ0L31)

The container contains 6g (approx. 3ml) of oil. Since one application (one shaft) uses 0.05ml of oil.

How to Use

(1) Remove the guide shaft in the traverse deck from the optical pickup and clean off any dust from the guide shaft.
(2) Apply one drop of the SZZ0L31 to the tip of the guide shaft.
(3) Hold the guide shaft so that its oiled end touches the optical pickup and insert it into the bearing while rotating it slowly.
(4) After securing the guide shaft, move the optical pickup by hand several times to the left and right to distribute the oil on the guide shaft.

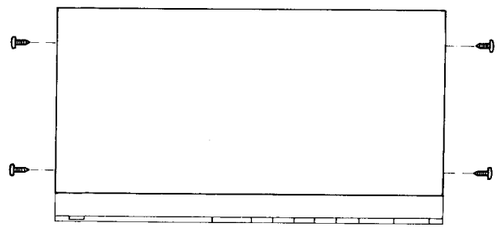


D

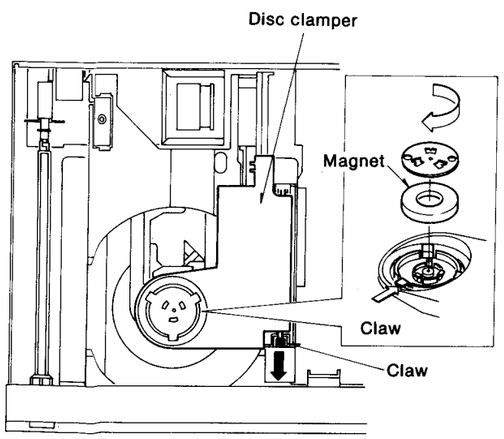
■ DISASSEMBLY INSTRUCTIONS

CAUTION:
- It is very dangerous to look at or touch laser radiation. (Laser radiation is invisible.)
- With the unit turned "on", laser radiation is emitted from the pickup lens.
- When removing the cabinet and disc clamper of this unit, be sure to turn the power supply off.

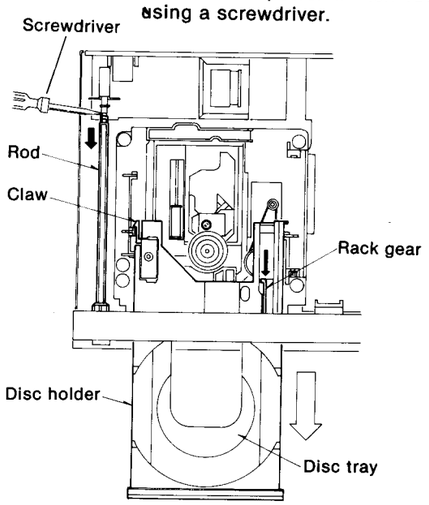
Ref. No. 1	How to remove the cabinet
Procedure 1	1. Remove the 4 screws.



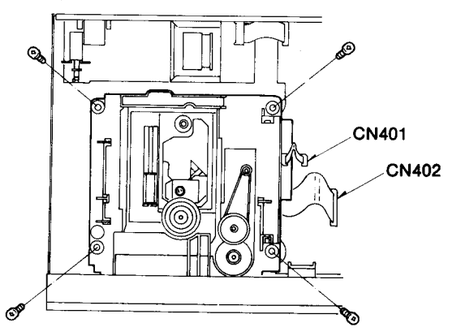
Ref. No. 2	How to remove the disc clamper and magnet
Procedure 1→2	• Release the claw. • Turn the holder in the direction of the arrow, then release the claw.



Ref. No. 3	How to remove the disc holder and power switch rod
Procedure 1→2→3	1. Push the rack gear slowly in the direction of the arrow until the disc tray comes up. 2. Pull the disc holder until it stops. 3. Release the claw. 4. Pull out the disc holder further to remove it. 5. To remove the power switch rod; A. Set the power switch in the "OFF" position. B. Remove the power switch rod by using a screwdriver.

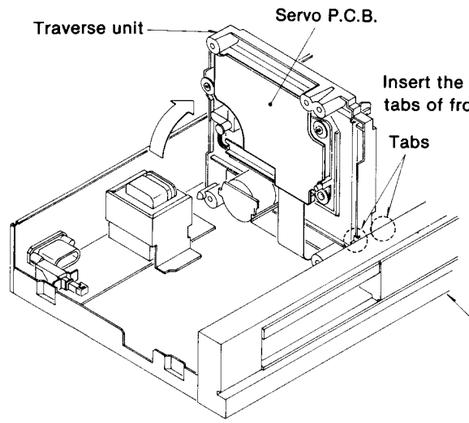


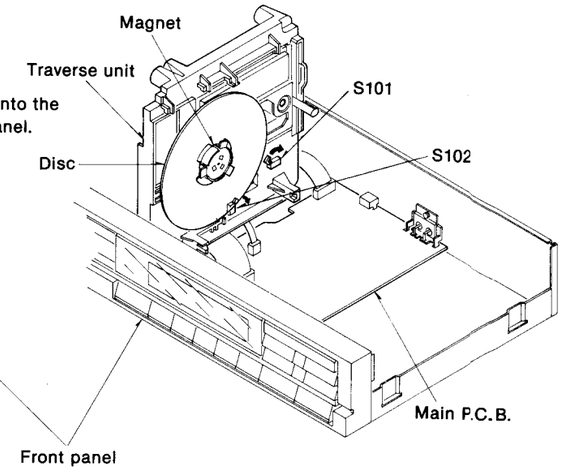
Ref. No. 4	How to remove the traverse unit
Procedure 1→2→3→4	• Remove the 4 screws.



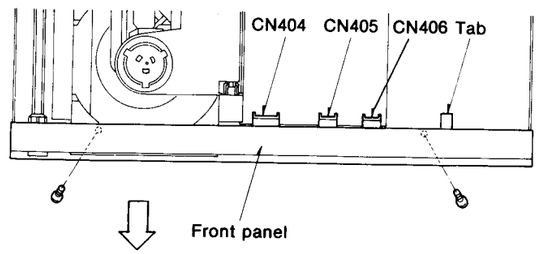
Ref. No. 5	How to check the servo P.C.B.
Procedure 1→2→3→4→5	• When checking the soldered surfaces of the servo P.C.B. and replacing the parts, do as shown.

(To play a disc)
1. Place the test disc and magnet.
2. Turn "ON" the power switch of the player while holding the levers of the switches (S101, S102) in the direction of the arrow.

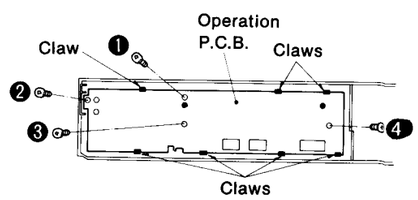


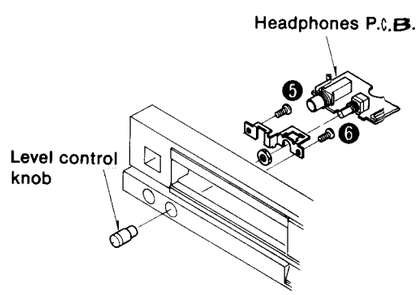


Ref. No. 6	How to remove the front panel
Procedure 1→6	• Remove the 2 screws. • Slightly pull out the tab and remove the front panel in the direction of the arrow.



Ref. No. 7	How to remove the operation P.C.B. and headphones amp. P.C.B.
Procedure 1→6→7	**A. Operation P.C.B.** 1. Remove the 4 screws (❶~❹). 2. Release the 7 claws. **B. Headphones amp. P.C.B.** 1. Pull out the level control knob. 2. Remove the 2 screws (❺, ❻).

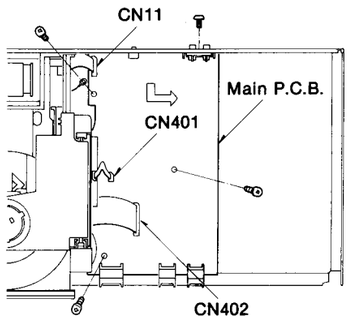




Ref. No. 8 — How to remove the main P.C.B.

Procedure 1→6→8

1. Remove the 4 screws.
2. Lift the P.C.B. remove it from the chassis tab.
3. Remove the P.C.B. in the direction of the arrow.

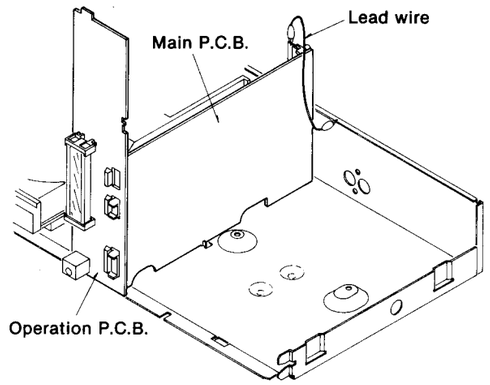


How to check the main P.C.B.

- When checking the soldered surface of the main P.C.B. and replacing the parts, do as shown.

Cautions:

- Be sure to connect the P.C.B. ground terminal (line out terminal) and the chassis with a lead wire.
- Be sure to connect the GND lead wire from the loading base to the chassis.



Ref. No. 9 — How to remove the servo P.C.B. and loading motor P.C.B.

Procedure 1→2→3→4→9

A. Servo P.C.B.

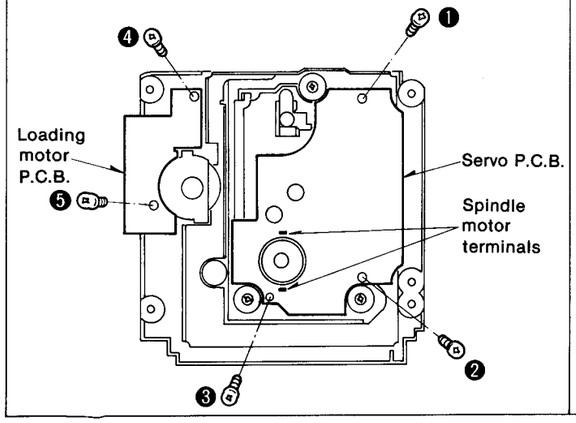
1. Remove the 3 screws (❶~❸).
2. Unsolder the 2 terminals of spindle motor.
3. Remove the FPC board from the optical pickup.

Caution:

Insert the short pin into the FPC board in order to pervent breakdown of laser diode. (Refer to page 6)

B. Loading motor P.C.B.

1. Remove the 2 screws (❹, ❺).

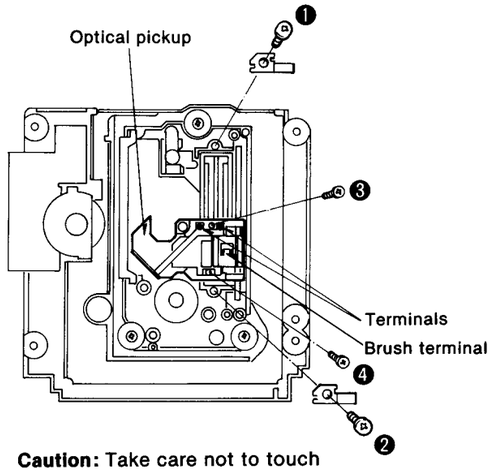


Ref. No. 10 — How to remove the optical pickup

Procedure 1→2→3→4→9→10

Refer to the optical pickup handling precautions and instructions for the oil (See page 6).

1. Remove the 2 screws (❶, ❷).
2. Unsolder the 2 terminals and the 2 screws (❸, ❹).

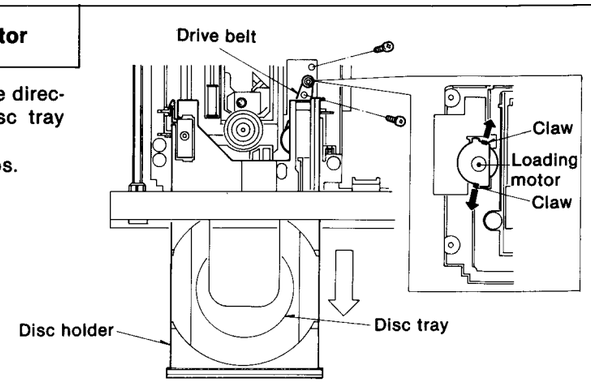


Caution: Take care not to touch the brush terminal.

Ref. No. 11 — How to remove the loading motor

Procedure 1→2→11

1. Push the rack gear slowly in the direction of the arrow until the disc tray comes up.
2. Pull the disc holder until it stops.
3. Remove the drive belt.
4. Remove the 2 screws.
5. Release the claws.



Ref. No. 12 — How to remove the spindle motor

Procedure 1→2→3→4→9→12

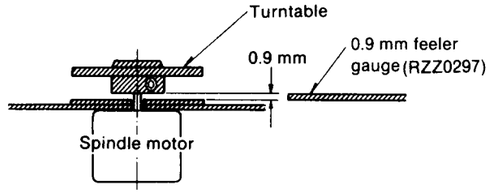
1. Loosen the screw (❶) by using a 1.27mm hexagonal wrench and remove the turntable.
2. Remove the 2 screws (❷, ❸).

Caution:

1. Turntable height adjustment is necessary any time the turntable or spindle motor is replaced.
2. The (+) terminal of the spindle motor is indicated by the red mark.

Adjustment of turntable height

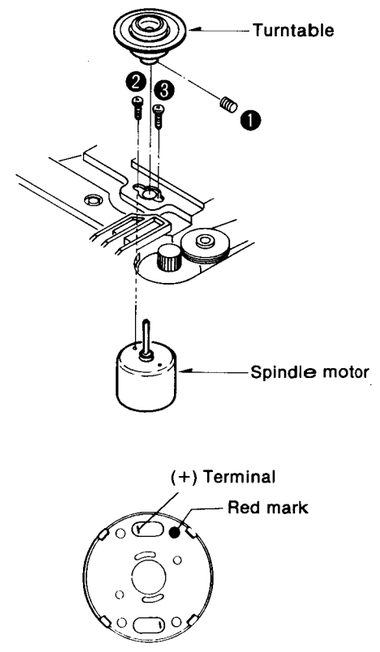
1. Insert a 0.9mm feeler gauge (RZZ0297) between the turntable and loading base as shown below.



2. Tighten the turntable set-screw by using a 1.27mm hexagonal wrench.

Caution:

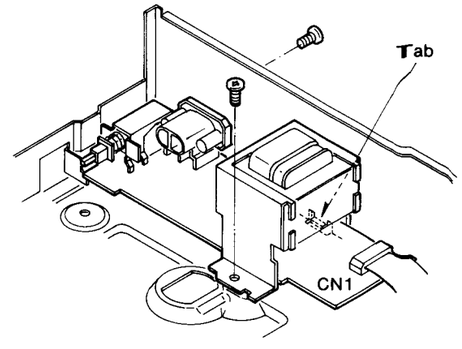
Refer to optical pickup adjustment (see page 18).



Ref. No. 13 — How to remove the power transformer

Procedure 1→2→3→4→13

1. Remove the connector (CN1).
2. Remove the 2 screws.
3. Release the Tab.



D

■ MEASUREMENTS AND ADJUSTMENTS

Caution:

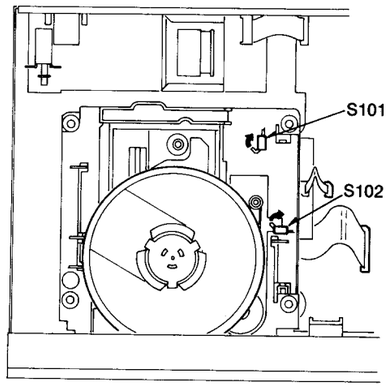
- It is very dangerous to look at or touch the laser beam. (Laser radiation is invisible.) With the unit turned "on", laser radiation is emitted from the pickup lens. Avoid exposure to the laser beam, especially when performing adjustments.

PLAYER SETTING

1. Remove the cabinet. (Refer to page 9.)
2. Remove the disc clamper and magnet. (Refer to page 9.)
3. Remove the disc holder and power switch rod. (Refer to page 9.)

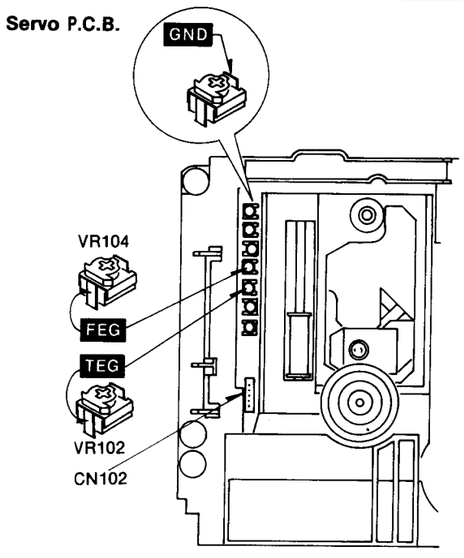
• Setting of the test disc (Shown at the right figure.)

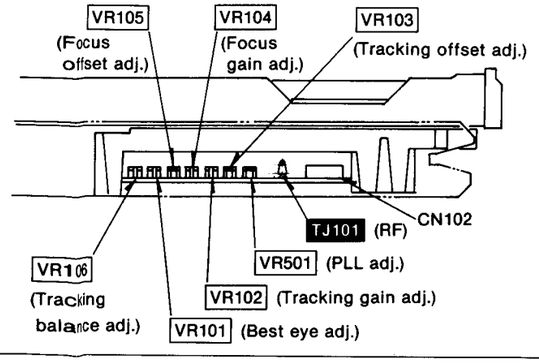
1. Place the test disc and magnet.
2. Turn "ON" the power switch of the player, while holding the levers of the switches (S101, S102) in the direction of the arrow.
3. Release the levers of the switches (S101, S102) after the test disc starts rotating.



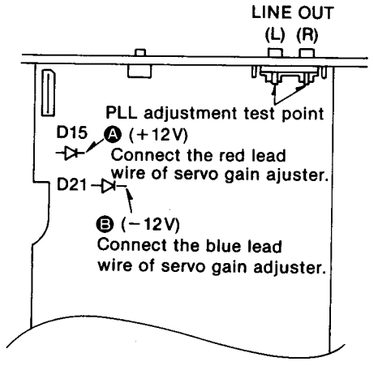
ADJUSTMENT POINTS

• Servo P.C.B.

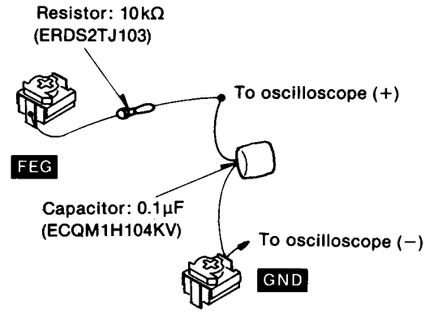




• Main P.C.B.



• Filter for turntable height adjustment



ELECTRICAL ADJUSTMENT

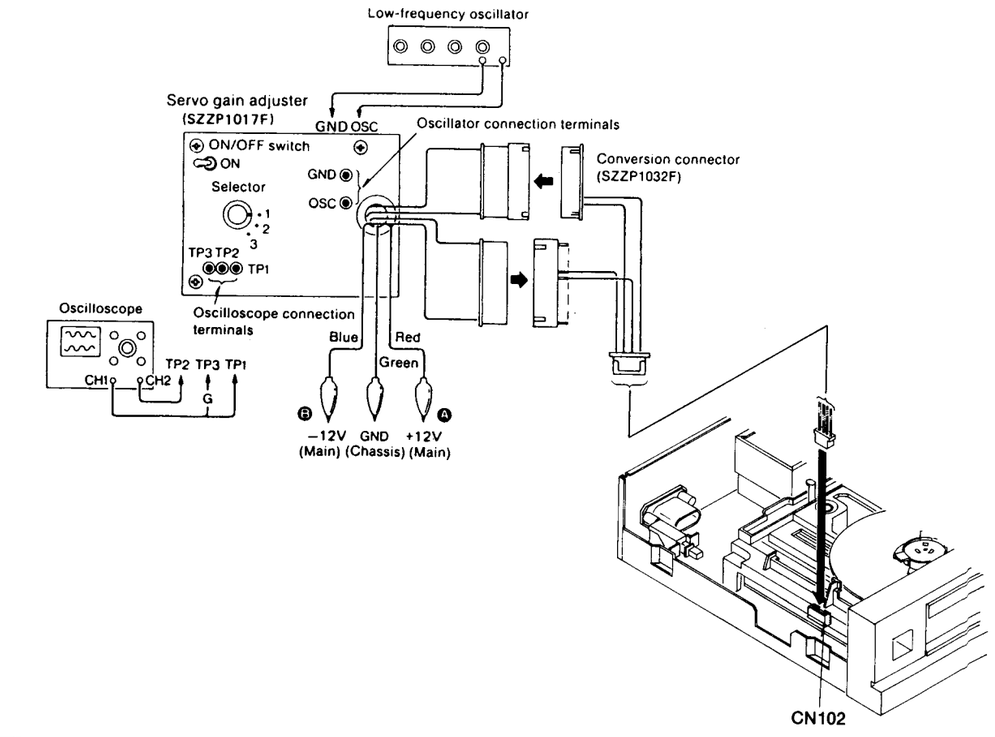
Measuring Instruments and Special Tools

- Servo gain adjuster (SZZP1017F)
- Test discs
  Test disc (SZZP1014F) old or new type
  Inspection test disc (SZZP1054C)
  Uneven disc (SZZP1056C)
  Black band disc (SZZP1057C)
- Ordinary disc
- Two-channel oscilloscope (with trigger) of 30MHz or over
- Low frequency oscillator
- Conversion connector(SZZP1032F)

Adjustment Procedure

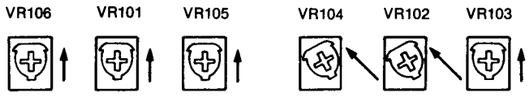
Step 1: Make the temporary setting of each VR . (Refer to page 15.)
↓
Step 2: Best eye (PD balance) adjustment. (Refer to page 15.)
↓
Step 3: Connect the servo gain adjuster. (Refer to page 14.)
↓
Step 4: Focus gain adjustment. (Refer to page 15.)
↓
Step 5: Tracking gain adjustment. (Refer to page 15.)
↓
Step 6: Focus offset adjustment (Refer to page 16.)
↓
Step 7: Tracking offset adjustment. (Refer to page 16.)
↓
Step 8: Tracking offset balance adjustment. (Refer to page 16.)
↓
Step 9: Disconnect the servo gain adjuster.
↓
Step 10: PLL adjustment. (Refer to page 17.)
↓
Step 11: Check of play operation after adjustment. (Refer to page 17.)

Connection of Servo Gain Adjuster



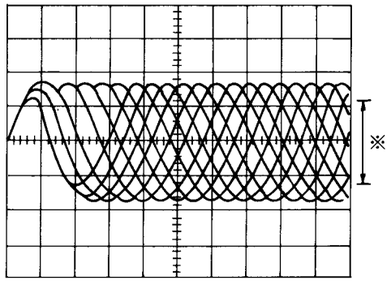
TEMPORARY SETTING OF EACH VR

Note :
If a disc skips or can not be played back, adjust each VR temporarily, as shown.



BEST EYE(PD BALANCE) ADJUSTMENT

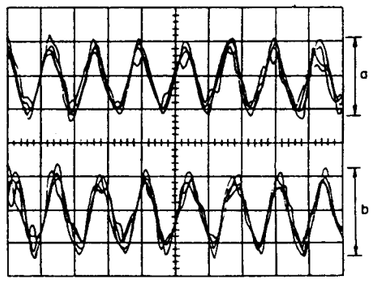
1.Connect CH1 of the oscilloscope to **TJ101** (+) and **GND** (-) of the servo P.C.B.
Oscilloscope setting:VOLT.....200mV
SWEEP.....0.5µsec.
INPUT.....AC
2.Set a test disc (SZZP1014F or SZZP1054C) and turn **ON** the power switch of the player. (Refer to page 13.)
3.Set the player to the play mode.
4.Adjust **VR101** so that the eye pattern of RF signal is stretched to maximum.
5.Turn **OFF** the power switch of the player.



※ Most stretched eye pattern.

FOCUS GAIN ADJUSTMENT

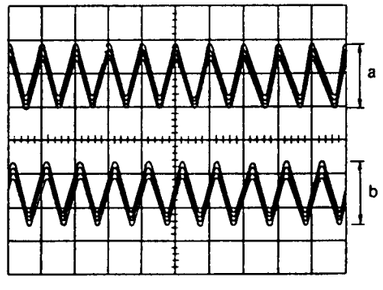
1.Connect the servo gain adjuster.(Refer to page 12.)
2.Set the selector switch of the servo gain adjuster to **2** and ON-OFF switch to **ON.**
3.Set the low frequency oscillator to a frequency of **825Hz** and an output voltage of **100mVp-p.** Then connect the oscillator to **OSC** (+) and **GND** (-) terminals of the servo gain adjuster.
4.Connect CH1 and CH2 of the oscilloscope to **TP1** and **TP2** of the servo gain adjuster.(**TP3** is the ground terminal.)
Oscilloscope setting:VOLT.....100mV(both channels)
SWEEP.....1msec.
INPUT.....DC
5.Set a test disc (SZZP1014F or SZZP1054C) and turn **ON** the power switch of the player. (Refer to page 13.)
6.Set the player to the play mode.
7.Set the selector switch of the servo gain adjuster from **"2" to "3".**
8.**825Hz** signals will be displayed on the oscilloscope. Adjust **VR104** until the waveform amplitudes of both channels are equal.
9.Shift the selector switch of the servo gain adjuster from **"3" to "2".**



* Make a=b

TRACKING GAIN ADJUSTMENT

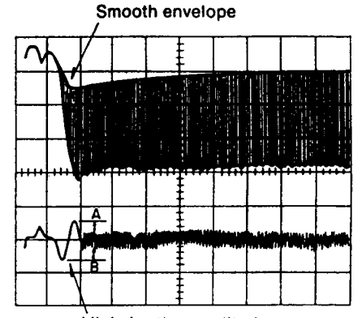
1.Oscilloscope setting and connections are the same as above.
2.Set the low frequency oscillator to a frequency of **1.0kHz** and an output voltage of **100mVp-p.**
3.Set the selector switch of the servo gain adjuster from **"2" to "1".**
4.**1.0kHz** signals will be displayed on the oscilloscope. Adjust **VR102** until the waveform amplitudes of both channels are equal.
5.Shift the selector switch of the servo gain adjuster from **"1" to "2".**



*Make a=b

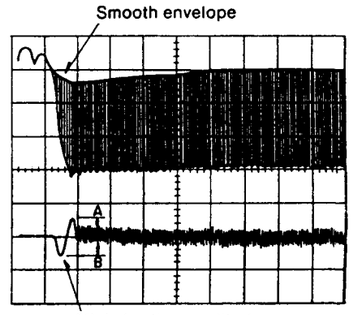
FOCUS OFFSET ADJUSTMENT

1.Connect CH1 of the oscilloscope to **TJ101** (+) and **GND** (-) of the servo P.C.B.
Connect CH2 of the oscilloscope to **FEG** (+) and **GND** (-) of the servo P.C.B.
Oscilloscope setting:VOLT.....200mV(CH1),
500mV(CH2)
SWEEP.....0.5msec.
INPUT.....AC(CH1),DC(CH2)
MODE.....NORM
(Triggering via CH1)
2.Set the test disc (SZZP1057C) and turn **ON** the power switch of the player. (Refer to page 13.)
3.Set the player to the play mode.
4.Check the waveform of CH1 and CH2 on the oscilloscope and adjust **VR105**, so that the waveform around the triggering point becomes as shown in the illustration.



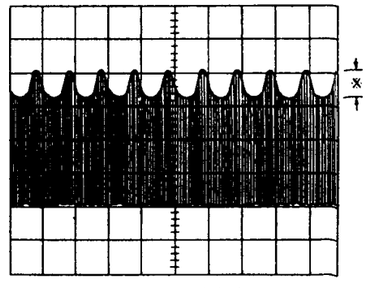
TRACKING OFFSET ADJUSTMENT

1.Connect CH1 of the oscilloscope to **TJ101** (+) and **GND** (-) of the servo P.C.B.
Connect CH2 of the oscilloscope to **TEG** (+) and **GND** (-) of the servo P.C.B.
Oscilloscope setting:VOLT.....200mV(CH1),
500mV(CH2)
SWEEP.....0.5msec.
INPUT.....AC(CH1),DC(CH2)
MODE.....NORM
(Triggering via CH1)
2.Set the test disc (SZZP1057C) and turn **ON** the power switch of the player. (Refer to page 13.)
3.Set the player to the play mode.
4.Check the waveform of CH1 and CH2 on the oscilloscope and adjust **VR103**, so that the waveform around the triggering point becomes as shown in the illustration.



TRACKING OFFSET BALANCE ADJUSTMENT

1.Set the low frequency oscillator to a frequency of **1kHz** and an output voltage of **200mVp-p**. Then connect the oscillator to **OSC** (+) and **GND** (-) terminals of the servo gain adjuster.
2.Connect CH1 of the oscilloscope to **TJ101** (+) and **GND** (-)of the servo P.C.B.
Oscilloscope setting:VOLT.....500mV
SWEEP.....0.5msec.
INPUT.....AC
2.Set a test disc (SZZP1014F or SZZP1054C) and turn **ON** the power switch of the player. (Refer to page 13.)
4.Set the player to the play mode.
5.Set the selector switch of the servo gain adjuster from **"2"** to **"1".**
6.Adjust **VR106**, so that the output waveform is as shown (jitter is minimized).
7.Shift the selector switch of the servo gain adjuster from "1" to **"2".**
8.Turn **OFF** the power switch of the player.
9.Disconnect the servo gain adjuster.

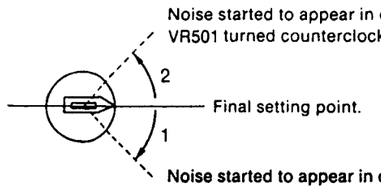


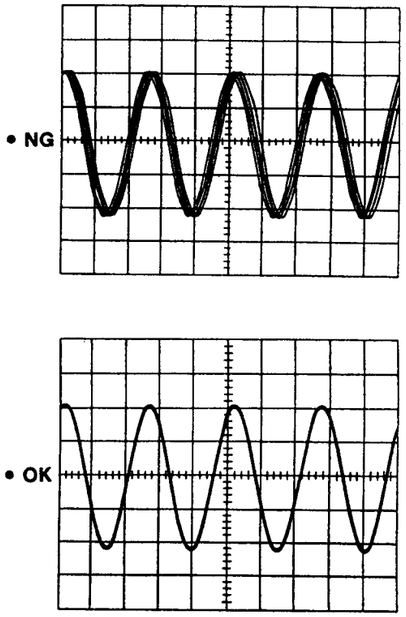
*Jitter should be minimized.

D

PLL ADJUSMENT

1.Connect CH1 of the oscilloscope to the **LINE OUT terminal** (either of Lch or Rch) and **ground.**
Oscilloscope setting:VOLT.....1V
SWEEP.....1msec.
INPUT.....DC
2.Set the **test disc (SZZP1054C)** and turn **ON** the power switch of **the player.** (Refer to page 13.)
3.Play **Track No.6 (wedge 0.7mm)** of the test disc.
4.Check the waveform displayed on the oscilloscope and adjust **VR501** in the following steps.
Step 1. Turn **VR501** clockwise slowly and observe the point at which the waveform on the oscilloscope begins to be disturbed.
Step 2. Turn **VR501** counterclockwise slowly and observe the point at which the waveform on the oscilloscope begins to be disturbed.
Step 3. Set **VR501** in the middle between the points observed in the above steps " 1 " and " 2 "


Noise started to appear in output sound with VR501 turned counterclockwise.
2
Final setting point.
1
Noise started to appear in output sound with VR501 turned clockwise.



CHECK OF PLAY OPERATION AFTER ADJUSTMENT

Check of skip search
1.Play an ordinary disc.
2.Press the skip button and verify skip search operation (forward and reverse).

Check of manual search
1.Play an ordinary disc.
2.Press the manual search button and verify that smooth manual search can be performed at low and high speeds (forward and reverse).

Check of playability
1.Play the test disc (SZZP1054C).
2.Play the track No.6 (wedge 0.7mm) and verify that there is no skip sound or noise.
3.Play the track No.13 (black dot 0.7mm) and verify that there is no skip sound or noise.

OPTICAL PICKUP ADJUSTMENT

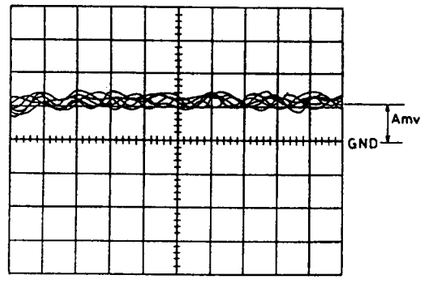
Measuring Instruments and Special Tools
- Tow-channel oscilloscope (with trigger) of 30MHz or over
- Test discs
  Test disc (SZZP1014F) old or new type
  Inspection test disc (SZZP1054C)
  Uneven disc (SZZP1056C)
- Hexagonal wrench (2.0mm)
- Screw lock paint (RZZ0L01)
- Hexagonal wrench (1.27mm)
- Feeler gauge (RZZ0297)
- Filter (Refer to page 13)

Adjustment Procedure
- If the optical pickup and spindle motor are replaced , adjust it according to the following procedure.

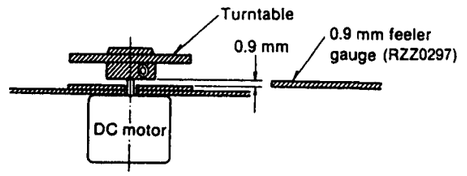
Step 1: Make the temporary of each VR. (Refer to page 15.)
↓
Step 2: Turntable height adjustment. (Refer to page 18.)
↓
Step 3: Mechanical adjustment. (Refer to page 18.)
↓
Step 4: Electrical adjustment. (Refer to page 14.)

TURNTABLE HEIGHT ADJUSTMENT

1.Connect CH1 of the oscilloscope to **FEG** (+) and **GND** (-) of the servo P.C.B.through the filter.(Refer to page 11.)
Oscilloscope setting:VOLT.....50mV
SWEEP.....1msec.
INPUT.....DC
2.Set the oscilloscope to DC zero balance.
3.Set a test disc (SZZP1014F or SZZP1054C and turn **ON** the power switch of the player. (Refer to page 13.)
4.Set the player to the play mode.
5.Measure the DC level (AmV) displayed on the oscilloscope.
- If the value of A is within the range of ± 60mV , the turntable height is correct. If it is not within this range , make the necessary adjustments using the 0.9mm feeler gauge (RZZ0297).
  If A is more than +60mV , make the turntable lower.
  If A is less than -60mV , make the turntable higher.



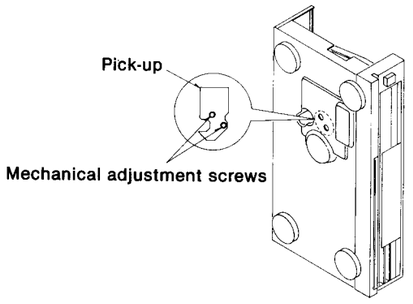
Adjust the turntable height as follow:
A.Insert the 0.9mm feeler gauge (RZZ0297) as shown below.



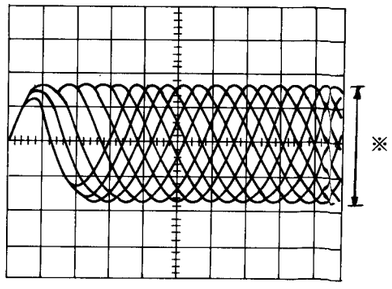
B.Loosen the turntable set-screw.
C.Adjust turntable height to 0.9mm with the feeler gauge as shown above.
D.Tighten the turntable set-screw by using the 1.27mm hexagonal wrench.
E.Check the turntable height adjustment by following steps 1 ~ 5 above.

MECHANICAL ADJUSTMENT

1.Connect CH1 of the oscilloscope to **TJ101** (+) and **GND** (-) of the servo P.C.B.
Oscilloscope setting:VOLT.....200mV
SWEEP.....0.5µsec.
INPUT.....AC
2.Set the test disc (SZZP1056C) and turn **ON** the power swith of the player.(Refer to page 13.)
3.Using the manual search buttons , move the pickup so that the mechanical adjustment screws line up with the adjustment holes in the bottom panel.



4.Monitoring RF signal on the oscilloscope, adjust **the two adjusting screws** alternatelywith the 2.0mm hexagonal wrench so that the vertical fluctuation of RF signal is minimized and the eye pattern is most streched.
5.Turn **OFF** the power switch of the player.
6.After the adjustment, apply **screw lock paint(RZZ0L01)** to the adjusting screws.



Note: The mechanical adjustment screws have been already locked with screw lock paint at the factory. It might be hard to turn them.

■ TERMINAL FUNCTION OF LSI

● MN6617S (Digital Signal Processing: EFM Decoder, Error Correction, CLV Servo)

Pin No.	Mark	I/O Division	Function
1	BLKCK	O	Sub-code block (Q data) clock (75Hz)
2	$\overline{\text{CLDCK}}$	O	Sub-code frame (Q data) clock (7.35kHz)
3	$\overline{\text{SUBQ}}$	O	Sub-code (Q data) output
4	CRC	O	Sub-code (Q data) CRC check (Not used, open)
5	$\overline{\text{RST}}$	I	Reset signal input (reset at "L")
6	MLD	I	Command load input
7	MCLK	I	Command clock input
8	MDATA	I	Command data input
9	DMUTE	I	Muting control (Not used, connected to GND)
10	$\overline{\text{TRON}}$	I	Tracking servo ON signal (tracking servo ON at "L")
11	STAT	O	Processing condition (CRC, OTC, CLVOK, TT STOP) output
12	SMCK	O	Clock output (4.2336MHz)
13	PMCK	O	Pitch control clock output (Not used, open)
14	ITC	I	Track counter input signal (Not used, open)
15	$\overline{\text{TEST}}$	I	Test mode selection (Not used, connected to +5V)
16	X2	O	Clock output (Not used, open)
17	X1	I	Clock input
18	SEL	I	DA output parallel/serial selection (serial at "L") (Not used, connected to GND)
19	LDG/WDC	O	L channel deglitch signal/serial data word clock. (Not used, open)
20	RDG	O	Clock signal output for spindle motor control (Not used, open)
21	DEMPH	O	De-emphasis ON signal (de-emphasis ON at "H") (Not used, open)
22	IPFLAG	O	Interpolation flag (interpolation at "H") (Not used, open)
23	FLAGO	O	Error flag (error at "H") (Not used, open)
24	FLAG6	O	16K RAM address reset signal (reset at "H") (Not used, open)
25	XCK	O	Clock (16.9344MHz) output (Not used, open)
26	SRDATA	O	Serial data output (MSB first)
27	SRDATA	O	Serial data output (LSB first) (Not used, open)
28	SRCK	O	Serial data beat clock.
29	WDCK	O	Serial data word clock (Not used)
30	BYTCK	O	Serial data byte clock (Not used, open)
31	GND	I	GND terminal
32	R/L	O	R/L signal

Pin No.	Mark	I/O Division	Function
33	RESY	O	Resynchronizing signal (Not used, open)
34	FCLV	O	Synchronizing detection signal (Not used, open)
35	IPBYTE	O	Interpolation flag for each byte (Not used, open)
36	IPSEL	I/O	Interpolation prohibited (Not used, connected to GND)
37	FLAG5	O	C2 decoder correction flag 3 (Not used, open)
38	FLAG4	O	C2 decoder correction flag 2 (Not used, open)
39	FLAG3	O	C2 decoder correction flag 1 (Not used, open)
40	FLAG2	O	C1 decoder correction flag 2 (Not used, open)
41	FLAG1	O	C1 decoder correction flag 1 (Not used, open)
42	FLCK	O	Crystal frame clock
43 ∫ 50	D7 ∫ D0	I/O	16K RAM data output
51	RAMOE	O	16K RAM $\overline{\text{OE}}$ signal
52	RAMWE	O	16K RAM $\overline{\text{WE}}$ signal
53 ∫ 63	RAMA0 ∫ RAMA10	O	16K RAM address signal (RAMA0: LSB, RAMA10: MSB)
64	PC	O	Spindle motor ON signal (ON at "L")
65	EC	O	Spindle motor drive signal
66	FG	I	Spindle motor FG signal input (Not used, open)
67	VCNT	—	(Not used, open)
68	REXT	—	(Not used, open)
69	VDD	I	Power supply (+5V)
70	PD	—	(Not used, open)
71	PCKO	—	(Not used, open)
72	PCK	I	PLL extract clock input
73	VDD	I	Power supply (connected to +5V)
74	EFM	I	EFM signal input (PLL)
75	SRF	I	EFM signal input (DSL)
76	DO	I	Drop-out signal (Drop-out at "H")
77	CLVS	O	11T servo OK signal (OK at "H") (Not used, open)
78	FPC	O	PLL frequency comparision signal
79	BSSEL	O	PLL frequency in take operation signal. (Not used, open)
80	SRFO	—	(Not used, open)
81	NSRF	—	(Not used, open)
82	RF	—	(Not used, open)
83	SUBC	O	Sub-code serial output data (Not used, open)
84	SBCK	I	Clock for sub-code serial output (Not used, open)

● AN8370S (Optical Servo Control)

Pin No.	Mark	I/O Division	Function
1	VEE	I	Power supply (connected to −5V)
2	LSA	I	Phase difference input (A)
3	GND	I	GND terminal
4	LSB	I	Phase difference input (B)
5	APC	O	Auto laser power control output
6	TEOUT	O	Tracking error signal output
7	TEG	I	Tracking error gain adjusting input
8	TE(+)	I	Phase difference to voltage conversion (+)
9	TE(−)	I	Phase difference to voltage conversion (−)
10	APC(−)	I	Laser power inversion input
11	C.MEM	I	Capacitor connection for phase difference memory
12	APC(+)	I	Laser power non inversion input
13	VREFE	O	Reference current generation
14	SENSE	O	Selector output (track-crossed)
15	HIN	I	Tracking hold circuit input
16	HOUT	O	Tracking hold circuit output
17	SPCNT	O	Trackcrossing speed control output (Not used, open)
18	C.MSP	I	Trackcrossing reference speed setting capacitor connection (Not used, open)
19	C.AF	I	Auto focus timer capacitor connection
20	KICK	O	Track kick signal output
21	VCC	I	Power supply (connected to +5V)
22	CNT1	I	Control input (FOON Focus servo "ON" signal)
23	CNT2	I	Control input (TRON Tracking servo ON signal)
24	CNT3	I	Control input (KICKF Kick direction [Foward] command)
25	CNT4	I	Control input (KICKR Kick direction [Reverse] command)
26	F.LOCK	O	Focus lock signal output
27	C.FBDO	O	Capacitor connection for inversion RF high detection
28	C.SBDO	O	Capacitor connection for inversion RF low detection
29	C.SBRT	O	Capacitor connection for non-inversion RF slow detection
30	C.FBRT	O	Capacitor connection for non-inversion RF fast detection
31	RF OUT	O	RF signal output
32	BDO	O	Drop-out detection output
33	RF IN	I	RF signal input
34	S.OUT	O	Focus search signal output
35	C.LW	I	Capacitor connection for triangular wave generation
36	FE.OUT	O	Focus error signal output
37	FEG	I	Focus error gain adjusting input
38	FE.REF	I	Focus error comparison voltage generation
39	PDB	I	Photo detection current input (B)
40	IVB	O	Current/voltage conversion (B)
41	IVA	O	Current/voltage conversion (A)
42	PDA	I	Photo detection current input (A)

● AN8371S (Data slice and PLL)

Pin No.	Mark	I/O Division	Function
1	VEE	I	Power supply (connected to −5V)
2	SRF	O	RF signal output data-sliced into digital value
3	EFM	O	EFM signal output synchronized with PCK
4	D.GND	I	GND terminal (digital system)
5	PCK	O	Clock output extracted from SRF
6	VCC	I	Power supply (connected to +5V)
7	VA	I	VCO free run frequency adjusting current input (not connected)
8, 9	VC1, 2	I	Capacitor connection for VCO oscillator frequency
10	VR	I	Resistor connection for VCO oscillator frequency
11	PD	I	Capacitor connection for PLL DO protection
12	PL1	I	PLL loop filter connection
13	PL2	I	PLL loop filter connection
14	FPC	I	Frequency comparison error signal input
15	RF	I	RF signal input
16	ARF	O	RF signal output with AGC output
17	AGC	I	ARF signal input for AGF drop-out detection input
18	AC	I	Loop filter for AGC connected
19	DO	O	Drop-out detection pulse output
20	A.GND	I	GND terminal (analog system)
21	DSL	I	RF signal input for data slicing
22	SLC	I	Slicing level control signal input
23	FC1	I	Filter capacitor for data slicer connected
24	FC2	I	Filter capacitor for data slicer connected

D

● MN1554PEP (System Control)

Pin No.	Mark	I/O Division	Function
1	BRECV	—	(Not used, open)
2	BSEND	—	(Not used, open)
3	SYNC	O	(Not used, open)
4	SIRQ	I	Not used (connected to +5V)
5	BLKCK	I	Sub-code block (Q data) clock input (75Hz)
6	CLDCK	I	Sub-code block (Q data) clock input (7.35kHz)
7	SBO	I	(Not used, open)
8	SUBQ	I	Sub-code (Q data) input
9	RST	I	Reset signal input
10 ∫ 13	P20 ∫ P23	O	Not used (connected to +5V)
14	CLOSE	O	Loading motor "Close" command
15	OPEN	O	Loading motor "Open" command
16	SLOW	O	(Not used, open)
17	MUTE	O	Muting control
18	SEEK	O	Traverse servo control (Not used, open)
19	NC	–	Not connected
20	TRV.R	O	Traverse "Reverse" command signal
21	TRV.F	O	Traverse "Forward" command signal
22	CNT4	O	Optical servo IC control signal (KICKR: Kick direction [reverse] command)
23	CNT3	O	Optical servo IC control signal (KICKF: Kick direction [forward] command)
24	CNT2	O	Optical servo IC control (TRON: Tracking servo)
25	VDD	I	Power supply (connected to +5V)
26	DOWN	O	(Not used, open)
27	UP	O	(Not used, open)
28	CNT1	O	Optical servo IC control signal (FOON: Focus servo)

Pin No.	Mark	I/O Division	Function
29	CLOSE	I	Disc holder "Open" detection
30	OPEN	I	Disc holder "Close" detection
31	BCLK	I	(Not used, connected to GND)
32	BDATA	I	(Not used, connected to GND)
33	STAT	I	Processing status input from signal processing LSI
34	COMP	O	TOC reading control (ON at "L") (connected to GND)
35	FLOCK	I	Optical servo condition (focus) input
36	SENSE	I	Optical servo condition (track cross) input
37	RECV	I	Data receipt command signal
38	SEND	I	Data transmission command
39	ACK	I	Data discrimination signal
40	CLK	I	Data lock signal
41 ∫ 44	DATA0 ∫ DATA3	I	Key scan signal
45 ∫ 52	NC	I	Not connected
53	OSC2	I	Clock terminal
54	OSC1	I	Clock input
55	X1	I	Optical servo condition input
56	X0	O	(Not used, open)
57	GND	I	GND terminal
58	DMUTE	O	Muting control
59	MDATA	O	Command data output
60	MCLK	O	Data clock output (command clock)
61	MLD	O	Data output (command load)
62	DOUTON	O	Optical output control signal (Not used, open)
63	EMPH	O	Emphasis signal output
64	NC	—	Not connected

● MN152611 (FL Drive and Timing Signal Generator)

Pin No.	Mark	I/O Division	Function
1	VSS	I	GND terminal
2	X0	O	(Not used, open)
3	XI	I	Optical servo condition input (Not used, open)
4 ∫ 7	P00 ∫ P03	O	Key scan signal
8	P10(CLK)	O	Data lock signal
9	P11(ACK)	O	Data discrimination signal
10	P12(SEND)	O	Data transmission command signal
11	P13(RECV)	O	Data receipt command signal
12	$\overline{SYNC}$	O	(Not used, open)
13	$\overline{RST}$	I	Reset signal input (reset at "L")
14	$\overline{IRQ/TC1}$	I	Sub-code block (Q data) clock (75Hz) input (Not used, open)
15 ∫ 18	P50 ∫ P53	I	Key return signal
19	$\overline{SBT}$	I	Sub-code frame clock (7.35kHz) (Not used, open)
20	$\overline{SBD}$	I	Sub-code Q data input (Not used, open)
21 ∫ 24	P20 ∫ P23	O	Key scan signal
25	P30	—	(Not used, open)
26	P31	O	Key scan signal
27	P32	O	Key scan signal
28	P33	O	Key scan signal
29 ∫ 31	P40 ∫ P42	I	(Not used, connected to +5V)

Pin No.	Mark	I/O Division	Function
32	P43	I	Remote control signal input
33	PE0	O	(Not used, open)
34	PE1	O	(Not used, open)
35	P60	O	(Not used, open)
36	P61	O	(Not used, open)
37	DAC	O	(Not used, open)
38	VPP	I	FL drive power supply (connected to −33V)
39	D0	O	FL grid signal (Not used, open)
40	D1	O	FL grid signal (Not used, open)
41	D2	O	FL grid signal
42	D3	O	FL grid signal (Not used, open)
43 ∫ 46	D4 ∫ D7	O	FL grid signal
47 ∫ 49	D8 ∫ DA	O	FL grid signal (Not used, open)
50 • 51	DB • DC	O	FL grid signal
52	DD	O	FL grid signal (Not used, open)
53 ∫ 61	S8 ∫ S0	O	FL anode signal
62	VDD	I	Power supply (connected to +5V)
63	OSC2	I	Clock terminal
64	OSC1	I	Clock input

● MN6623 (Digital Filter and D/A Converter)

Pin No.	Mark	I/O Division	Function
1	MLD	I	Command load input (load: L)
2	RSTB	I	Reset signal input (reset at "L")
3	IE	I	I²S select terminal ("H"=I²S)
4	TP1	——	TEST terminal (Not connected)
5	TP2	——	
6	TEST1	I	TEST terminal 1 (connected to GND)
7	TEST2	I	TEST terminal 2 (connected to GND)
8	NC	——	Not connected
9	NC	——	Not connected
10	AVDD4	I	Power supply (connected to +5V)
11	OUTR(−)	O	Rch data output, (−) terminal
12	AVSS4	I	GND terminal
13	AVSS3	I	GND terminal
14	OUTR(+)	O	Rch data output, (+) terminal
15	AVDD3	I	Power supply (connected to +5V)
16	NC	——	Not connected
17	AVDD2	I	Power supply (connected to +5V)
18	OUTL(−)	O	Lch data output, (−) terminal
19	AVSS2	I	GND terminal (analog system)
20	AVSS1	I	GND terminal (analog system)
21	OUTL(+)	O	Lch data output, (+) terminal

Pin No.	Mark	I/O Division	Function
22	AVDD1	I	Power supply (connected to +5V)
23	AVDD1	I	Power supply (connected to +5V)
24	DVSS1	I	GND terminal (digital system)
25	X2	O	Clock output
26	X1	I	Clock input
27	NC	——	Not connected
28	DVDD2	I	Power supply (connected to +5V)
29	DVSS2	I	GND terminal (digital system)
30	NSUB	I	Not used (connected to GND)
31	768fs	O	768 fs (Not used)
32	192fs	O	192 fs (Not used)
33	LRPOL	I	LR clock selector (Not used)
34	LR	I	L/R clock
35	SRCK	I	Serial data best clock
36	SRDATA	I	Serial data input (MSB first)
37	DVSS 3	I	GND terminal (digital system)
38	NC	——	Not connected
39	384 fs	O	384 fs (16.9344 MHz) output
40	PD	I	Power down terminal
41	MDATA	I	Command data input
42	MCLK	I	Command clock input

■ REPLACEMENT PARTS LIST (Electrical parts)

Notes : * Important safety notice :
Components identified by ⚠ mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.
* Bracketed indications in Ref. No. columns specify the area. (Refer to the first page for area.)
Parts without these indications can be used for all areas.
* Ⓜ Indicates parts that the supplied by **MESA.**
* "Ⓢ" mark parts are used for silver type only.
* "Ⓚ" mark parts are used for black type only.
Parts other than "Ⓢ" and "Ⓚ" marked are used for both silver and black types.

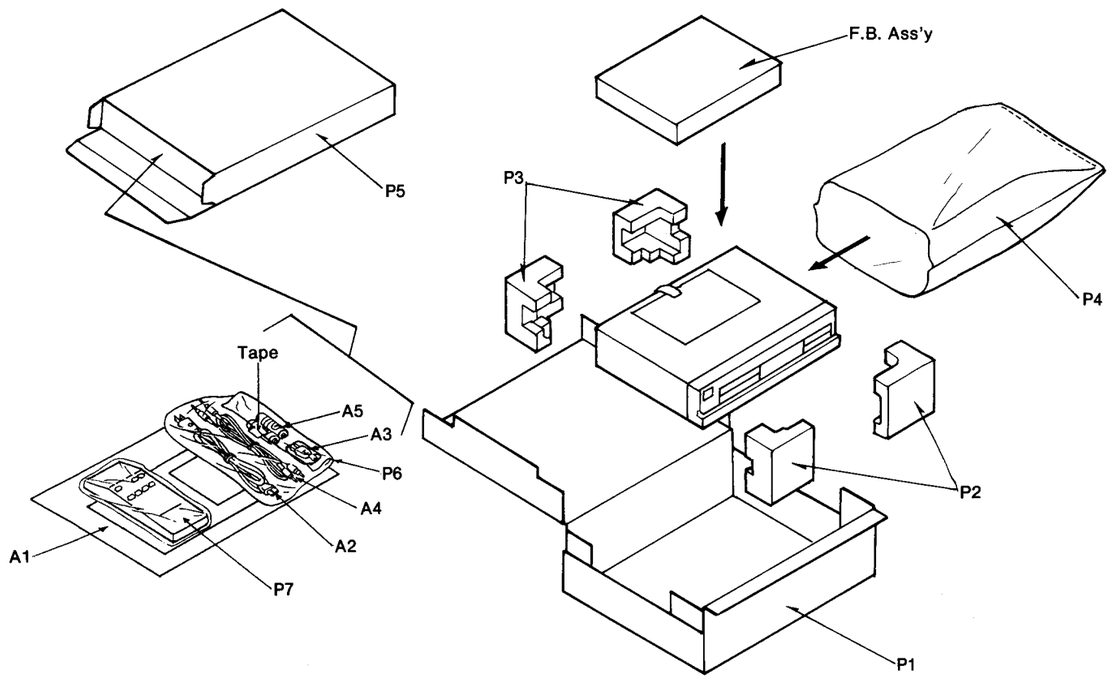
Ref. No.	Part No.	Description
INTEGRATED CIRCUITS		
IC11	LM2940T5	I.C. REGULATOR
IC13	SVIBA4558FT1	I.C. REGULATOR
IC101	AN8370S	I.C. OPTICAL SERVO
IC102	MN6636	I.C. ANALOG SW.
IC103	AN6554NS	I.C. OPERATION AMP.
IC104	AN6552S	I.C. OPERATION AMP.
IC105	AN6552S	I.C. OPERATION AMP.
IC106	AN6552S	I.C. OPERATION AMP.
IC201	LM2940T5	I.C. REGULATOR
IC202	AN6552S	I.C. REGULATOR
IC301	MN6617S	I.C. SIGNAL PROCESSING
IC302	SVICXK5816M	I.C. 16K RAM
IC401	MN1554PEP	I.C. SYSTEM CONTROL
IC402	SVIBA4558FT1	I.C. OPERATION AMP.
IC501	AN8371S	I.C. DATA SLICE/PLL
IC601	MN152611PEN	I.C. FL DRIVE
IC602	HC-MD10E	I.C. REMOTE SENSOR
(E, EK, XL, EG)		
(EB, EH, EF)		
(EI, XA, XB)		
(PA, PE, PC)		
IC602	HC-MD12M	I.C. REMOTE SENSOR
(M, MC)		
IC801	MN6623	I.C. D/A CONVERTER
IC802	SVINJM4560M	I.C. OPERATION AMP.
IC803	SVILM833M	I.C. OPERATION AMP.
IC804	SVINJM4560M	I.C. OPERATION AMP.
IC805	SVIH8DN2175	I.C. LPF
IC806	SVIH8DN2175	I.C. LPF
IC871	M5218L	I.C. HEADPHONES AMP.
TRANSISTORS		
Q11	2SB1240-P	TRANSISTOR
Q12	2SB1238QS	TRANSISTOR
Q13	2SD1862-P	TRANSISTOR
Q101	2SA1547-Q	TRANSISTOR
Q141	2SD1862-P	TRANSISTOR
Q142	2SB1240-P	TRANSISTOR
Q161	2SD1862-P	TRANSISTOR
Q162	2SB1240-P	TRANSISTOR
Q181	2SD1862-P	TRANSISTOR
Q182	2SB1240-P	TRANSISTOR
Q201	2SD1862-P	TRANSISTOR
Q203	2SD1862-P	TRANSISTOR
Q301	DTC124ES	TRANSISTOR
Q351	DTA124EST	TRANSISTOR
Q401	2SD1862-P	TRANSISTOR
Q402	2SB1240-P	TRANSISTOR
Q403	2SD1862-P	TRANSISTOR
Q404	2SB1240-P	TRANSISTOR
Q405	DTC124ES	TRANSISTOR
Q801	2SC3311A-Q	TRANSISTOR
Q802	2SC3311A-Q	TRANSISTOR
Q803	2SD1450RS	TRANSISTOR
Q804	2SD1450RS	TRANSISTOR
Q851	DTA124EST	TRANSISTOR
Q852	DTC124ES	TRANSISTOR
Q853	DTA114EST	TRANSISTOR
Q854	DTC124ES	TRANSISTOR
Q855	DTA124EST	TRANSISTOR
Q861	2SC3311A-Q	TRANSISTOR
Q862	2SA1309QRS	TRANSISTOR
Q881	2SD1450RS	TRANSISTOR
Q882	2SD1450RS	TRANSISTOR
DIODES		
D11 ⚠	SVD1SR35200A	RECTIFIER
D12 ⚠	SVD1SR35200A	RECTIFIER
D13 ⚠	SVD1SR35200A	RECTIFIER
D14 ⚠	SVD1SR35200A	RECTIFIER
D15 ⚠	SVD1SR35200A	RECTIFIER
D16	MA4330M	DIODE
D17 ⚠	SVD1SR35200A	RECTIFIER
D18	MA4062	DIODE
D21 ⚠	SVD1SR35200A	RECTIFIER
D22 ⚠	SVD1SR35200A	RECTIFIER
D23	MA4062-H	DIODE
D181	MA165	DIODE
D182	MA165	DIODE
D183	MA165	DIODE
D184	MA165	DIODE
D201	MA4056-M	DIODE
D401	MA165	DIODE
D410	MA4033M	DIODE
D411	MA165	DIODE
D601	MA165	DIODE
D602	MA165	DIODE
D603	MA165	DIODE
D604	MA165	DIODE
D606	MA165	DIODE
D607	MA165	DIODE
D608	MA165	DIODE
D609	MA165	DIODE
D610	MA165	DIODE
D851	MA165	DIODE
D852	MA165	DIODE
D853	MA165	DIODE
D854	MA165	DIODE
I.C.PROTECTORS		
IC1 ⚠ (EK, XA, XB) (PA, PE, PC)	SRUF38	I.C.PROTECTOR
IC2 ⚠ (EK, XA, XB) (PA, PE, PC)	SRUF38	I.C.PROTECTOR
ICP11 ⚠ (EK)	SRUN15	I.C.PROTECTOR
ICP12 ⚠ (EK)	SRUN15	I.C.PROTECTOR
VARIABLE RESISTORS		
VR101	EVND3AA00B53	V.R, BEST EYE ADJ.
VR102	EVND3AA00B14	V.R, TR GAIN ADJ.
VR103	EVND3AA00B14	V.R, TR OFFSET ADJ.
VR104	EVND3AA00B14	V.R, FO GAIN ADJ.
VR105	EVND3AA00B14	V.R, FO OFFSET ADJ.
VR106	EVND3AA00B53	V.R, TR BALANCE ADJ.
VR501	EVND3AA00B13	V.R, PLL ADJ.
VR871	EVUN1A019A15	V.R, HEADPHONES LEVEL
MAGNET RESISTOR ELEMENTS		
RA1	EWS7L0A00Q53	RESISTANCE UNIT
COILS AND TRANSFORMERS		
L871	ELEPK1R0KA	COIL
L872	ELEPK1R0KA	COIL
L873	ELEPK1R0KA	COIL
T1 ⚠ (M, MC)	SLTD5K065SC	POWER TRANSFORMER
T1 ⚠ (E, EG, EB, EH) (EF, EI)	SLTD5K066SE	POWER TRANSFORMER
T1 ⚠	SLTD5K067SG	POWER TRANSFORMER

Ref. No.	Part No.	Description
T1 ⚠ (XA, XB, PA) (PE, PC)	SLTD5K068SX	POWER TRANSFORMER
OSCILLATORS		
X801	SVQ49U338S	OSCILLATOR
DISPLAYS		
FL601	SAD12BT21GK	DISPLAY
FUSES		
F1 ⚠ (E, EK, XL, EG) (EB, EH, EF) (EI)	XBA2C012TB0S	FUSE(250V, T125mA)
F1 ⚠ (XA, XB, PA) (PE, PC)	XBA2C025TB0S	FUSE(250V, T250mA)
SWITCHES		
S1 ⚠	ESB8249V	SW, POWER
S2 ⚠ (XA, XB, PA) (PE, PC)	SSR187-1	SW, VOLTAGE SELECTOR
S101	SSPD17	SW, LOADING DET.
S102	SSPD18	SW, LOADING DET.
S601	EVQQS405K	SW, OPEN/CLOSE
S602	EVQQS405K	SW, STOP
S603	EVQQS405K	SW, PAUSE
S604	EVQQS405K	SW, PLAY
S605	EVQQS405K	SW, REPEAT
S606	EVQQS405K	SW, PROGRAM
S607	EVQQS405K	SW, R.SEARCH
S608	EVQQS405K	SW, F.SEARCH
S609	EVQQS405K	SW, R.INDEX
S610	EVQQS405K	SW, F.INDEX
S611	EVQQS405K	SW, EDIT
S612	EVQQS405K	SW, TIME
S613	EVQQS405K	SW, NUMERIC(0)
S614	EVQQS405K	SW, NUMERIC(3)
S615	EVQQS405K	SW, NUMERIC(2)
S616	EVQQS405K	SW, NUMERIC(1)
S617	EVQQS405K	SW, NUMERIC(+10)
S618	EVQQS405K	SW, NUMERIC(6)
S619	EVQQS405K	SW, NUMERIC(5)
S620	EVQQS405K	SW, NUMERIC(4)
S621	EVQQS405K	SW, NUMERIC(9)
S622	EVQQS405K	SW, NUMERIC(8)
S623	EVQQS405K	SW, NUMERIC(7)

Ref. No.	Part No.	Description
PACKING MATERIAL		
P1 Ⓚ (M, E, EG, EB) (EH, EI, EK) (XL, XA, XB) (PA, PE, PC)	SPND290	CARTON BOX
P1 Ⓚ (MC)	SPND291	CARTON BOX
P1 Ⓚ (EF)	SPND292	CARTON BOX
P1 Ⓢ (E, EG, EB, EH) (EI, EK, XL) (XB, XA)	SPND303	CARTON BOX
P1 Ⓢ (EF)	SPND304	CARTON BOX
P2	SPSD150	PAD
P3	SPSD151	PAD
P4	XZB55X40A01	PROTECTION BAG(UNIT)
P5	SPSD152	CARTON BOX(ACCESSORIES)
P6	XZB26X17C03	PROTECTION BAG(CORDS)
P7	XZB10X26B05S	PROTECTION BAG(REMOTE CONT.)
ACCESSORIES		
A1 (E, EB, EH)	SQXLP250-KE	INSTRUCTION MANUAL
A1 (MC)	SQXLP250-KMC	INSTRUCTION MANUAL
A1 (PA, PE, PC)	SQXLP250-KPA	INSTRUCTION MANUAL
A1 (XB)	SQXLP250-KXB	INSTRUCTION MANUAL
A1 (M)	SQX54598	INSTRUCTION MANUAL
A1 (XL, XA, EF)	SQX54600	INSTRUCTION MANUAL
A1 (EK)	SQX54602	INSTRUCTION MANUAL
A1 (EG)	SQX54603	INSTRUCTION MANUAL
A1 (EI)	SQX54604	INSTRUCTION MANUAL
A2 ⚠ (EK)	SFDAC05G02	POWER CORD
A2 ⚠ (XA, PA, PE) (PC)	SJA168	POWER CORD
A2 ⚠ (MC)	SJA172	POWER CORD
A2 ⚠ (XL)	SJA173	POWER CORD
A2 ⚠ (M)	SJA175-1	POWER CORD Ⓜ
A2 ⚠ (XB)	SJA183	POWER CORD
A2 ⚠ (E, EG, EB, EH) (EF, EI)	SJA187	POWER CORD
A3 ⚠ (XB, XA, PA) (PE, PC)	RJP120ZBS-H	AC PLUG ADAPTOR
A4	SJP2249-1	OUTPUT CORD
A5 (E, EG, EB, EH) (EF, EI, EK) (XL, XB, XA) (PA, PE, PC)	UM-4NE	BATTERY
A5 (M, MC)	UM-4NEP	BATTERY

■ PACKING

• **F.B. Ass'y**



■ RESISTORS AND CAPACITORS

Notes : * Important safety notice :
Components identified by ⚠ mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.
* Bracketed indications in Ref. No. columns specify the area. (Refer to the first page for area.)
Parts without these indications can be used for all areas.

Numbering System of Resistor

Example:

ERD	25	F	J	102
Type	Wattage (1/4W)	Shape	Tolerance	Value (1KΩ)
ERX	2	AN	J	471
Type	Wattage (2W)	Shape	Tolerance	Value (470Ω)

Numbering System of Capacitor

Example:

ECKD	1H	102	Z	F
Type	Voltage (50V)	Value (0.001μF)	Tolerance	Peculiarity
ECEA	50	M	330	
Type	Voltage (50V)	Pecliarity	Value (33μF)	

● Capacity are in microfarads (μF) unless specified otherwise, P = Pico-farads (pF) F = Farads (F).
● Resistance are in ohms (Ω), unless specified otherwise, 1K = 1,000Ω, 1M = 1,000kΩ

Resistor Type		Wattage		Tolerance
ERD	: Carbon	10 : 1/8W	12 : 1/2W	J : ±5%
ERG	: Metal Oxide	14 : 1/4W	25 : 1/4W	F : ±1%
ERQ	: Fuse Type Metal	1A : 1W	18 : 1/8W	G : ±2%
ERX	: Metal Film	S2 : 1/4W	S1 : 1/2W	J : ±5%
ERD L	: Carbon (chip)	2F : 1/4W	50 : 1/2W	K : ±10%
ERO K	: Metal Film (chip)	2A : 2W	3A : 3W	M : ±20%
ERC	: Solid	6G : 1/10W	8G : 1/8W	
ERF	: Incombustible Box-Shaped			
ERM	: Wire-Wound			
RRJ	: Cip Resistor			
ERJ	: Cip Resistor			

Capacitor Type		Voltage		Tolerance
ECE	: Electrolytic	0J : 6.3V	1A : 10V	K : ±10%
ECCD	: Ceramic	1C : 16V	1E : 25V	M : ±20%
ECKD	: Ceramic Capacitor	1H : 50V	1V : 35V	Z : +80 % −20
ECQM	: Poyester	50 : 50V	05 : 50V	J : ±5%
ECQP	: Polypropylene	2H : 500V	2A : 100V	G : ±2%
ECG	: Ceramic	1 : 100V	1J : 63V	F : ±1%
ECEA N	: Non Polar Electrolytic	KC : 400V AC		C : ±0.25pF
QCU	: Ceramic (Chip Type)	KC : 125V AC (UL)		D : ±0.5pF
ECUX	: Ceramic (Chip Type)			
ECF	: Semiconductor			
EECW	: Liquid electrolyte double layer capacitor			

Ref. No.	Part No.	Value.
RESISTORS(VALUE,WATTAGE)		
R11	ERDS2TJ101	100 1/4
R13	ERDS2TJ103	10K 1/4
R14	ERDS2TJ103	10K 1/4
R15	ERDS2TJ331	330 1/4
R16	ERDS2TJ102	1K 1/4
R16	ERDS2TJ471	470 1/4
R17	ERDS2TJ471	470 1/4
R101	ERJ6GEYJ154V	150K 1/10
R102	ERJ6GEYJ472V	4.7K 1/10
R103	ERJ6GEYJ472V	4.7K 1/10
R104	ERJ6GEYJ223V	22K 1/10
R105	ERJ6GEYJ334V	330K 1/10
R107	ERJ6GEYJ473V	47K 1/10
R108	ERJ6GEYJ332V	3.3K 1/10
R109	ERJ6GEYJ822	8.2K 1/10
R110	ERJ6GEYJ682V	6.8K 1/10
R111	ERJ6GEYJ682V	6.8K 1/10
R112	ERJ6GEYJ822	8.2K 1/10
R113	ERJ6GEYJ152V	1.5K 1/10
R114	ERJ6GEYJ152V	1.5K 1/10
R115	ERJ6GEYJ102V	1K 1/10
R116	ERJ6GEYJ182V	1.8K 1/10
R117	ERJ6GEYJ182V	1.8K 1/10
R118	ERJ6GEYJ102V	1K 1/10
R119	ERJ6GEYJ471	470 1/10
R120	ERJ6GEYJ120V	12 1/10
R122	ERJ6GEYJ471	470 1/10
R123	ERJ6GEYJ393V	39K 1/10
R141	ERJ6GEYJ102V	1K 1/10
R142	ERJ6GEYJ333V	33K 1/10
R143	ERJ6GEYJ124V	120K 1/10
R144	ERJ6GEYJ333V	33K 1/10
R145	ERJ6GEYJ153	15K 1/10
R146	ERJ6GEYJ122	1.2K 1/10
R147	ERJ6GEYJ682V	6.8K 1/10
R148	ERJ6GEYJ104V	100K 1/10
R149	ERJ6GEYJ152V	1.5K 1/10
R150	ERJ6GEYJ103V	10K 1/10
R151	ERJ6GEYJ101	100 1/10
R152	ERJ6GEYJ153	15K 1/10
R153	ERJ6GEYJ270V	27 1/10
R154	ERJ8GEYJ3R3V	3.3 1/8
R161	ERJ6GEYJ333V	33K 1/10
R162	ERJ6GEYJ222V	2.2K 1/10
R163	ERJ6GEYJ333V	33K 1/10
R164	ERJ6GEYJ153	15K 1/10
R165	ERJ6GEYJ122	1.2K 1/10
R166	ERJ6GEYJ102V	1K 1/10
R167	ERJ6GEYJ681V	680 1/10
R168	ERJ6GEYJ272V	2.7K 1/10
R169	ERJ6GEYJ392V	3.9K 1/10
R170	ERJ6GEYJ101	100 1/10
R171	ERJ6GEYJ270V	27 1/10
R172	ERJ8GEYJ3R3V	3.3 1/8
R180	ERJ6GEYJ474V	470K 1/10
R181	ERJ6GEYJ471	470 1/10
R182	ERJ6GEYJ564V	560K 1/10
R183	ERJ6GEYJ564V	560K 1/10
R184	ERJ6GEYJ223V	22K 1/10
R185	ERJ6GEYJ473V	47K 1/10
R186	ERJ6GEYJ473V	47K 1/10
R187	ERJ6GEYJ473V	47K 1/10
R188	ERJ6GEYJ473V	47K 1/10
R191	ERJ6GEYJ154V	150K 1/10
R192	ERJ6GEYJ824V	820K 1/10
R193	ERJ6GEYJ101	100 1/10
R194	ERJ6GEYJ683V	68K 1/10
R195	ERJ6GEYJ103V	10K 1/10
R196	ERJ6GEYJ103V	10K 1/10
R197	ERJ6GEYJ473V	47K 1/10
R198	ERJ6GEYJ393V	39K 1/10
R199	ERJ6GEYJ473V	47K 1/10
R201	ERJ6GEYJ102V	1K 1/10
R202	ERJ6GEYJ103V	10K 1/10
R203	ERJ6GEYJ102V	1K 1/10
R204	ERJ6GEYJ682V	6.8K 1/10
R205	ERJ6GEYJ682V	6.8K 1/10
R207	ERJ6GEYJ474V	470K 1/10
R208	ERJ6GEYJ680V	68 1/10
R214	ERJ6GEYJ471	470 1/10
R217	ERJ6GEYJ331	330 1/10
R218	ERJ6GEYJ101	100 1/10
R219	ERJ6GEYJ103V	10K 1/10
R230	ERJ6GEYJ223V	22K 1/10
R231	ERJ6GEYJ273V	27K 1/10
R232	ERJ6GEYJ681V	680 1/10
R233	ERJ6GEYJ471	470 1/10
R301	ERDS2TJ472	4.7K 1/4
R302	ERDS2TJ472	4.7K 1/4
R303	ERDS2TJ472	4.7K 1/4
R304	ERDS2TJ472	4.7K 1/4
R305	ERDS2TJ472	4.7K 1/4
R307	ERDS2TJ104	100K 1/4
R308	ERDS2TJ561	560 1/4
R309	ERDS2TJ472	4.7K 1/4
R310	ERDS2TJ222	2.2K 1/4
R311	ERDS2TJ472	4.7K 1/4
R312	ERDS2TJ4R7	4.7 1/4
R313	ERDS2TJ4R7	4.7 1/4
R314	ERDS2TJ182	1.8K 1/4
R351	ERDS2TJ103	10K 1/4
R352	ERDS2TJ334	330K 1/4
R353	ERDS2TJ123	12K 1/4
R354	ERDS2TJ274	270K 1/4
R355	ERDS2TJ333	33K 1/4
R356	ERDS2TJ333	33K 1/4
R357	ERD25FVJ8R2	8.2 1/4
R401	ERDS2TJ221	220 1/4
R402	ERDS2TJ221	220 1/4
R403	ERDS2TJ221	220 1/4
R404	ERDS2TJ221	220 1/4
R405	ERDS2TJ221	220 1/4
R406	ERDS2TJ221	220 1/4
R407	ERDS2TJ221	220 1/4
R408	ERDS2TJ221	220 1/4
R409	ERDS2TJ472	4.7K 1/4
R410	ERDS2TJ472	4.7K 1/4
R411	ERDS2TJ472	4.7K 1/4
R412	ERDS2TJ472	4.7K 1/4
R413	ERDS2TJ472	4.7K 1/4
R414	ERDS2TJ472	4.7K 1/4
R415	ERDS2TJ472	4.7K 1/4
R416	ERDS2TJ472	4.7K 1/4
R417	ERDS2TJ472	4.7K 1/4

Ref. No.	Part No.	Value.
R418	ERDS2TJ472	4.7K 1/4
R419	ERDS2TJ472	4.7K 1/4
R420	ERDS2TJ472	4.7K 1/4
R421	ERDS2TJ913	91K 1/4
R422	ERDS2TJ913	91K 1/4
R423	ERDS2TJ124	120K 1/4
R424	ERDS2TJ124	120K 1/4
R425	ERDS2TJ101	100 1/4
R426	ERDS2TJ101	100 1/4
R427	ERDS2TJ472	4.7K 1/4
R431	ERDS2TJ472	4.7K 1/4
R432	ERDS2TJ101	100 1/4
R433	ERDS2TJ153	15K 1/4
R434	ERDS2TJ393	39K 1/4
R435	ERDS2TJ102	1K 1/4
R501	ERJ6GEYJ104V	100K 1/10
R502	ERJ6GEYJ562	5.6K 1/10
R503	ERJ6GEYJ474V	470K 1/10
R504	ERJ6GEYJ101	100 1/10
R505	ERJ6GEYJ104V	100K 1/10
R506	ERJ6GEYJ333V	33K 1/10
R507	ERJ6GEYJ102V	1K 1/10
R601	ERDS2TJ472	4.7K 1/4
R602	ERDS2TJ472	4.7K 1/4
R603	ERDS2TJ472	4.7K 1/4
R604	ERDS2TJ472	4.7K 1/4
R605	ERDS2TJ472	4.7K 1/4
R607	ERDS2TJ103	10K 1/4
R608	ERDS2TJ103	10K 1/4
R613	ERDS2TJ105	1M 1/4
R801	ERDS2TJ103	10K 1/4
R802	ERDS2TJ103	10K 1/4
R803	ERDS2TJ103	10K 1/4
R804	ERDS2TJ103	10K 1/4
R805	ERDS2TJ273	27K 1/4
R806	ERDS2TJ273	27K 1/4
R807	ERDS2TJ273	27K 1/4
R808	ERDS2TJ273	27K 1/4
R809	ERDS2TJ473	47K 1/4
R810	ERDS2TJ473	47K 1/4
R811	ERDS2TJ473	47K 1/4
R812	ERDS2TJ473	47K 1/4
R813	ERDS2TJ221	220 1/4
R814	ERDS2TJ221	220 1/4
R815	ERDS2TJ474	470K 1/4
R816	ERDS2TJ474	470K 1/4
R817	ERDS2TJ104	100K 1/4
R818	ERDS2TJ104	100K 1/4
R819	ERDS2TJ681	680 1/4
R820	ERDS2TJ681	680 1/4
R821	ERDS2TJ473	47K 1/4
R822	ERDS2TJ473	47K 1/4
R823	ERDS2TJ331	330 1/4
R824	ERDS2TJ121	120 1/4
R825	ERDS2TJ121	120 1/4
R826	ERDS2TJ104	100K 1/4
R827	ERDS2TJ104	100K 1/4
R831	ERDS2TJ222	2.2K 1/4
R840	ERDS2TJ331	330 1/4
R841	ERDS2TJ105	1M 1/4
R842	ERDS2TJ105	1M 1/4
R851	ERDS2TJ102	1K 1/4
R852	ERDS2TJ471	470 1/4
R853	ERDS2TJ104	100K 1/4
R854	ERDS2TJ683	68K 1/4
R855	ERDS2TJ102	1K 1/4
R856	ERDS2TJ102	1K 1/4
R857	ERDS2TJ102	1K 1/4
R858	ERDS2TJ102	1K 1/4
R861	ERDS2TJ102	1K 1/4
R862	ERDS2TJ102	1K 1/4
R871	ERDS2TJ103	10K 1/4
R872	ERDS2TJ103	10K 1/4
R873	ERDS2TJ473	47K 1/4
R874	ERDS2TJ473	47K 1/4
R875	ERDS2TJ121	120 1/4
R876	ERDS2TJ121	120 1/4
R877	ERDS2TJ103	10K 1/4
R878	ERDS2TJ103	10K 1/4
R879	ERDS2TJ222	2.2K 1/4
R880	ERDS2TJ222	2.2K 1/4
CAPACITORS(VALUE,VOLTAGE)		
C1 ⚠	ECKDKC103PF2	0.01 125
C2 ⚠	ECKM1H103ZFX	0.01 50
C3 ⚠	ECKM1H103ZFX	0.01 50
C10	ECEA1CU222	2200 16
C11	ECEA1CU222	2200 16
C12	ECEA1VU101	100 35
C13	ECEA1AK101	100 10
C14	ECEA1AK101	100 10
C15	ECEA0JK470	47 6.3
C16	ECEA1CU331	330 16
C17	ECEA1CU331	330 16
C18	ECEA1VU101	100 35
C21	ECEA1CU221	220 16
C30	ECFR1E104ZF5	0.1 25
C101	RCUV1E104ZF	0.1 25
C102	RCUV1H102KB	0.001 50
C103	RCUV1H102KB	0.001 50
C104	RCUV1H681K	680P 50
C105	RCUV1H471KB	470P 50
C106	RCUV1H471KB	470P 50
C107	RCUV1H220KC	22P 50
C108	ECEA1HKK0R1	0.1 50
C109	ECEA1HKK010	1 50
C110	ECQV1H104JZ	0.1 50
C111	ECEA1AKK100	10 10
C112	ECEA1AKK100	10 10
C113	ECEA1HSN010	1 50
C114	RCUV1H182KB	0.0018 50
C115	RCUV1H682KB	0.0068 50
C116	RCUV1E333KB	0.033 25
C117	RCUV1H221KB	220P 50
C118	ECEA1HKK010	1 50
C119	ECEA0JKS220I	22 6.3
C120	RCUV1H681K	680P 50
C121	RCUV1E103KB	0.01 25
C122	RCUV1H101KC	100P 50
C123	RCUV1H101KC	100P 50
C125	ECEA0JKS220I	22 6.3
C126	ECEA0JKS470	47 6.3
C127	RCUV1H102KB	0.001 50
C128	RCUV1H102KB	0.001 50
C129	RCUV1H681K	680P 50
C141	RCUV1E153KB	0.015 25
C142	RCUV1H122KB	1200P 50
C143	ECUV1E473KB	0.047 25
C144	ECEA1VSN2R2I	2.2 35
C145	ECEA1HSNR22	0.22 50
C161	RCUV1E153KB	0.015 25
C162	RCUV1H681K	680P 50
C163	RCUV1E103KB	0.01 25
C164	ECEA1ESN3R3I	3.3 25
C165	ECEA1HSN0R1	0.1 50
C181	ECQV1H474JZ3	0.47 50
C182	RCUV1H221KB	220P 50
C183	RCUV1H682KB	0.0068 50
C184	ECEA1HSN010	1 50
C186	ECUV1C224KR	0.22 16
C201	RCUV1E103KB	0.01 25
C221	ECEA0JKS101I	100 6.3
C222	ECEA0JKA101B	100 6.3
C223	ECEA0JKA101B	100 6.3
C224	RCUV1E104ZF	0.1 25
C226	RCUV1E104ZF	0.1 25
C227	RCUV1E104ZF	0.1 25
C228	ECUV1E823KB	0.082 25
C230	ECUV1E473KB	0.047 25
C301	ECFR1E104ZF5	0.1 25
C302	ECBT1C103NS	0.01 16
C303	ECFR1E104ZF5	0.1 25
C306	ECEA0JK101	100 6.3
C307	ECFR1E104ZF5	0.1 25
C308	ECFR1E104ZF5	0.1 25
C309	ECBT1C103NS	0.01 16
C310	ECFR1E104ZF	0.1 25
C351	ECBT1H102KB	0.001 50
C401	ECEA0JK470	47 6.3
C402	ECFR1E104ZF5	0.1 25
C403	ECFR1E104ZF5	0.1 25
C404	ECFR1E104ZF5	0.1 25
C405	ECBT1H102KB	0.001 50
C406	ECBT1H102KB	0.001 50
C407	ECEA1HKN010	1 50
C501	ECUV1E104KB	0.1 25
C502	ECQV1H104JZ	0.1 50
C503	ECEA1AKK100	10 10
C504	RCUV1E104ZF	0.1 25
C505	RCUV1E104ZF	0.1 25
C506	RCUV1H150K	15P 50
C507	RCUV1H102KB	0.001 50
C508	ECEA1ASN100	10 10
C509	RCUV1H100DC	10P 50
C510	ECUV1E104KB	0.1 25
C511	ECEA1HKSR47	0.47 50
C512	RCUV1H681K	680P 50
C513	RCUV1H681K	680P 50
C514	ECUV1C224KR	0.22 16
C515	RCUV1E153KB	0.015 25
C516	ECEA1VSN2R2I	2.2 35
C517	RCUV1H471KB	470P 50
C519	ECUV1C224KR	0.22 16
C520	RCUV1H472KB	0.0047 50
C601	ECBT1H223ZF	0.022 50
C602	ECEA0JK470	47 6.3
C603	ECBT1E223ZF	0.022 25
C604	ECBT1E223ZF	0.022 25
C801	ECBT1H680J	68P 50
C802	ECBT1H680J	68P 50
C803	ECBT1H680J	68P 50
C804	ECBT1H680J	68P 50
C805	ECBT1H470J5	47P 50
C806	ECBT1H470J5	47P 50
C807	ECBT1H470J5	47P 50
C808	ECBT1H470J5	47P 50
C809	ECEA1EN3R3S	3.3 25
C810	ECEA1EN3R3S	3.3 25
C811	ECBT1H102KB	0.001 50
C812	ECBT1H102KB	0.001 50
C813	ECEA1CN220S	22 16
C814	ECEA1CN220S	22 16
C815	ECBT1H102KB	0.001 50
C816	ECBT1H102KB	0.001 50
C822	ECBT1H5R6K5	5.6P 50
C824	ECBT1H5R6K5	5.6P 50
C830	ECEA1CN220S	22 16
C831	ECEA1CN220S	22 16
C840	ECFR1E104ZF	0.1 25
C841	ECEA0JS331	330 6.3
C842	ECEA0JS331	330 6.3
C851	ECEA0JU471	470 6.3
C852	ECEA0JS331	330 6.3
C853	ECEA1HKN2R2B	2.2 50
C854	ECFR1E104ZF5	0.1 25
C855	ECFR1E104ZF5	0.1 25
C856	ECFR1E104ZF5	0.1 25
C857	ECFR1E104ZF5	0.1 25
C858	ECFR1E104ZF5	0.1 25
C859	ECFR1E104ZF5	0.1 25
C861	ECEA1AK101	100 10
C862	ECEA1AK101	100 10
C871	ECBT1E223ZF	0.022 25
C872	ECBT1E223ZF	0.022 25
C873	ECBT1E103ZF	0.01 25
C874	ECBT1E103ZF	0.01 25
C875	ECBT1E103ZF	0.01 25
C877	ECEA1AKN100B	10 10
C878	ECEA1AKN100B	10 10

■ PRINTED

B

To Servo Gain Adjuster

F

PHO

se components use only

	Tolerance
	J : ±5% F : ±1% G : ±2% J : ±5% K : ±10% M : ±20%

	Tolerance
	K : ±10% M : ±20% Z : +80 % −20 J : ±5% G : ±2% F : ±1% C : ±0.25pF D : ±0.5pF

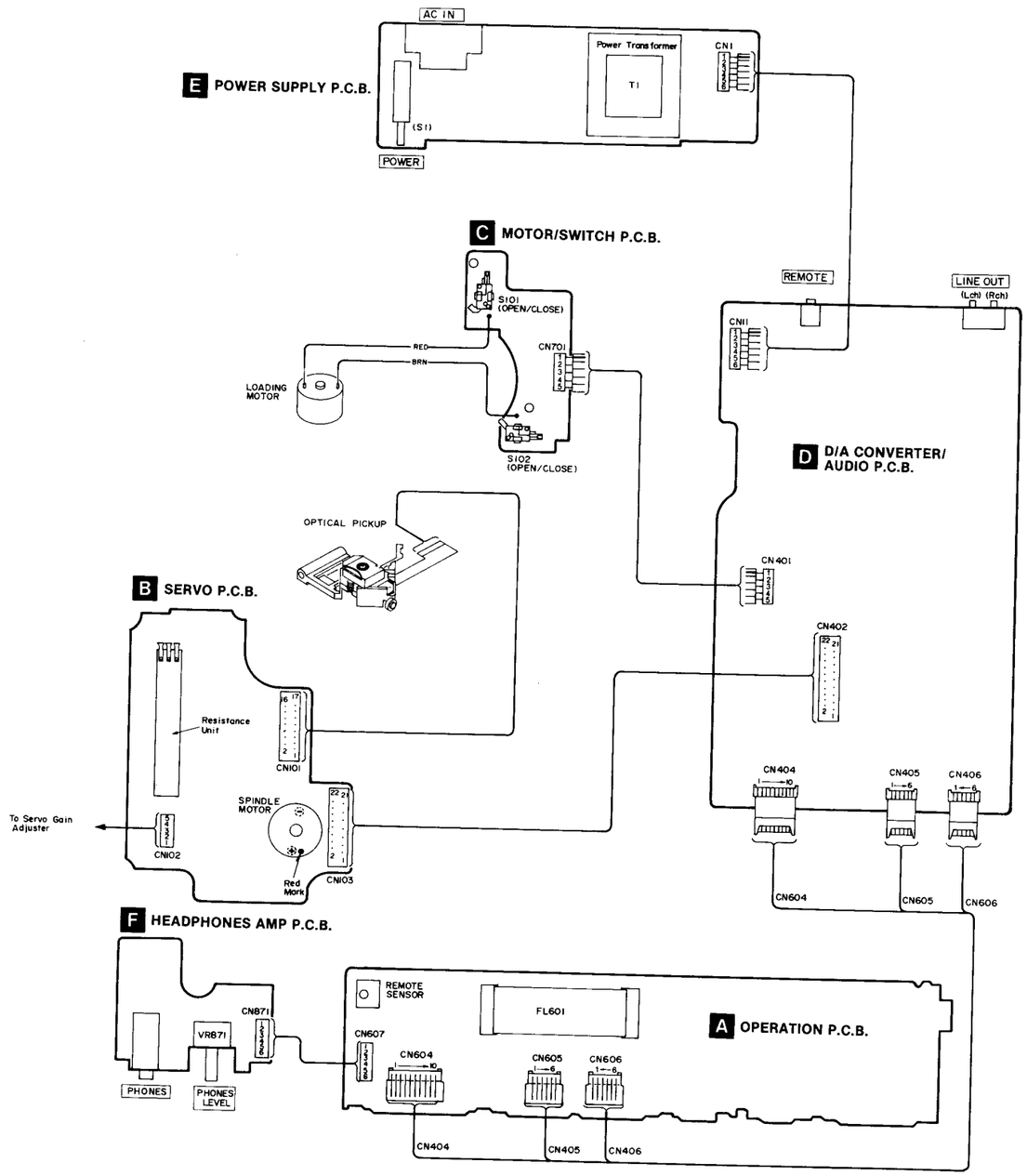
	Value.	
V	10K	1/10
V	22K	1/10
V	27K	1/10
V	680	1/10
	470	1/10
	4.7K	1/4
	4.7K	1/4
	4.7K	1/4
	4.7K	1/4
	4.7K	1/4
	100K	1/4
	560	1/4
	4.7K	1/4
	2.2K	1/4
	4.7K	1/4
	4.7	1/4
	4.7	1/4
	1.8K	1/4
	10K	1/4
	330K	1/4
	12K	1/4
	270K	1/4
	33K	1/4
	33K	1/4
	8.2	1/4
	220	1/4
	220	1/4
	220	1/4
	220	1/4
	220	1/4
	220	1/4
	220	1/4
	220	1/4
	4.7K	1/4
	4.7K	1/4
	4.7K	1/4
	4.7K	1/4
	4.7K	1/4
	4.7K	1/4
	4.7K	1/4
	4.7K	1/4
	4.7K	1/4

Ref. No.	Part No.	Value.
R418	ERDS2TJ472	4.7K 1/4
R419	ERDS2TJ472	4.7K 1/4
R420	ERDS2TJ472	4.7K 1/4
R421	ERDS2TJ913	91K 1/4
R422	ERDS2TJ913	91K 1/4
R423	ERDS2TJ124	120K 1/4
R424	ERDS2TJ124	120K 1/4
R425	ERDS2TJ101	100 1/4
R426	ERDS2TJ101	100 1/4
R427	ERDS2TJ472	4.7K 1/4
R431	ERDS2TJ472	4.7K 1/4
R432	ERDS2TJ101	100 1/4
R433	ERDS2TJ153	15K 1/4
R434	ERDS2TJ393	39K 1/4
R435	ERDS2TJ102	1K 1/4
R501	ERJ6GEYJ104V	100K 1/10
R502	ERJ6GEYJ562	5.6K 1/10
R503	ERJ6GEYJ474V	470K 1/10
R504	ERJ6GEYJ101	100 1/10
R505	ERJ6GEYJ104V	100K 1/10
R506	ERJ6GEYJ333V	33K 1/10
R507	ERJ6GEYJ102V	1K 1/10
R601	ERDS2TJ472	4.7K 1/4
R602	ERDS2TJ472	4.7K 1/4
R603	ERDS2TJ472	4.7K 1/4
R604	ERDS2TJ472	4.7K 1/4
R605	ERDS2TJ472	4.7K 1/4
R607	ERDS2TJ103	10K 1/4
R608	ERDS2TJ103	10K 1/4
R613	ERDS2TJ105	1M 1/4
R801	ERDS2TJ103	10K 1/4
R802	ERDS2TJ103	10K 1/4
R803	ERDS2TJ103	10K 1/4
R804	ERDS2TJ103	10K 1/4
R805	ERDS2TJ273	27K 1/4
R806	ERDS2TJ273	27K 1/4
R807	ERDS2TJ273	27K 1/4
R808	ERDS2TJ273	27K 1/4
R809	ERDS2TJ473	47K 1/4
R810	ERDS2TJ473	47K 1/4
R811	ERDS2TJ473	47K 1/4
R812	ERDS2TJ473	47K 1/4
R813	ERDS2TJ221	220 1/4
R814	ERDS2TJ221	220 1/4
R815	ERDS2TJ474	470K 1/4
R816	ERDS2TJ474	470K 1/4
R817	ERDS2TJ104	100K 1/4
R818	ERDS2TJ104	100K 1/4
R819	ERDS2TJ681	680 1/4
R820	ERDS2TJ681	680 1/4
R821	ERDS2TJ473	47K 1/4
R822	ERDS2TJ473	47K 1/4
R823	ERDS2TJ331	330 1/4
R824	ERDS2TJ121	120 1/4
R825	ERDS2TJ121	120 1/4
R826	ERDS2TJ104	100K 1/4
R827	ERDS2TJ104	100K 1/4
R831	ERDS2TJ222	2.2K 1/4
R840	ERDS2TJ331	330 1/4
R841	ERDS2TJ105	1M 1/4
R842	ERDS2TJ105	1M 1/4
R851	ERDS2TJ102	1K 1/4
R852	ERDS2TJ471	470 1/4
R853	ERDS2TJ104	100K 1/4
R854	ERDS2TJ683	68K 1/4
R855	ERDS2TJ102	1K 1/4
R856	ERDS2TJ102	1K 1/4
R857	ERDS2TJ102	1K 1/4
R858	ERDS2TJ102	1K 1/4
R861	ERDS2TJ102	1K 1/4
R862	ERDS2TJ102	1K 1/4
R871	ERDS2TJ103	10K 1/4
R872	ERDS2TJ103	10K 1/4
R873	ERDS2TJ473	47K 1/4
R874	ERDS2TJ473	47K 1/4
R875	ERDS2TJ121	120 1/4
R876	ERDS2TJ121	120 1/4
R877	ERDS2TJ103	10K 1/4
R878	ERDS2TJ103	10K 1/4
R879	ERDS2TJ222	2.2K 1/4
R880	ERDS2TJ222	2.2K 1/4

CAPACITORS(VALUE,VOLTAGE)

C1	⚠	ECKDKC103PF2	0.01	125
C2	⚠	ECKM1H103ZFX	0.01	50
C3	⚠	ECKM1H103ZFX	0.01	50
C10		ECEA1CU222	2200	16
C11		ECEA1CU222	2200	16
C12		ECEA1VU101	100	35
C13		ECEA1AK101	100	10
C14		ECEA1AK101	100	10
C15		ECEA0JK470	47	6.3
C16		ECEA1CU331	330	16
C17		ECEA1CU331	330	16
C18		ECEA1VU101	100	35
C21		ECEA1CU221	220	16
C30		ECFR1E104ZF5	0.1	25
C101		RCUV1E104ZF	0.1	25
C102		RCUV1H102KB	0.001	50
C103		RCUV1H102KB	0.001	50
C104		RCUV1H681K	680P	50
C105		RCUV1H471KB	470P	50
C106		RCUV1H471KB	470P	50
C107		RCUV1H220KC	22P	50
C108		ECEA1HKK0R1	0.1	50
C109		ECEA1HKK010	1	50
C110		ECQV1H104JZ	0.1	50
C111		ECEA1AKK100	10	10
C112		ECEA1AKK100	10	10
C113		ECEA1HSN010	1	50
C114		RCUV1H182KB	0.0018	50
C115		RCUV1H682KB	0.0068	50
C116		RCUV1E333KB	0.033	25
C117		RCUV1H221KB	220P	50
C118		ECEA1HKK010	1	50
C119		ECEA0JKS2201	22	6.3
C120		RCUV1H681K	680P	50
C121		RCUV1E103KB	0.01	25
C122		RCUV1H101KC	100P	50
C123		RCUV1H101KC	100P	50
C125		ECEA0JKS2201	22	6.3
C126		ECEA0JKS470	47	6.3
C127		RCUV1H102KB	0.001	50
C128		RCUV1H102KB	0.001	50
C129		RCUV1H681K	680P	50
C141		RCUV1E153KB	0.015	25
C142		RCUV1H122KB	1200P	50
C143		ECUV1E473KB	0.047	25
C144		ECEA1VSN2R2I	2.2	35
C145		ECEA1HSNR22	0.22	50
C161		RCUV1E153KB	0.015	25
C162		RCUV1H681K	680P	50
C163		RCUV1E103KB	0.01	25
C164		ECEA1ESN3R3I	3.3	25
C165		ECEA1HSN0R1	0.1	50
C181		ECQV1H474JZ3	0.47	50
C182		RCUV1H221KB	220P	50
C183		RCUV1H682KB	0.0068	50
C184		ECEA1HSN010	1	50
C186		ECUV1C224KR	0.22	16
C201		RCUV1E103KB	0.01	25
C221		ECEA0JKS1011	100	6.3
C222		ECEA0JKA101B	100	6.3
C223		ECEA0JKA101B	100	6.3
C224		RCUV1E104ZF	0.1	25
C226		RCUV1E104ZF	0.1	25
C227		RCUV1E104ZF	0.1	25
C228		ECUV1E823KB	0.082	25
C230		ECUV1E473KB	0.047	25
C301		ECFR1E104ZF5	0.1	25
C302		ECBT1C103NS	0.01	16
C303		ECFR1E104ZF5	0.1	25
C306		ECEA0JK101	100	6.3
C307		ECFR1E104ZF5	0.1	25
C308		ECFR1E104ZF5	0.1	25
C309		ECBT1C103NS	0.01	16
C310		ECFR1E104ZF	0.1	25
C351		ECBT1H102KB	0.001	50
C401		ECEA0JK470	47	6.3
C402		ECFR1E104ZF5	0.1	25
C403		ECFR1E104ZF5	0.1	25
C404		ECFR1E104ZF5	0.1	25
C405		ECBT1H102KB	0.001	50
C406		ECBT1H102KB	0.001	50
C407		ECEA1HKN010	1	50
C501		ECUV1E104KB	0.1	25
C502		ECQV1H104JZ	0.1	50
C503		ECEA1AKK100	10	10
C504		RCUV1E104ZF	0.1	25
C505		RCUV1E104ZF	0.1	25
C506		RCUV1H150K	15P	50
C507		RCUV1H102KB	0.001	50
C508		ECEA1ASN100	10	10
C509		RCUV1H100DC	10P	50
C510		ECUV1E104KB	0.1	25
C511		ECEA1HKSR47	0.47	50
C512		RCUV1H681K	680P	50
C513		RCUV1H681K	680P	50
C514		ECUV1C224KR	0.22	16
C515		RCUV1E153KB	0.015	25
C516		ECEA1VSN2R21	2.2	35
C517		RCUV1H471KB	470P	50
C519		ECUV1C224KR	0.22	16
C520		RCUV1H472KB	0.0047	50
C601		ECBT1H223ZF	0.022	50
C602		ECEA0JK470	47	6.3
C603		ECBT1E223ZF	0.022	25
C604		ECBT1E223ZF	0.022	25
C801		ECBT1H680J	68P	50
C802		ECBT1H680J	68P	50
C803		ECBT1H680J	68P	50
C804		ECBT1H680J	68P	50
C805		ECBT1H470J5	47P	50
C806		ECBT1H470J5	47P	50
C807		ECBT1H470J5	47P	50
C808		ECBT1H470J5	47P	50
C809		ECEA1EN3R3S	3.3	25
C810		ECEA1EN3R3S	3.3	25
C811		ECBT1H102KB	0.001	50
C812		ECBT1H102KB	0.001	50
C813		ECEA1CN220S	22	16
C814		ECEA1CN220S	22	16
C815		ECBT1H102KB	0.001	50
C816		ECBT1H102KB	0.001	50
C822		ECBT1H5R6K5	5.6P	50
C824		ECBT1H5R6K5	5.6P	50
C830		ECEA1CN220S	22	16
C831		ECEA1CN220S	22	16
C840		ECFR1E104ZF	0.1	25
C841		ECEA0JS331	330	6.3
C842		ECEA0JS331	330	6.3
C851		ECEA0JU471	470	6.3
C852		ECEA0JS331	330	6.3
C853		ECEA1HKN2R2B	2.2	50
C854		ECFR1E104ZF5	0.1	25
C855		ECFR1E104ZF5	0.1	25
C856		ECFR1E104ZF5	0.1	25
C857		ECFR1E104ZF5	0.1	25
C858		ECFR1E104ZF5	0.1	25
C859		ECFR1E104ZF5	0.1	25
C861		ECEA1AK101	100	10
C862		ECEA1AK101	100	10
C871		ECBT1E223ZF	0.022	25
C872		ECBT1E223ZF	0.022	25
C873		ECBT1E103ZF	0.01	25
C874		ECBT1E103ZF	0.01	25
C875		ECBT1E103ZF	0.01	25
C877		ECEA1AKN100B	10	10
C878		ECEA1AKN100B	10	10

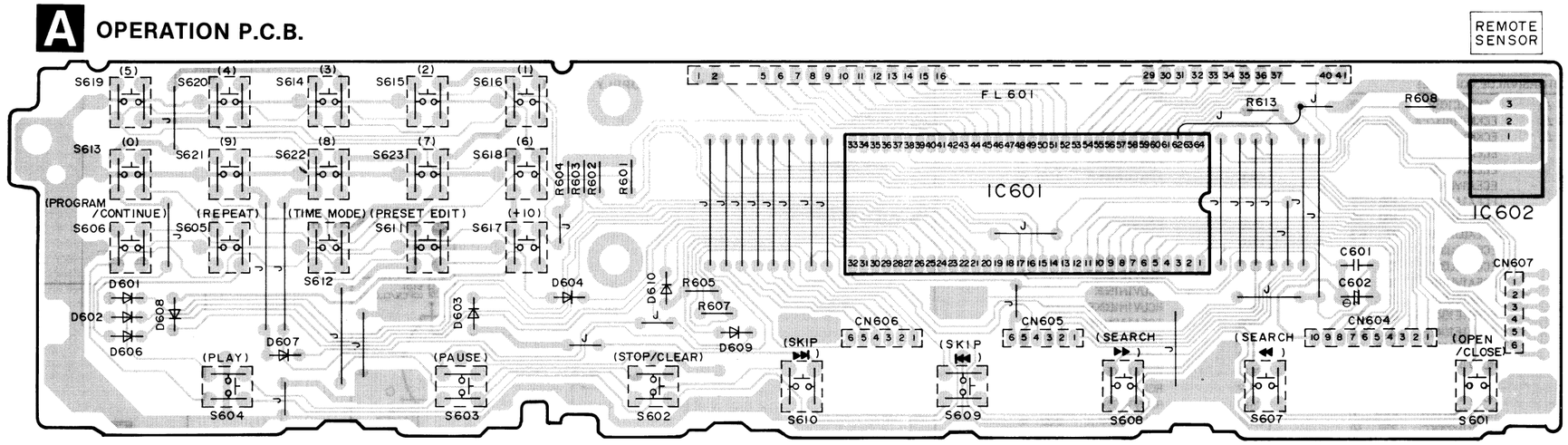
■ PRINTED CIRCUIT BOARD AND WIRING CONNECTION DIAGRAM



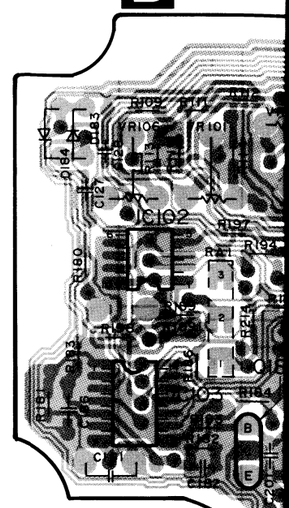
SL-P250 SL-P250

■PRINTED CIRCUIT BOARDS

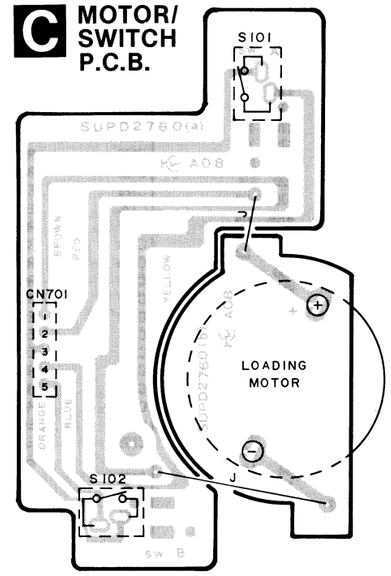
A OPERATION P.C.B.



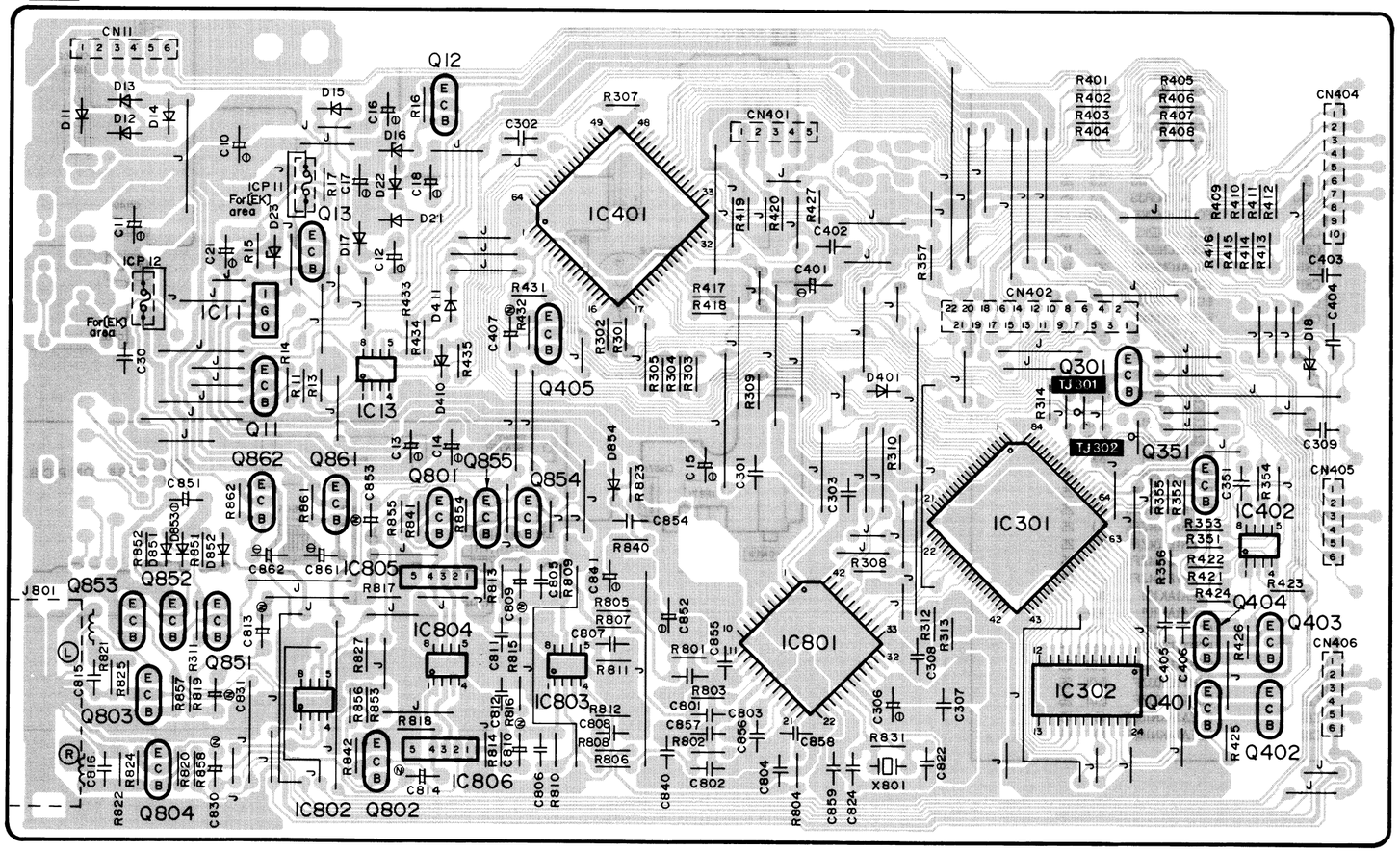
B SERVO P

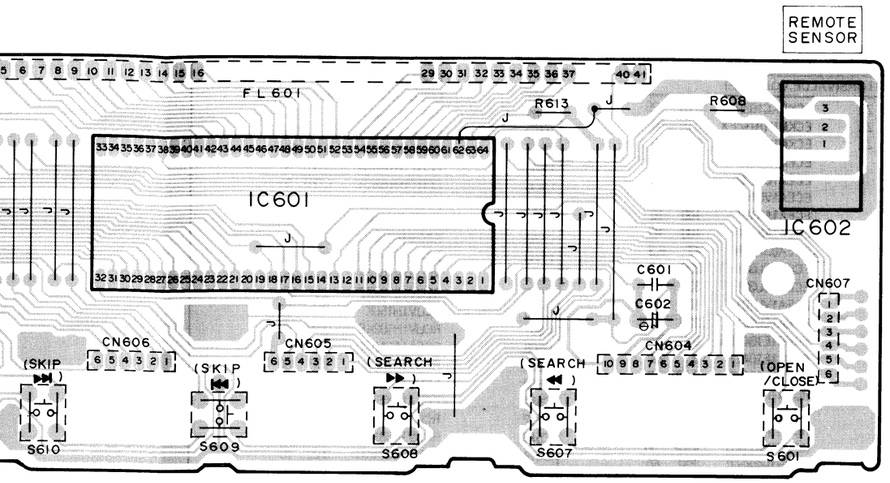


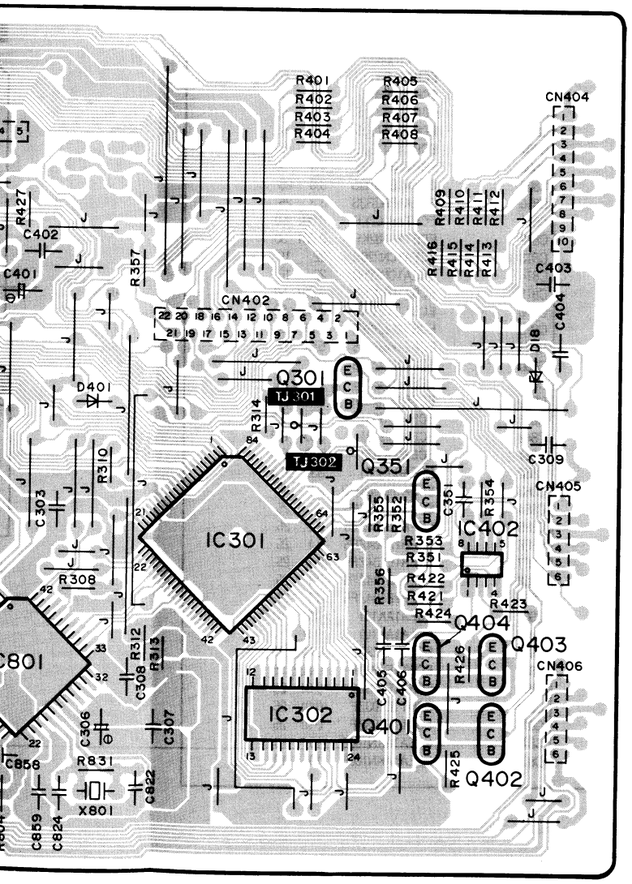
C MOTOR/ SWITCH P.C.B.



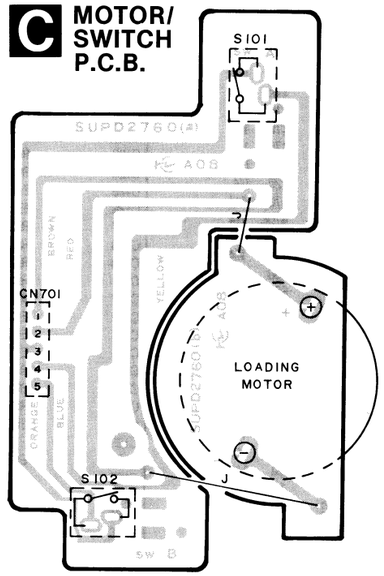
D D/A CONVERTER/AUDIO P.C.B.



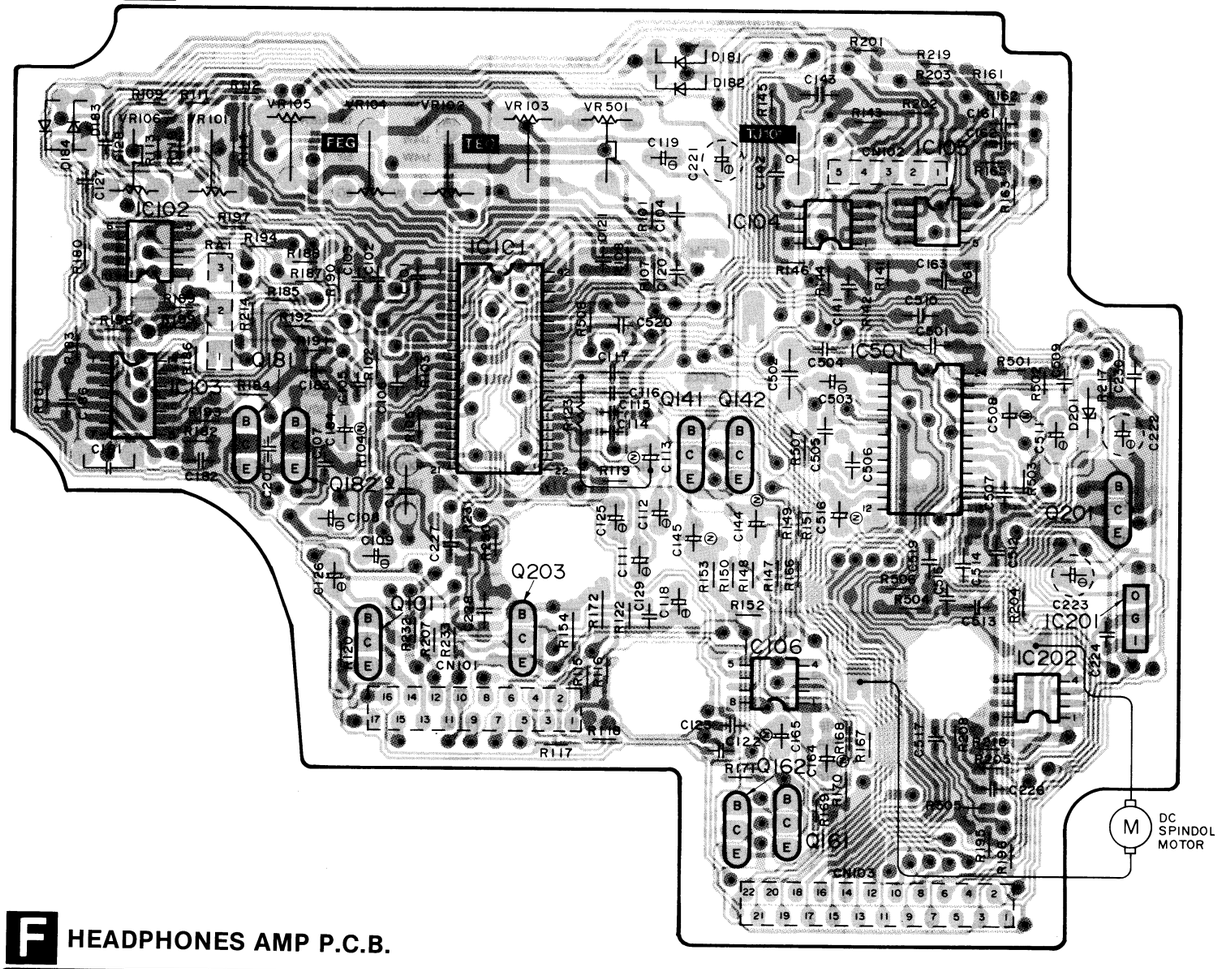




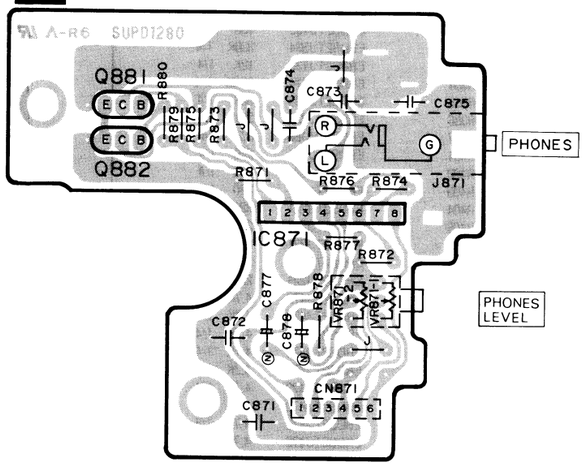
C MOTOR/ SWITCH P.C.B.



B SERVO P.C.B.



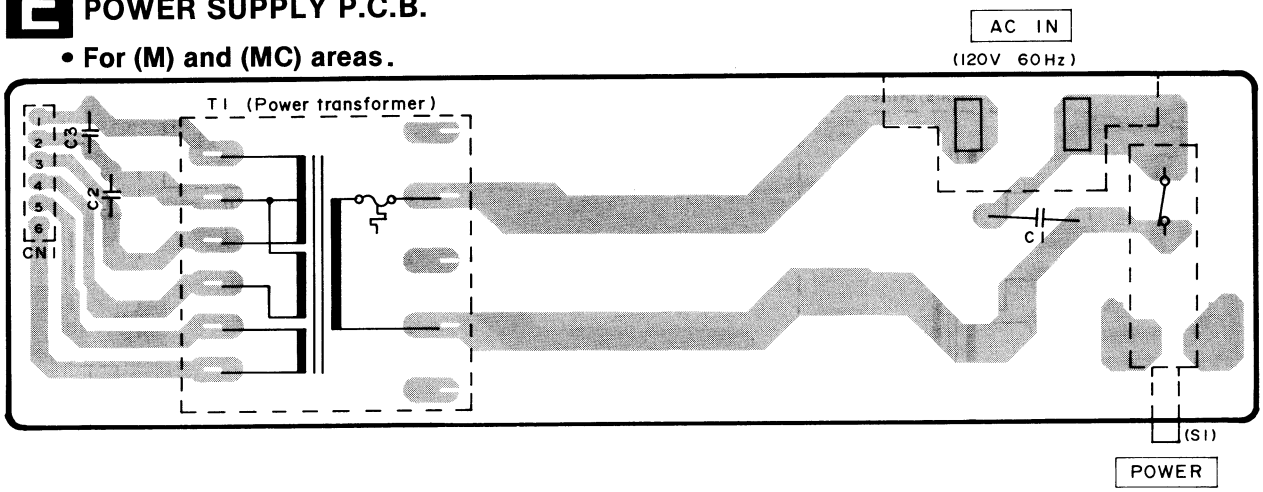
F HEADPHONES AMP P.C.B.



15 16 17 18 19

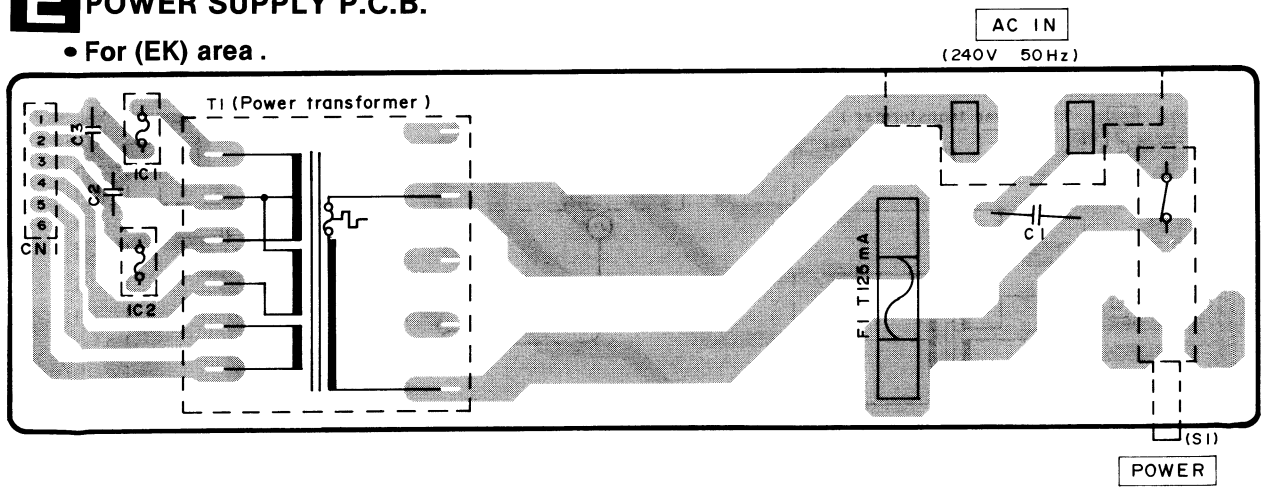
E POWER SUPPLY P.C.B.

• For (M) and (MC) areas.



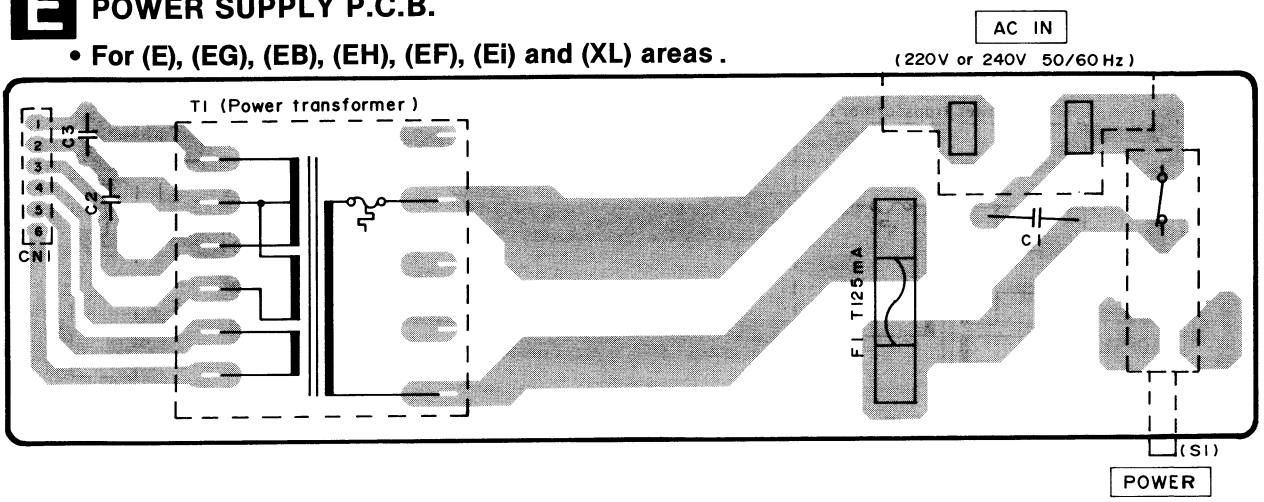
E POWER SUPPLY P.C.B.

• For (EK) area.



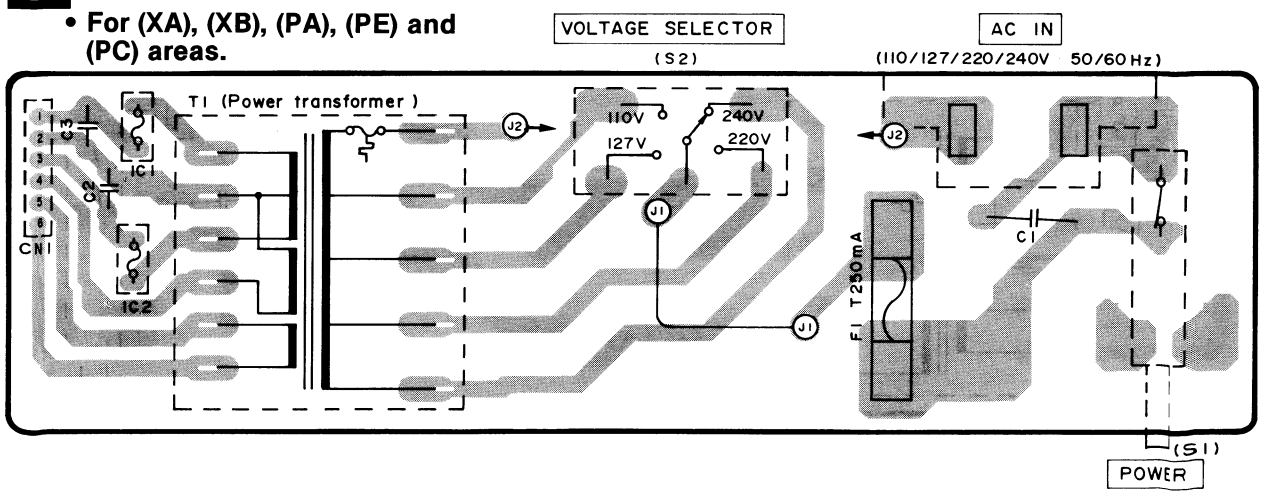
E POWER SUPPLY P.C.B.

• For (E), (EG), (EB), (EH), (EF), (Ei) and (XL) areas.

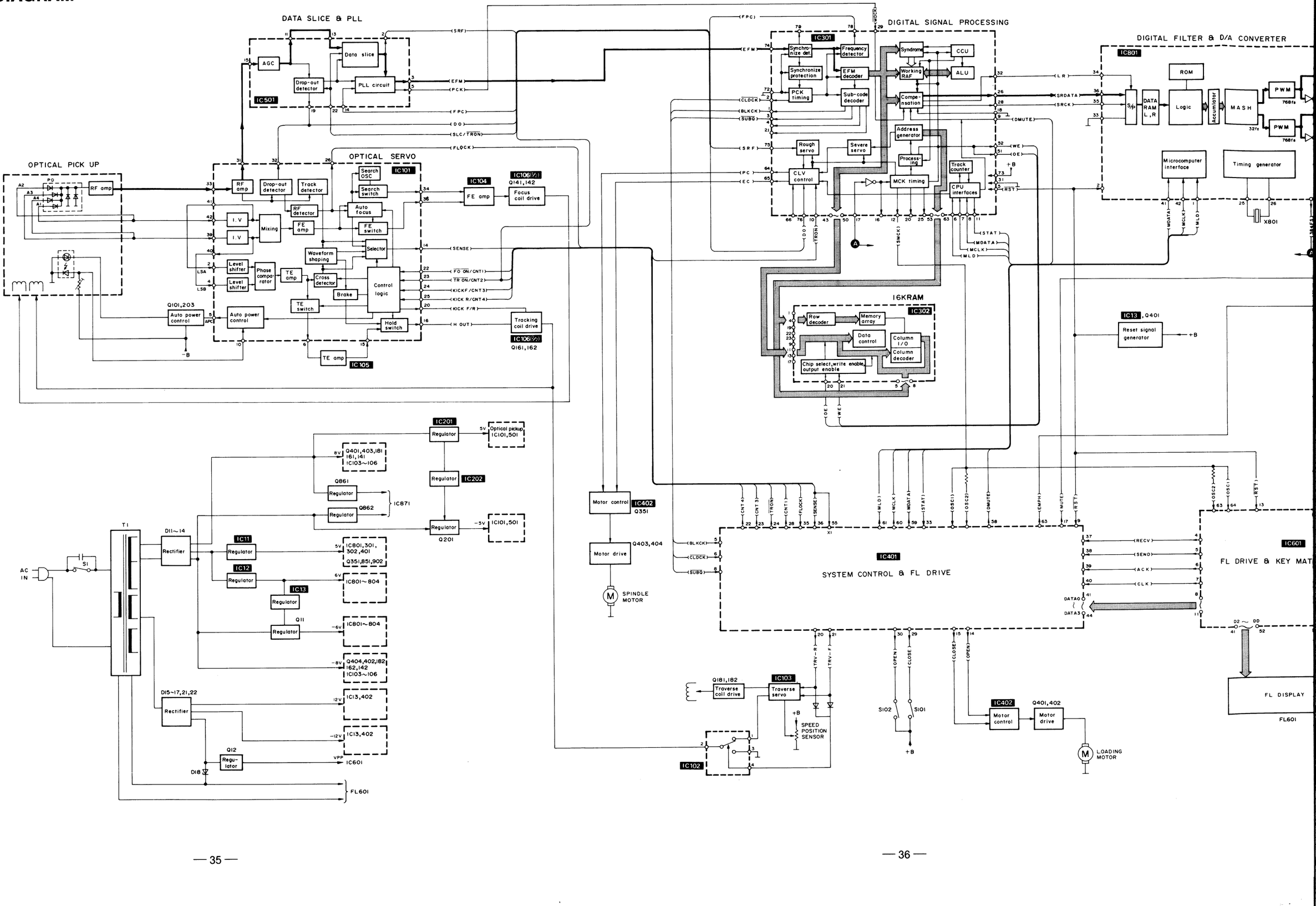


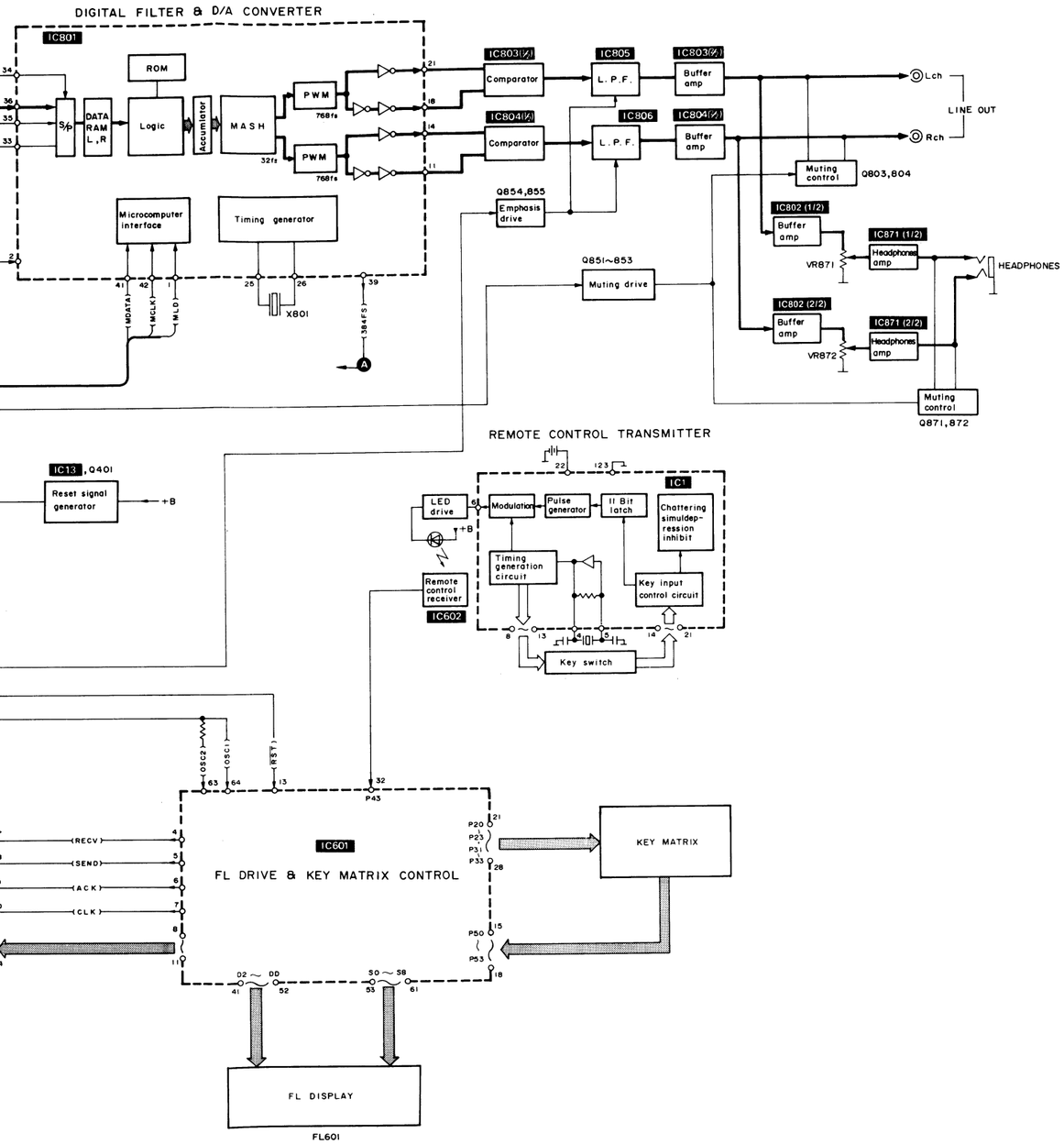
E POWER SUPPLY P.C.B.

• For (XA), (XB), (PA), (PE) and (PC) areas.



■ BLOCK DIAGRAM

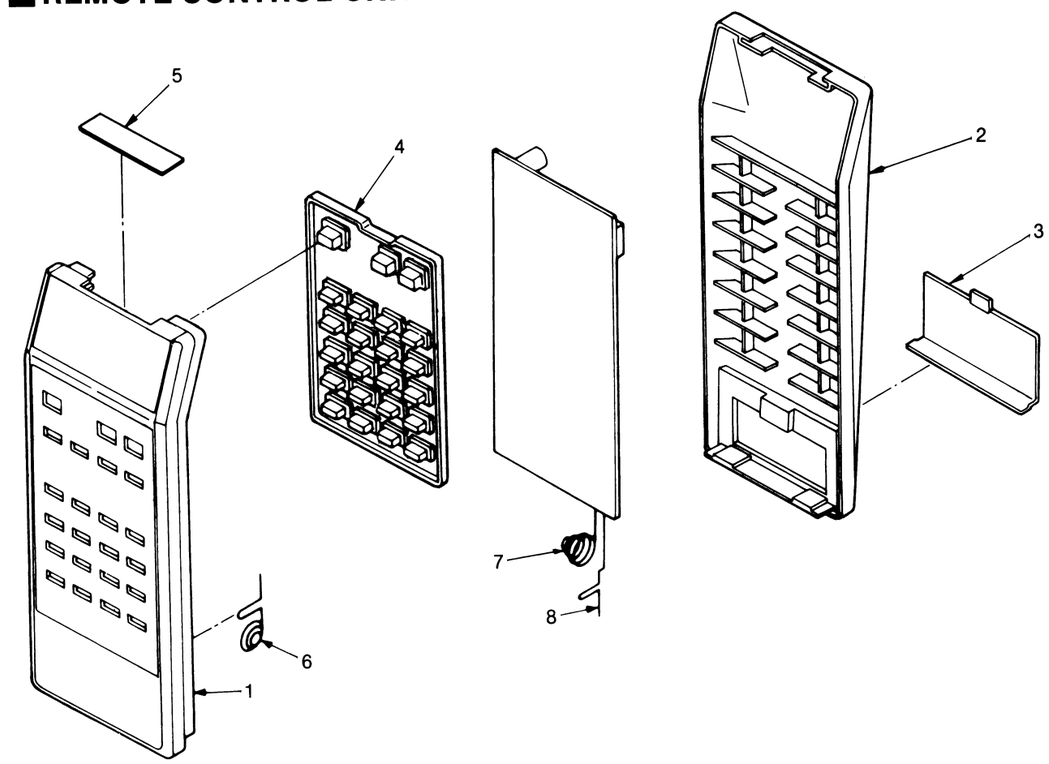




Note)

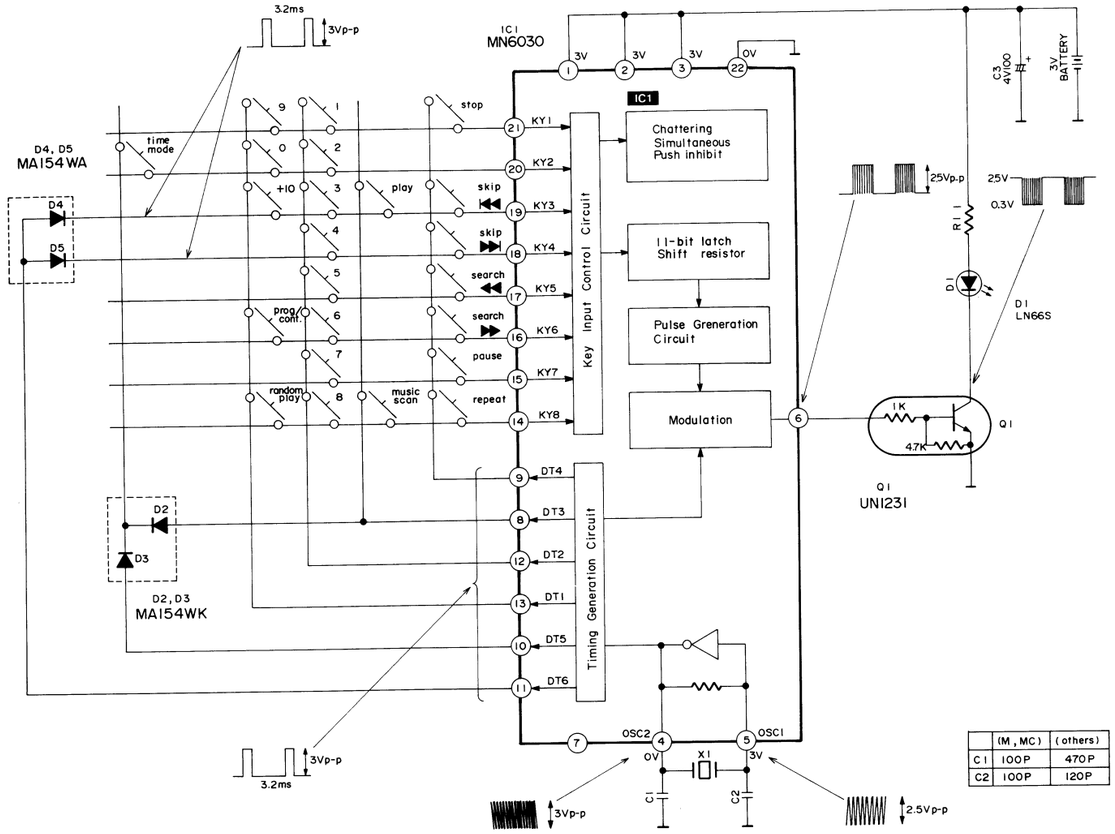
• ——► Audio signal

■ REMOTE-CONTROL UNIT PARTS



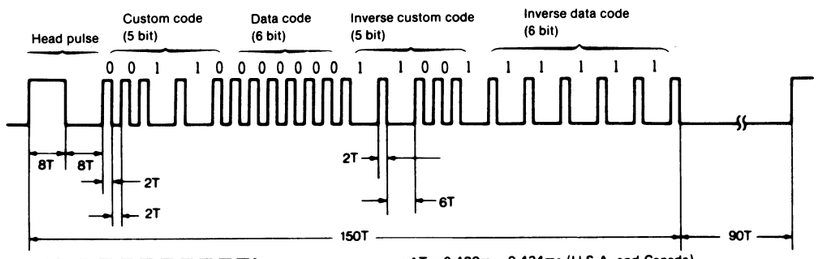
Ref. No.	Part No.	Description
INTEGRATED CIRCUITS		
IC1 (E, EK, XL, EG) (EB, EH, EF) (EI, XA, XB) (PA, PE, PC)	MN6030B	I.C, REMOTE SIGNAL
IC1 (M, MC)	MN6030CA	I.C, REMOTE SIGNAL
TRANSISTORS		
Q1	UN1231	TRANSISTOR
DIODES		
D1	LN66-S	L.E.D
D2	MA154WK	DIODE
D3	MA154WK	DIODE
D4	MA154WK	DIODE
D5	MA154WK	DIODE
OSCILLATOR		
X1 (E, EK, XL, EG) (EB, EH, EF) (EI, XA, XB) (PA, PE, PC)	CSB420PB1	OSCILLATOR
X1 (M, MC)	CSB455EB1	OSCILLATOR
RESISTORS		
R1	ERDS2TJ1R0	CARBON, 1Ω, 1/4W
CAPACITORS		
C1 (M, MC)	ECKD1H101KB	CERAMIC, 100PF, 50V
C1 (E, EK, XL, EG) (EB, EH, EF) (EI, XA, XB)	ECKD1H471KB	CERAMIC, 470PF, 50V
(PA, PE, PC) C2	ECKD1H101KB	CERAMIC, 100PF, 50V
(M, MC) C2	ECKD1H121KB	CERAMIC, 120PF, 50V
(E, EK, XL, EG) (EB, EH, EF) (EI, XA, XB) (PA, PE, PC) C3	ECEA0GK101	ELECTROLYTIC, 100μF, 4V
MECHANISM PARTS		
1 Ⓚ	UR64VCS548	UPPER CABINET
(M, MC) 1 Ⓚ	UR64VCS550	UPPER CABINET
(E, EK, XL, EG) (EB, EH, EF) (EI, XA, XB) (PA, PE, PC) 1 Ⓢ	UR64VCS582	UPPER CABINET
2 Ⓚ	UR64CS803A	LOWER CABINET
2 Ⓢ	UR64CS803B	LOWER CABINET
3 Ⓚ	UR64EC804	BATTERY COVER
3 Ⓢ	UR64EC804A	BATTERY COVER
4	UR64CT811C	BUTTON
5	UR52SB327	PLATE
6	UR64TD374	BATTERY TERMINAL(COMMON)
7	UR64TD813	BATTERY TERMINAL(-)
8	UR64TD812	BATTERY TERMINAL(+)
REMOTE CONTROL ASS'Y		
RC1 Ⓚ (M, MC)	EUR64786	REMOTE CONT.(REF TO NOTE)
RC1 Ⓚ (E, EK, XL, EG) (EB, EH, EF) (EI, XA, XB) (PA, PE, PC)	EUR64787	REMOTE CONT.(REF TO NOTE)
RC1 Ⓢ	EUR64788	REMOTE CONT.(REF TO NOTE)

■ SCHEMATIC DIAGRAM OF REMOTE-CONTROL TRANSMITTER

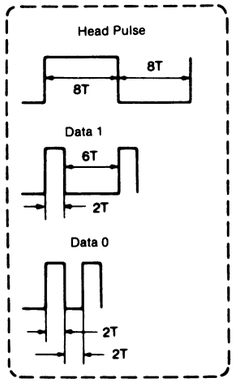


	(M, MC)	(others)
C1	100P	470P
C2	100P	120P

• Key number description and data code



*1T = 0.420ms~0.424ms (U.S.A. and Canada)
1T = 0.454ms~0.460ms (Europe and Others)



Function	Data Code
stop	000000
skip ⏮	000010
skip ⏭	000011
search ◀◀	000100
search ▶▶	000101
pause	000110
repeat	000111
play	001010

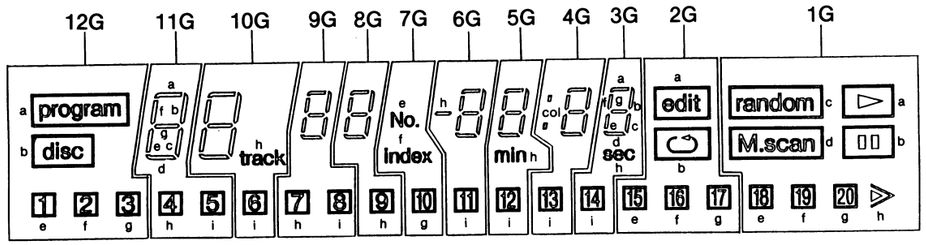
Function	Data Code
music scan	001111
1	010000
2	010001
3	010010
4	010011
5	010100
6	010101
7	010110

Function	Data Code
8	010111
9	011000
0	011001
+10	011010
program/ continue	011101
random play	011111
time mode	101001

*Custom Code: 01100

■ INTERNAL CONNECTION OF FL

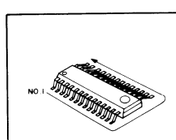
• Grid connection diagram



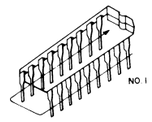
• Anode connection table

	12G	11G	10G	9G	8G	7G	6G	5G	4G	3G	2G	1G
a	program	a	a	a	a	–	a	a	a	a	edit	▶
b	disc	b	b	b	b	–	b	b	b	b	↻	❚❚
c	–	c	c	c	c	–	c	c	c	c	–	random
d	–	d	d	d	d	–	d	d	d	d	–	M.scan
e	1	e	e	e	e	NO.	e	e	e	e	15	18
f	2	f	f	f	f	index	f	f	f	f	16	19
g	3	g	g	g	g	10	g	g	g	g	17	20
h	–	4	track	7	9	–	—	min	col	sec	–	▶▶
i	–	5	6	8	–	–	11	12	13	14	–	–

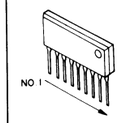
■ TERMINAL GUIDE OF IC'S, TRANSISTORS AND DIODES



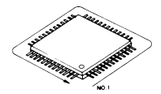
AN6552S	8 Pin	SVILM833M	8 Pin
AN6554NS	14 Pin	NJM4560M	
AN8371S	24 Pin	SVIBA4558	
AN8370S	42 Pin	SVICXK5816M	24 Pin
MN6636	10 Pin		



MN1554PEP	64 Pin
MN152611PEN	

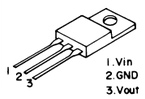


SVIH8DN2175	5 Pin
SVIM5218L	8 Pin

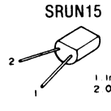


MN6623	42 Pin
MN6617S	84 Pin

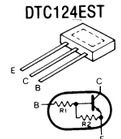
LM2940T5

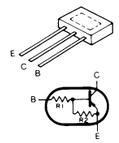


SRVF38
SRUN15



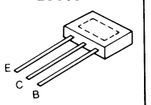
DTC124EST



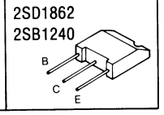


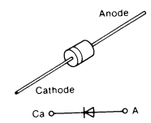
DTA124EST
DTA114EST

2SD1450
2SC3311

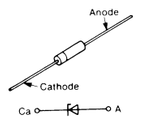


2SA1547
2SB1238
2SD1862
2SB1240



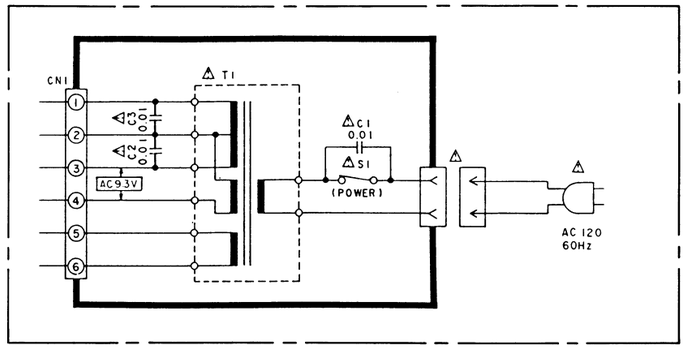


MA165
SVD1SR35200V

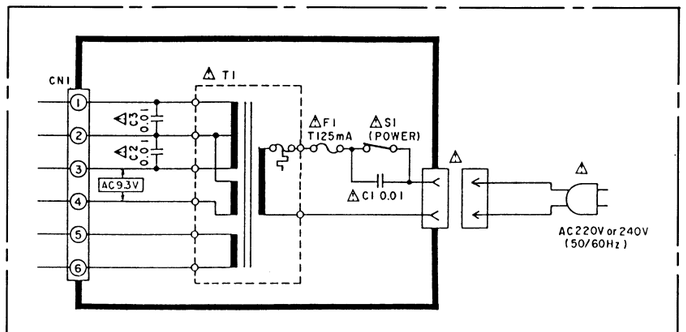


MA4330M
MA4062
MA4033M
MA4056M

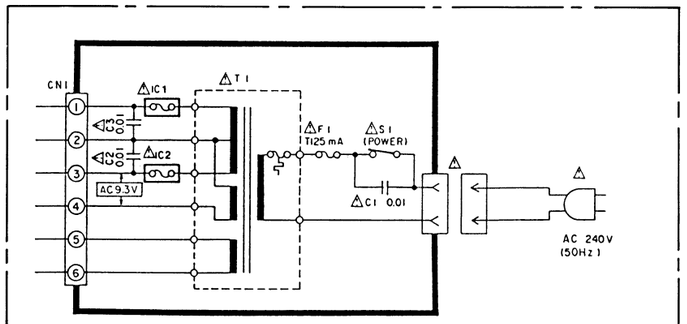
Power Source For U.S.A. and Canada.



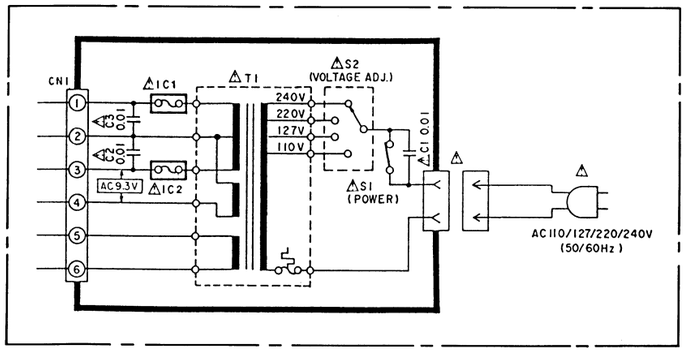
Power Source For Continental Europe and Australia.

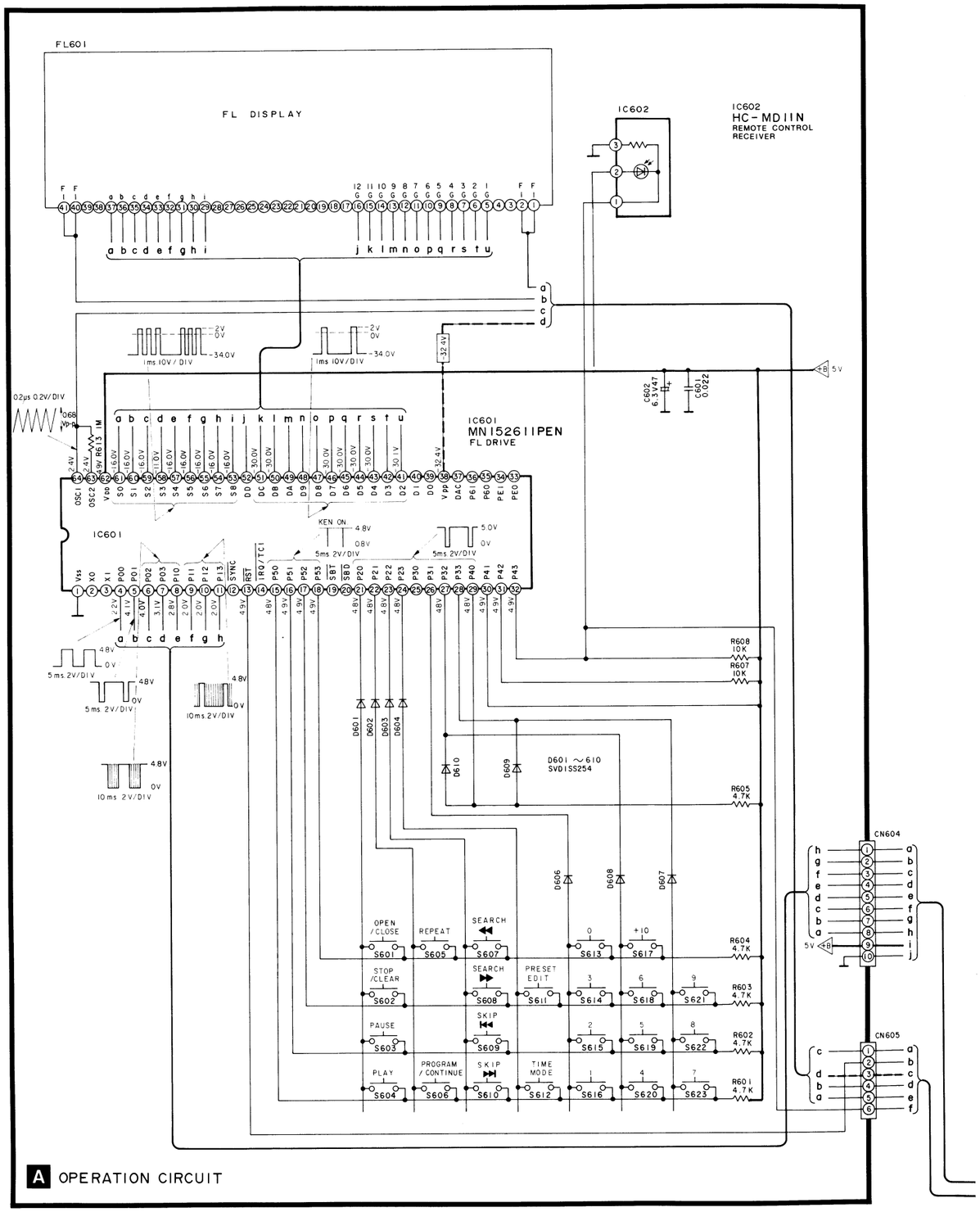


Power Source For (EK) area.

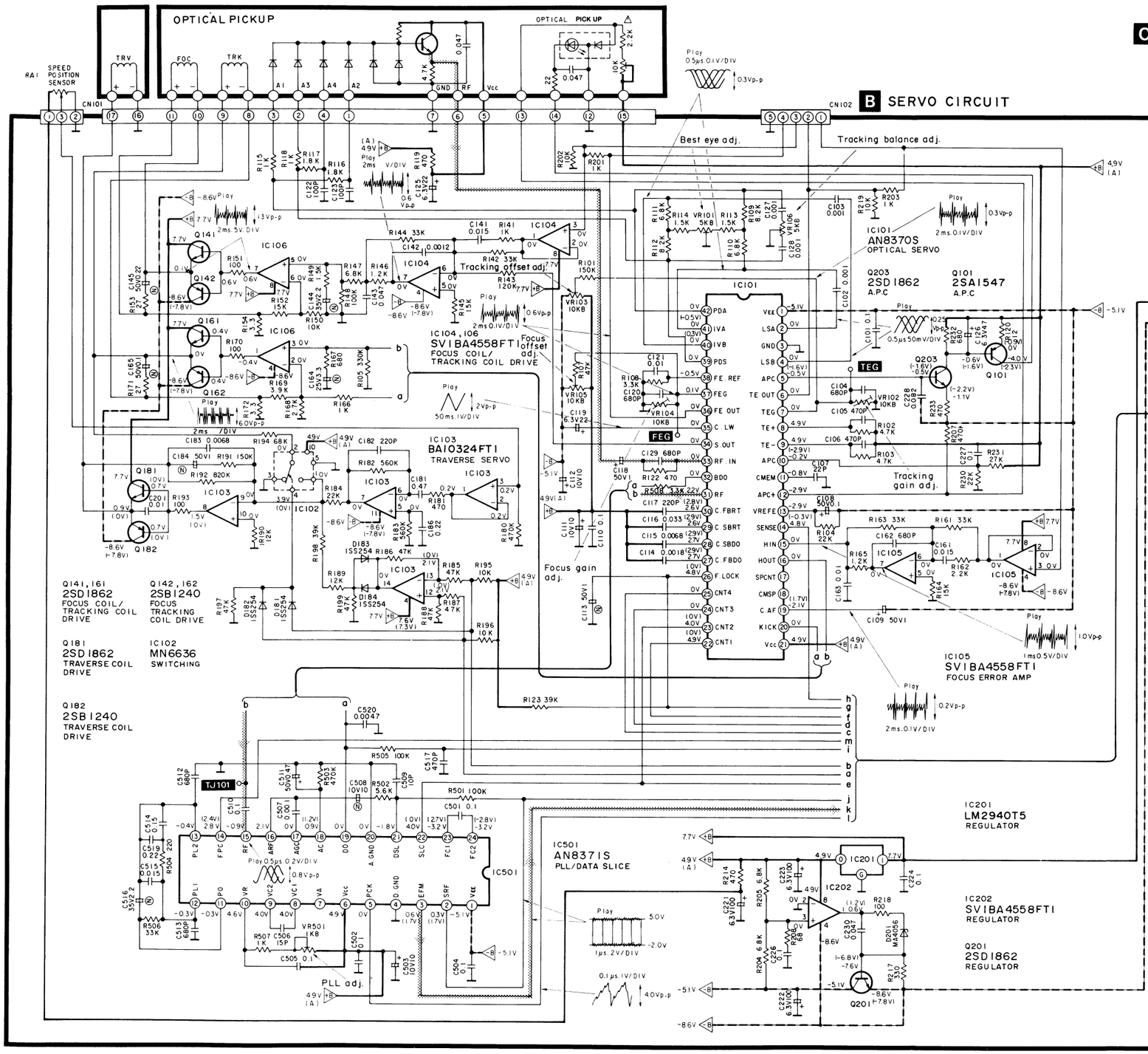


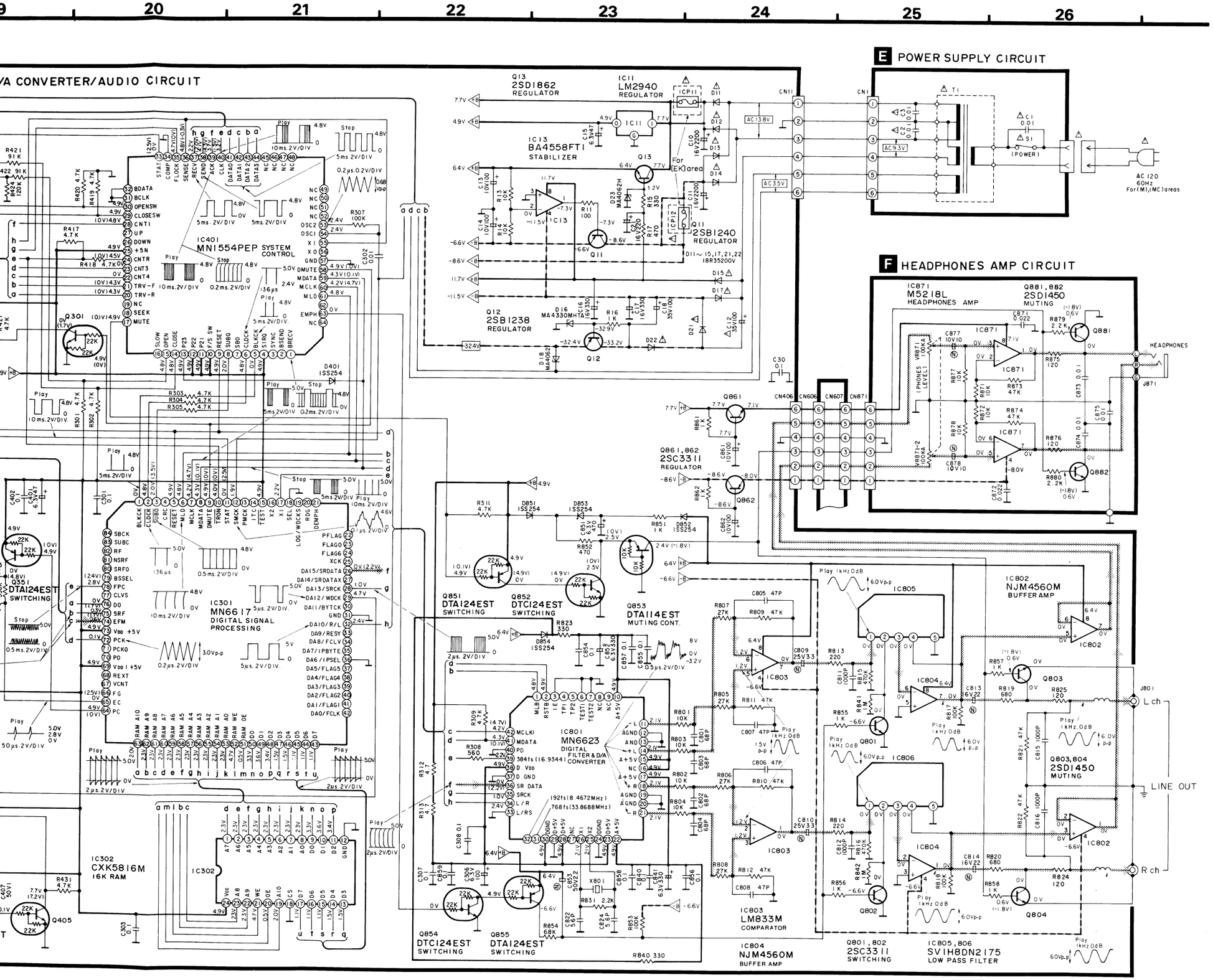
Power Source For Others.





A OPERATION CIRCUIT


OPTICAL PICKUP
OPTICAL PICK UP
SPEED POSITION SENSOR
CN101
CN102
B SERVO CIRCUIT
Best eye adj.
Tracking balance adj.
IC101
AN8370S
OPTICAL SERVO
Q203
2SD1862
A.P.C
Q101
2SA1547
A.P.C
IC104, 106
SVIBA4558FTI
FOCUS COIL/
TRACKING COIL
DRIVE
Tracking offset adj.
Focus offset adj.
IC103
BA10324FTI
TRAVERSE SERVO
Tracking gain adj.
Focus gain adj.
PLL adj.
Q141, 161
2SD1862
TRACKING COIL
DRIVE
Q142, 162
2SB1240
FOCUS
TRACKING
COIL DRIVE
Q181
2SD1862
TRAVERSE COIL
DRIVE
IC102
MN6636
SWITCHING
Q182
2SB1240
TRAVERSE COIL
DRIVE
IC105
SVIBA4558FTI
FOCUS ERROR AMP
IC501
AN8371S
PLL/DATA SLICE
IC201
LM2940T5
REGULATOR
IC202
SVIBA4558FTI
REGULATOR
Q201
2SD1862
REGULATOR
TJ101
C MOTOR/ SWITCH CIRCUIT
LOADING MOTOR
S101
S102
OPEN/CLOSE DETECTOR
CN701
CN401
SPINDOL MOTOR
CN103
CN402
CN404
CN405
D D/A CONVERTER/AUDIO CIRCUIT
Q401
2SD1862
MOTOR DRIVE
Q402
2SB1240
MOTOR DRIVE
IC402
BA4558FTI
MOTOR DRIVE
Q301
DTC124EST
SWITCHING
TJ302
Q403
2SD1862
MOTOR DRIVE
Q404
2SB1240
MOTOR DRIVE
TJ301
Q351
DTA124EST
SWITCHING
IC401
MN1554
IC301
MN66
DIGITA
PROCE
IC302
CXK5816M
16K RAM
Q405
DTC124EST
RESET



■ SCHEMATIC DIAGRAM

(This schematic diagram may be modified at any time with development of new technology.)

Notes:

- **S1** : Power switch in "**on**" position.
- **S2** : Voltage selector switch. (For [EK], [XA], [XB], [PA], [PE] and [PC] only.)
- **S101** : Disc holder open/close detection switch.
- **S102** : Disc holder open/close detection switch.
- **S601** : Open/close switch.
- **S602** : Stop switch.
- **S603** : Pause switch.
- **S604** : Play switch.
- **S605** : Repeat switch.
- **S606** : Program switch.
- **S607** : Backward search switch.
- **S608** : Forward search switch.
- **S609** : Backward skip switch.
- **S610** : Forward skip switch.
- **S611** : Preset edit play switch.
- **S612** : Time-mode select switch.
- **S613~623**: Numeric switch.
  [S613: 0, S614: 3, S615: 2, S616: 1, S617: +10, S618: 6, S619: 5, S620: 4, S621: 9, S622: 8, S623: 7]
- The voltage value and waveforms are the reference voltage of this unit measured by DC electronic voltmeter (high impedance) and oscilloscope on the basis of chassis. Accordingly, there may arise some error in voltage values and waveforms depending upon the internal impedance of the tester or the measuring unit.
  * The parenthesized are the values of voltage generated during playing (Test disc 1kHz, L+R, 0dB), others are voltage values in stop mode.
- Important safety notice: Components identified by ⚠ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.
- —□—/--□— : Positive voltage lines and negative voltage lines.
  ▒▒▒ : Audio signal lines.

Caution !

IC and LSI are sensitive to static electricity.
Secondary trouble can be prevented by taking care during repair.

- Cover the parts boxes made of plastics with aluminum foil.
- Ground the soldering iron.
- Put a conductive mat on the work table.
- Do not touch the pins of IC or LSI with fingers directly.

■ REPLACEMENT PARTS LIST (Mechanical parts)

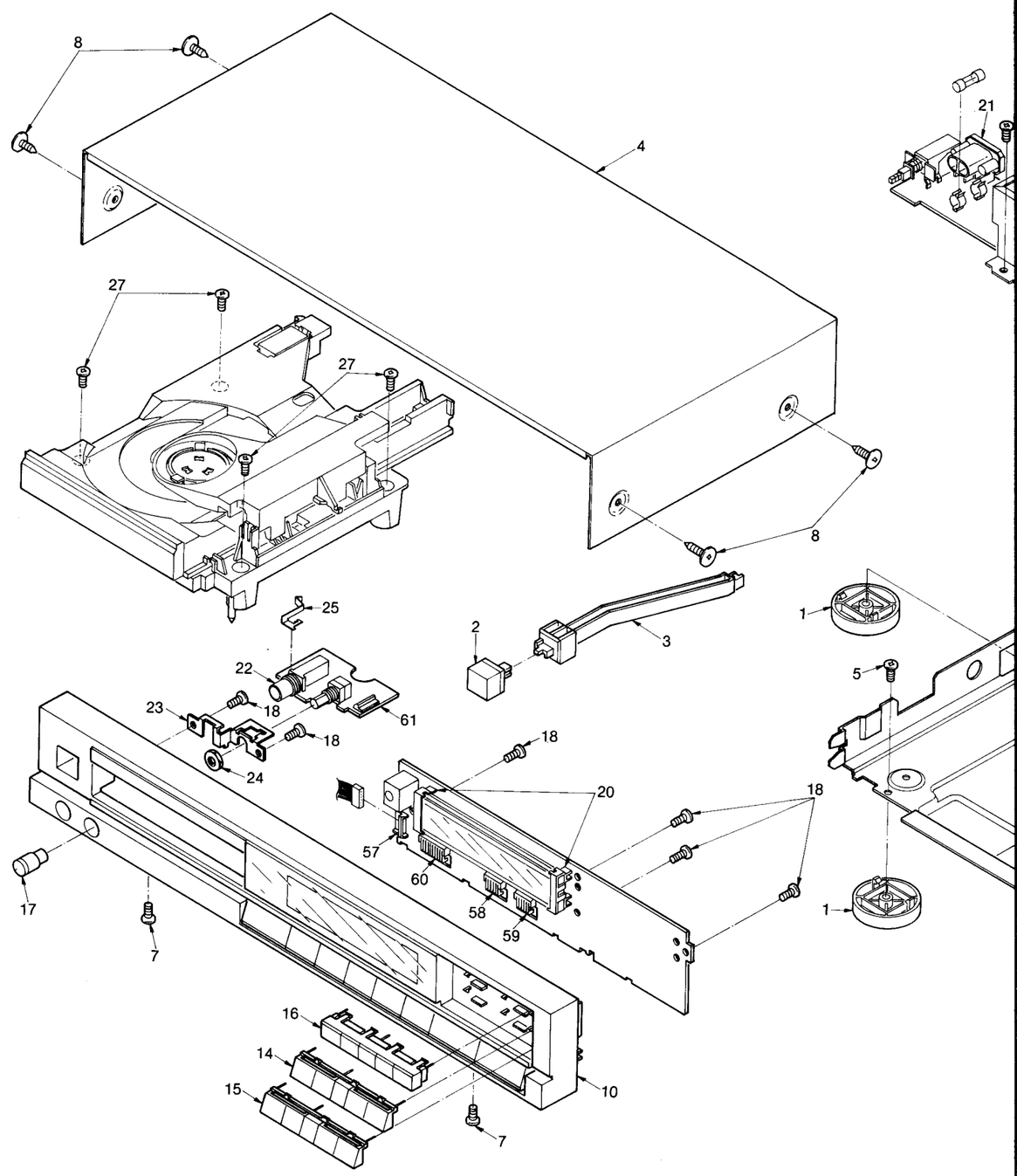
Notes : * Important safety notice :
Components identified by ⚠ mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.
* Bracketed indications in Ref. No. columns specify the area. (Refer to the first page for area.)
Parts without these indications can be used for all areas.
* Ⓜ Indicates parts that the supplied by **MESA.**
* "Ⓢ" mark parts are used for silver type only.
* "Ⓚ" mark parts are used for black type only.
Parts other than "Ⓢ" and "Ⓚ" marked are used for both silver and black types.

Ref. No.		Part No.	Description
CABINET AND CHASSIS			
1		SKLD7	INSULATOR
2	Ⓚ	SBC666-5	BUTTON, POWER
2	Ⓢ	SBC666	BUTTON, POWER
3		SUBD8-3	ROD
4	Ⓚ	SKCD40KZ	CABINET
4	Ⓢ	SKCD40SY	CABINET
5		XTB3+8G	SCREW
6		XTB3+8J	SCREW
7		XTB3+8JFZ	SCREW
8	Ⓚ	SNE2129-1	SCREW
8	Ⓢ	SNE2129	SCREW
9 (E)		SGPLP250-KE	CHASSIS
9 (EB, EH, EF) (EI)		SGPLP250-KEB	CHASSIS
9 (EG)		SGPLP250-KEG	CHASSIS
9 (EK)		SGPLP250-KEK	CHASSIS
9 (M, MC)		SGPLP250-KM	CHASSIS
9 (PA, PE, PC)		SGPLP250-KPA	CHASSIS
9 (XA)		SGPLP250-KXA	CHASSIS
9 (XB)		SGPLP250-KXB	CHASSIS
9 (XL)		SGPLP250-KXL	CHASSIS
10	Ⓚ	SGYLP250-KM	FRONT PANEL
10	Ⓢ	SGYLP250-SE	FRONT PANEL
14	Ⓚ	SBCD5090ZK0A	BUTTON, PROGRAM
14	Ⓢ	SBCD5090MA0A	BUTTON, PROGRAM
15	Ⓚ	SBCD5100ZK0A	BUTTON, PROGRAM
15	Ⓢ	SBCD5100MA0A	BUTTON, PROGRAM
16	Ⓚ	SBCD5100ZK0B	BUTTON, REPEAT
16	Ⓢ	SBCD5100MA0B	BUTTON, REPEAT
17	Ⓚ	SBN1161-2	KNOB, HEADPHONES LEVEL
17	Ⓢ	SBN1161-3	KNOB, HEADPHONES LEVEL
18		XTB3+8G	SCREW
19		SJFD4	OUTPUT TERMINAL (PHONO)
20		SMND19	DISPLAY HOLDER
21 (M, MC, XL)	⚠	SJSD16	AC INLET
21 (E, EK, EG, EB) (EH, EF, EI) (XA, XB, PA) (PE, PC)	⚠	SJS9236	AC INLET
22		SRDJHLJ15401	HEADPHONES JACK
23		SMND13-1	BRACKET
24		XNS7	NUT
25		SUSD82	GND.TERMINAL
27		XTB3+8F	SCREW
28		SIKD150061	FLAT CABLE
CONNECTORS			
51		SJT30640LX-V	CONNECTOR(CN11)
52		SJT30543-V	CONNECTOR(CN401)
53		SJSD2221	CONNECTOR(CN402)
54		SJS50680WL	CONNECTOR(CN406)
55		SJS50680WL	CONNECTOR(CN405)
56		SJS51080WL	CONNECTOR(CN404)
57		EMCS0650ZL	CONNECTOR(CN607)
58		SJT30647WL	CONNECTOR(CN605)
59		SJT30647WL	CONNECTOR(CN606)
60		SJT31047WL	CONNECTOR(CN604)
61		EMCS0650ZL	CONNECTOR(CN871)
62		SJT30640LX-V	CONNECTOR(CN1)

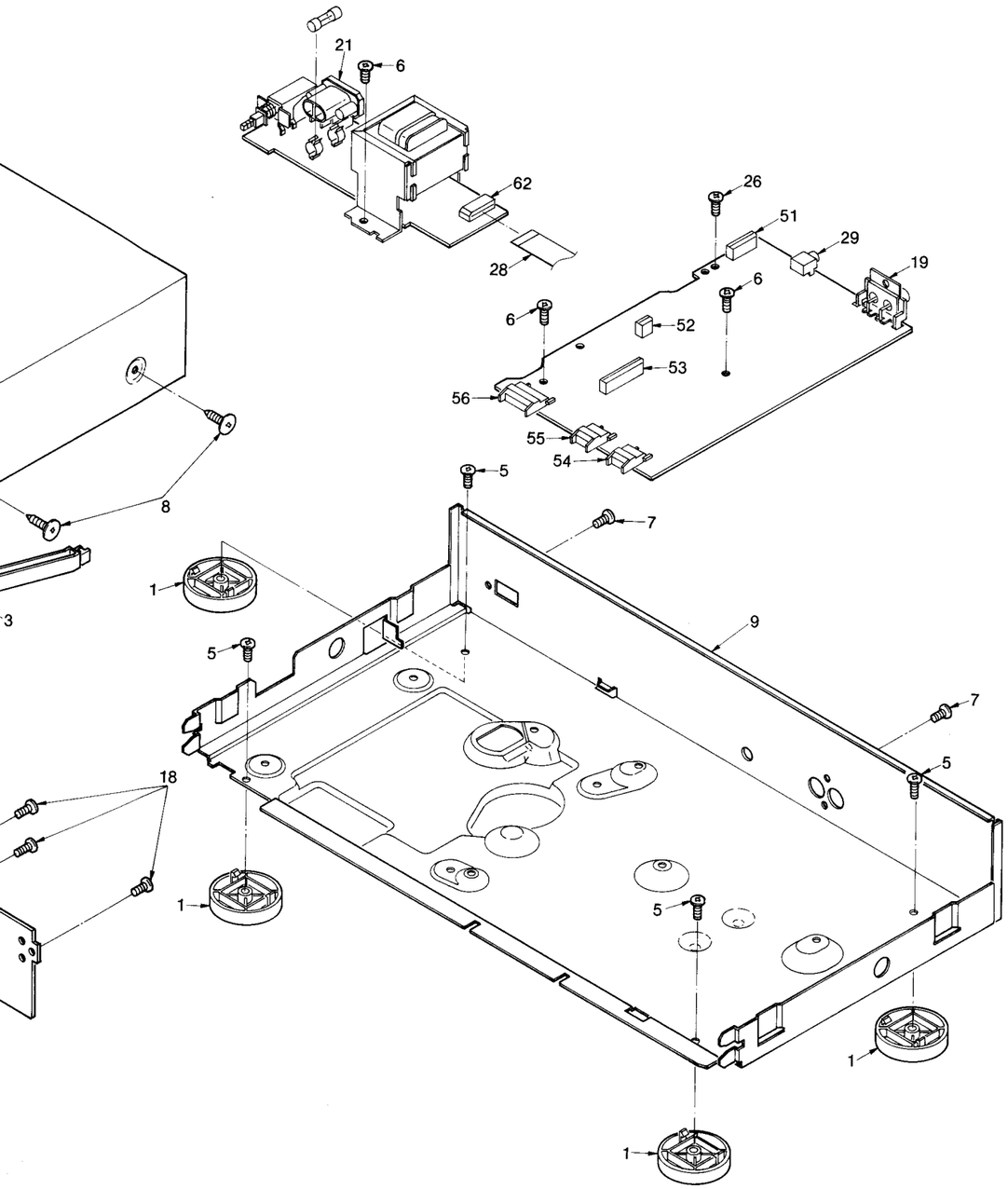
Ref. No.		Part No.	Description
LOADING MECHANICAL			
101	Ⓚ	SGXD3300ZK0A	ORNAMENT
101	Ⓢ	SGXS3300MA0A	ORNAMENT
102		SISD22-1	TRAVERSE BASE
103		SD0D28-1E	TURNTABLE
103-1		XXE26D5	SCREW
104		SD0D29-2	RING
106		SRQA010N04	SPRING
107		S0RD37	ROLLER
108		S0RD38-E	COIL
109		SUXD123-1	GUIDE SHAFT
110	⚠	S0AD70A	OPTICAL PICKUP
111		EWSLP150-KM	COIL HOLDER
112		SNSD35	SCREW
113		SHGD148	STOPPER
114		S0YD21-E	YOKE (A)
115		S0YD22	YOKE (B)
116		SHRD177-1	LOCK UNIT
117		SHWD33	WASHER
118		SHWD34	WASHER
119		SNSD31	SCREW
120		XTV2+5G	SCREW
121		XYN2+C8	SCREW
122		XYN26+J6	SCREW
123		SHGD153-1	CUSHION RUBBER
124		SUSD136-1	SPRING
125		SUSD137-1	SPRING
126		SNSD33	SCREW
127		SIWLP150-KM	LOADING BASE
128		SUSD145-1	SPRING
129		SUWD112	GUIDE SHAFT HOLDER
130		SDRD13	ROLLER
131		SDGD58	MAIN GEAR
132		SDGD59-1	PULLEY GEAR
133		SIRD94-E	LOADING MOTOR
134		XTB3+10G	SCREW
135		SMBD7	BELT
136		SIRD101-1	LOADING BASE SHAFT
137		SFUMZ15R61	WASHER
138		SDRD14	ROLLER
139		XTB3+8G	SCREW
140		SIRLP990-KM	DISC HOLDER
141		SIRD99	TRAY BASE
142		SIRD40-2	RACK GEAR
143		SIRD96	LOCK LEVER
144		SFUMZ15R61	WASHER
145		SIRD98-1	DISC TRAY
146		SUSD83	SPRING
147		SFXGQ06N01	SCREW
148		SIWD105	BRACKET
149		SJGDRF310T-2	SPINDLE MOTOR
150		SIRD28	HOLDER
151		SIRD42-2	CLAMPER
152		S0MD4	MAGNET
153		S0YD2	YOKE
154		SIKD150051	FLAT CABLE
155		SIKD150221-1	FLAT CABLE
156		SHRD150	ROLLER HOLDER
157		SJSD1722	CONNECTOR(CN101)
158		SJSD2222	CONNECTOR(CN103)
159		SJT30543-V	CONNECTOR
160		SDRD12	ROLLER

■ EXPLODED VIEWS

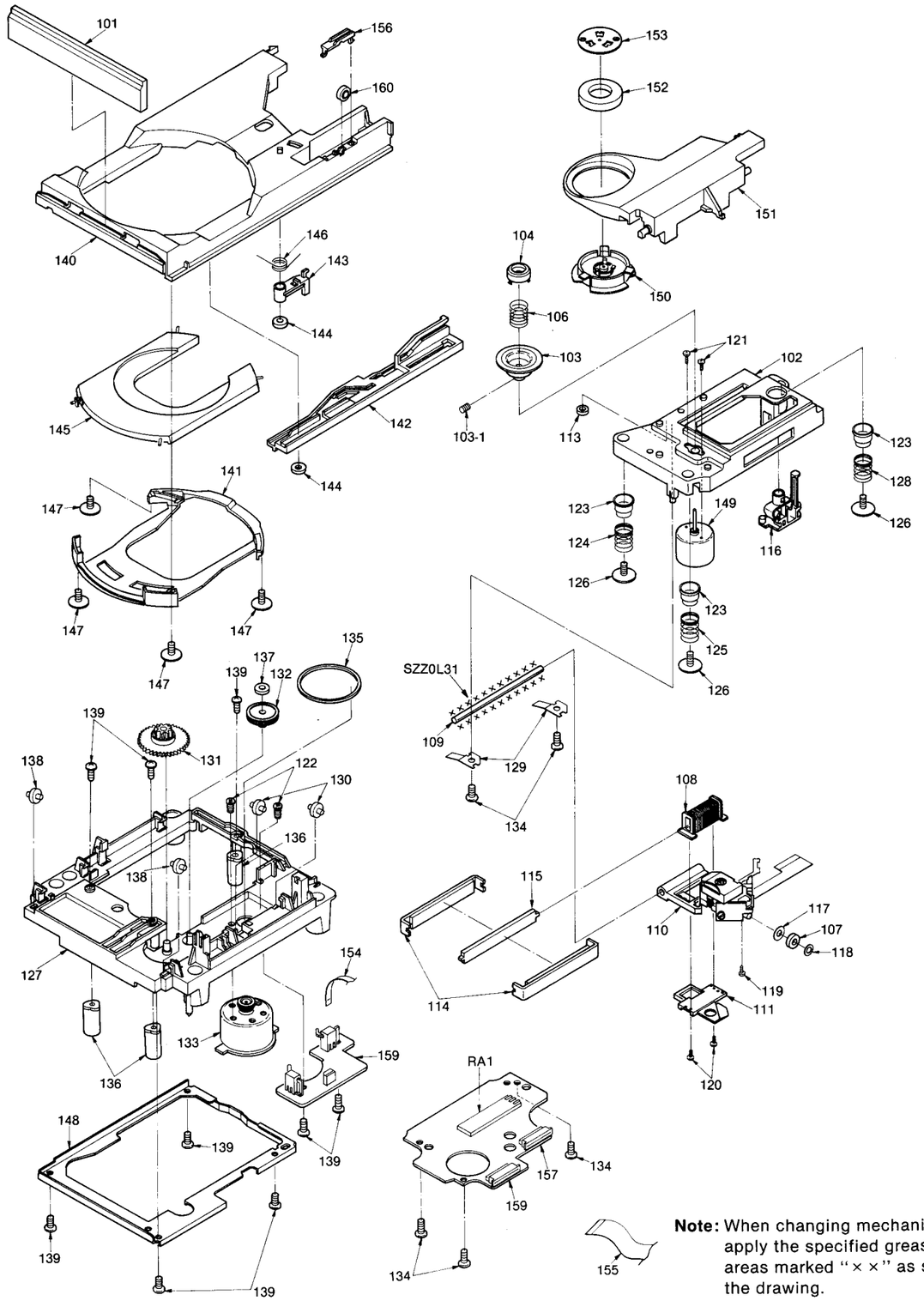
• Cabinet and chassis parts



5 6 7 8 9 10 11 12 13 14



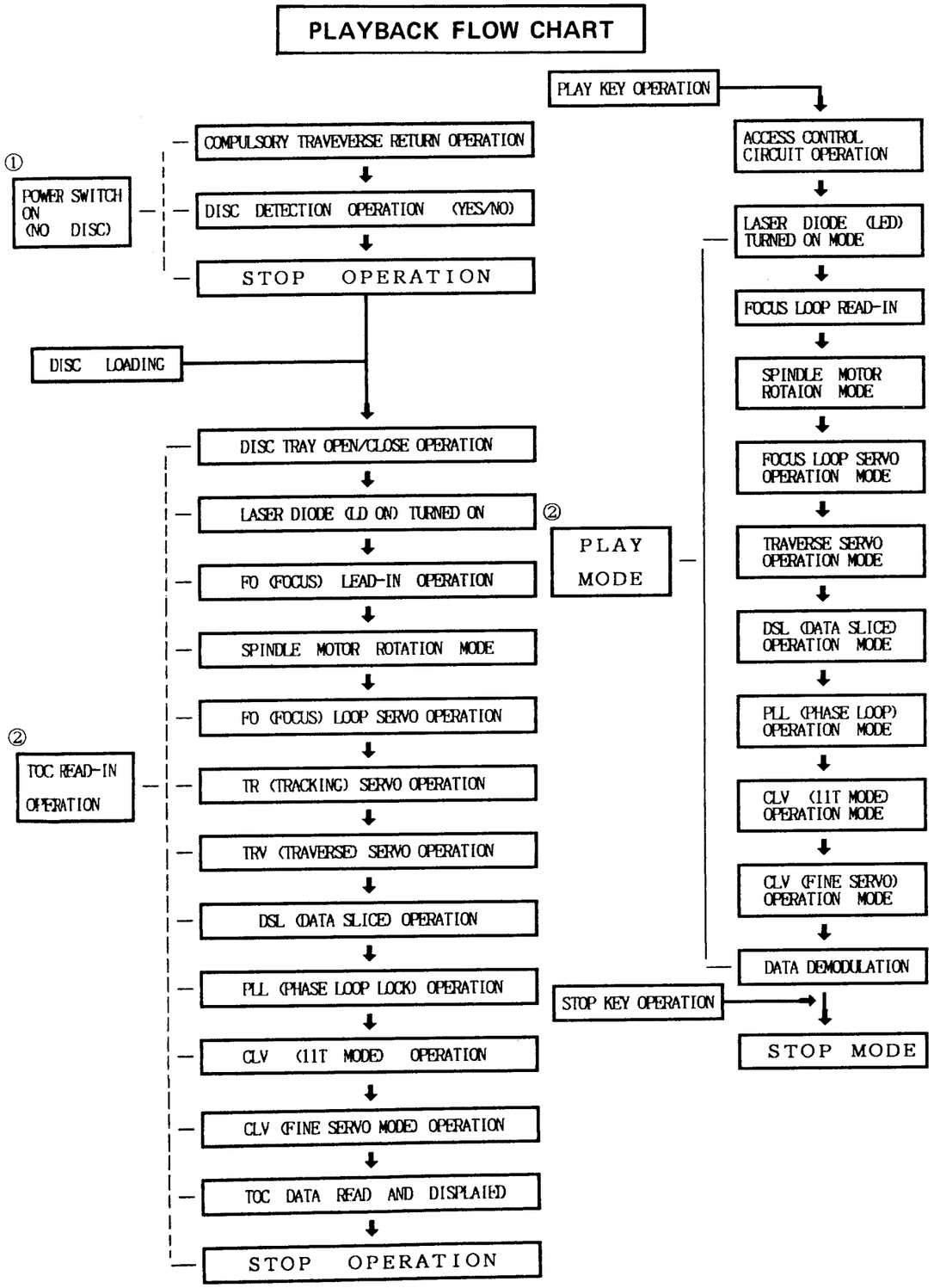
• **Loading unit**



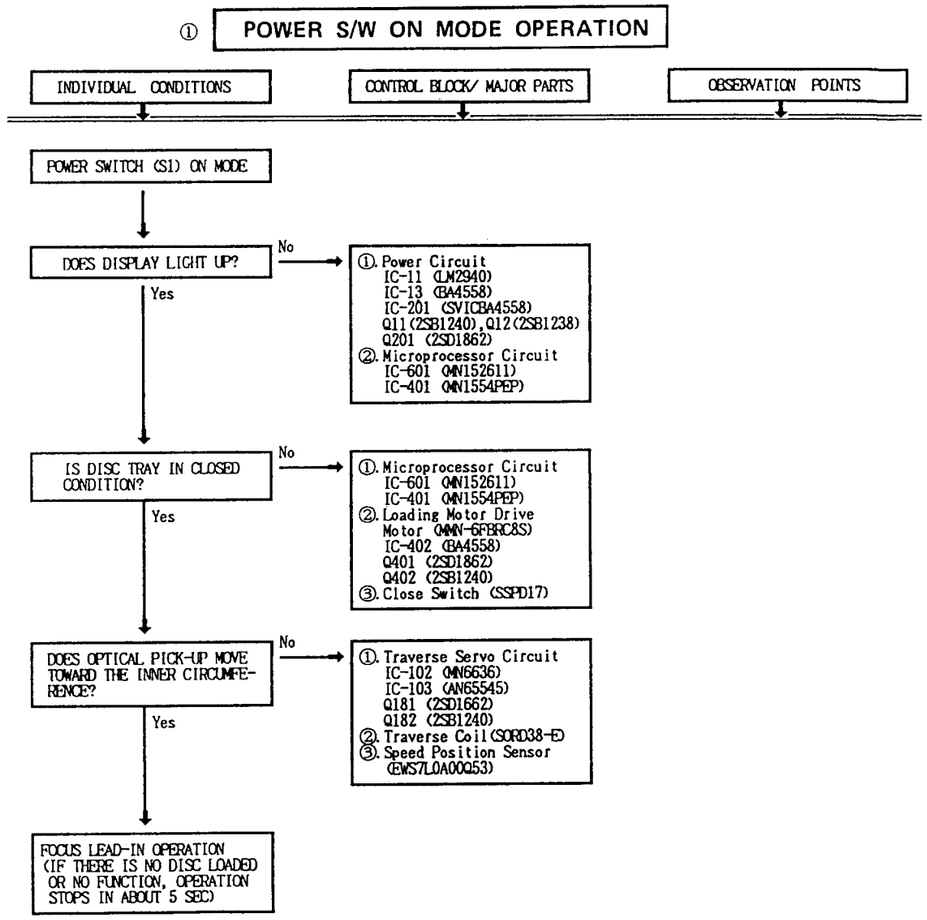
Note: When changing mechanism parts, apply the specified grease to the areas marked "× ×" as shown in the drawing.

■TROUBLESHOOTING GUIDE

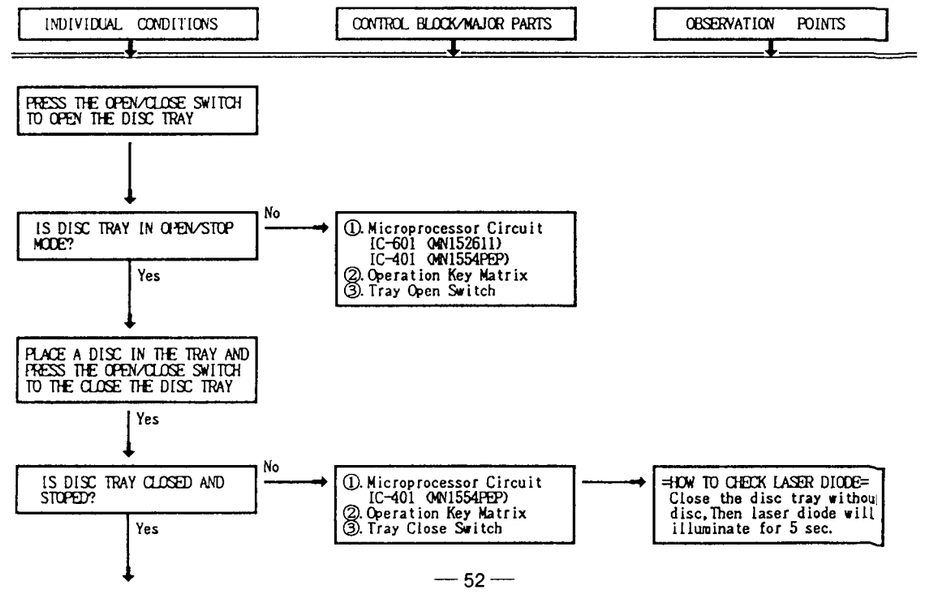
PLAYBACK FLOW CHART



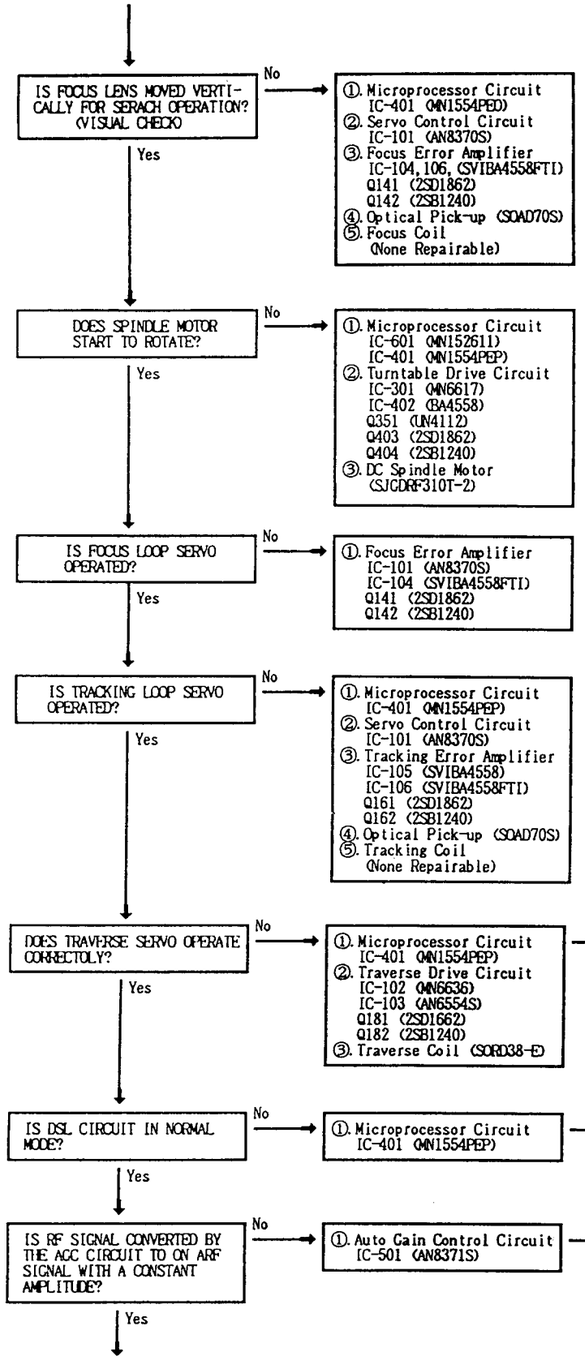
① POWER S/W ON MODE OPERATION

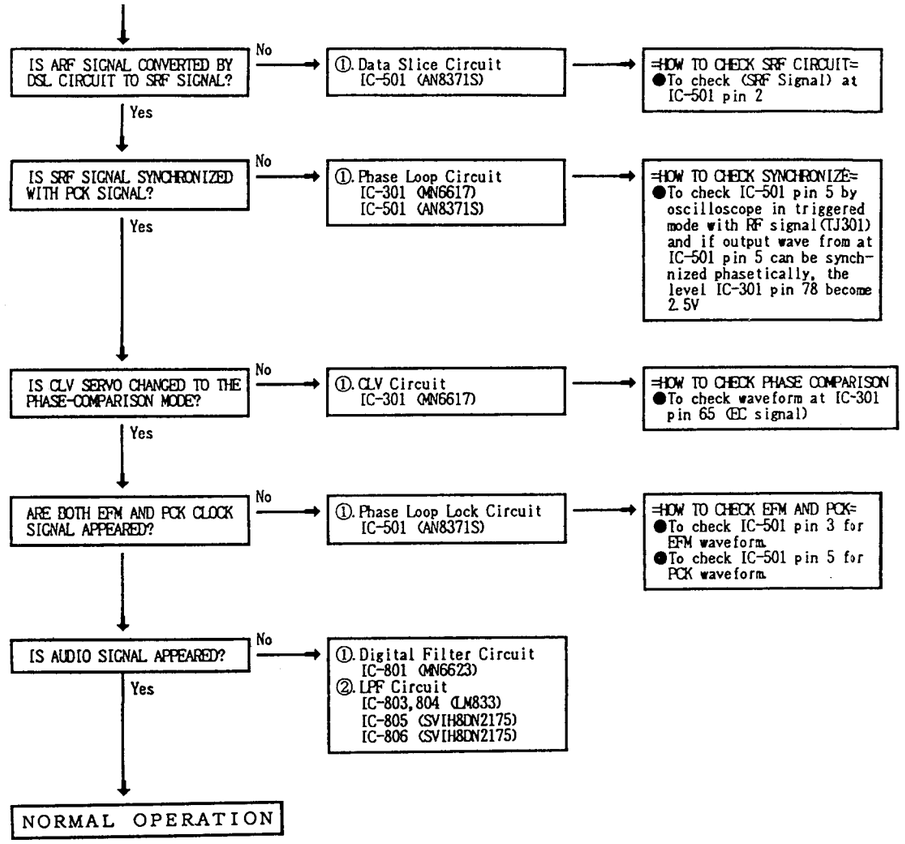


② TOC READ OPERATION ~ PLAY OPERATION


INDIVIDUAL CONDITIONS
CONTROL BLOCK/MAJOR PARTS
OBSERVATION POINTS
PRESS THE OPEN/CLOSE SWITCH TO OPEN THE DISC TRAY
IS DISC TRAY IN OPEN/STOP MODE?
No
①. Microprocessor Circuit
IC-601 (MN152611)
IC-401 (MN1554PEP)
②. Operation Key Matrix
③. Tray Open Switch
Yes
PLACE A DISC IN THE TRAY AND PRESS THE OPEN/CLOSE SWITCH TO THE CLOSE THE DISC TRAY
Yes
IS DISC TRAY CLOSED AND STOPED?
No
①. Microprocessor Circuit
IC-401 (MN1554PEP)
②. Operation Key Matrix
③. Tray Close Switch
=HOW TO CHECK LASER DIODE=
Close the disc tray without disc, Then laser diode will illuminate for 5 sec.
Yes

D


IS FOCUS LENS MOVED VERTICALLY FOR SERACH OPERATION? (VISUAL CHECK)
No
① Microprocessor Circuit IC-401 (MN1554PED)
② Servo Control Circuit IC-101 (AN8370S)
③ Focus Error Amplifier IC-104,106, (SVIBA4558FTI) Q141 (2SD1862) Q142 (2SB1240)
④ Optical Pick-up (SOAD70S)
⑤ Focus Coil (None Repairable)
Yes
DOES SPINDLE MOTOR START TO ROTATE?
No
① Microprocessor Circuit IC-601 (MN152611) IC-401 (MN1554PEP)
② Turntable Drive Circuit IC-301 (MN6617) IC-402 (BA4558) Q351 (UN4112) Q403 (2SD1862) Q404 (2SB1240)
③ DC Spindle Motor (SJGDRF310T-2)
Yes
IS FOCUS LOOP SERVO OPERATED?
No
① Focus Error Amplifier IC-101 (AN8370S) IC-104 (SVIBA4558FTI) Q141 (2SD1862) Q142 (2SB1240)
Yes
IS TRACKING LOOP SERVO OPERATED?
No
① Microprocessor Circuit IC-401 (MN1554PEP)
② Servo Control Circuit IC-101 (AN8370S)
③ Tracking Error Amplifier IC-105 (SVIBA4558) IC-106 (SVIBA4558FTI) Q161 (2SD1862) Q162 (2SB1240)
④ Optical Pick-up (SOAD70S)
⑤ Tracking Coil (None Repairable)
Yes
DOES TRAVERSE SERVO OPERATE CORRECTOLY?
No
① Microprocessor Circuit IC-401 (MN1554PEP)
② Traverse Drive Circuit IC-102 (MN6636) IC-103 (AN6554S) Q181 (2SD1662) Q182 (2SB1240)
③ Traverse Coil (SORD38-E)
=HOW TO CHECK THE TRAVERSE=
●The sound skip every few second in play mode.
●Optical pick-up move to outward or inward alternately.
●Optical pick-up stick at inner or outer position.
Yes
IS DSL CIRCUIT IN NORMAL MODE?
No
① Microprocessor Circuit IC-401 (MN1554PEP)
=HOW TO CHECK DSL CIRCUIT=
●The level of IC-501 pin 22 become low (L)
Yes
IS RF SIGNAL CONVERTED BY THE AGC CIRCUIT TO ON ARF SIGNAL WITH A CONSTANT AMPLITUDE?
No
① Auto Gain Control Circuit IC-501 (AN8371S)
=HOW TO CHECK AGC CIRCUIT=
●The level of IC-501 pin 16 (ARF Signal) becom 0.8Vp-p
Yes


IS ARF SIGNAL CONVERTED BY DSL CIRCUIT TO SRF SIGNAL?
No
① Data Slice Circuit IC-501 (AN8371S)
=HOW TO CHECK SRF CIRCUIT=
●To check (SRF Signal) at IC-501 pin 2
Yes
IS SRF SIGNAL SYNCHRONIZED WITH PCK SIGNAL?
No
① Phase Loop Circuit IC-301 (MN6617) IC-501 (AN8371S)
=HOW TO CHECK SYNCHRONIZE=
●To check IC-501 pin 5 by oscilloscope in triggered mode with RF signal (TJ301) and if output wave from at IC-501 pin 5 can be synchnized phasetically, the level IC-301 pin 78 become 2.5V
Yes
IS CLV SERVO CHANGED TO THE PHASE-COMPARISON MODE?
No
① CLV Circuit IC-301 (MN6617)
=HOW TO CHECK PHASE COMPARISON
●To check waveform at IC-301 pin 65 (EC signal)
Yes
ARE BOTH EFM AND PCK CLOCK SIGNAL APPEARED?
No
① Phase Loop Lock Circuit IC-501 (AN8371S)
=HOW TO CHECK EFM AND PCK=
●To check IC-501 pin 3 for EFM waveform.
●To check IC-501 pin 5 for PCK waveform.
IS AUDIO SIGNAL APPEARED?
No
① Digital Filter Circuit IC-801 (MN6623)
② LPF Circuit IC-803,804 (LM833) IC-805 (SVIH8DN2175) IC-806 (SVIH8DN2175)
Yes
NORMAL OPERATION

Printed in Japan
H8930 7150AM/TK

ORDER NO. HAD8803055C0-A

Compact Disc Player

SL-P250

DEUTSCH

ELEKTRISCHE JUSTIERUNG

Meßinstrumente und Spezialwerkzeuge
- Servo-Verstärkungs-Justierer (SZZP1017F)
- Testplatten
  Testplatte (SZZP1014F) alter oder neuer Typ
  Inspektions-Testplatte (SZZP1054C)
  Ungleichmäßige Platte (SZZP1056C)
  Schwarzbandplatte (SZZP1057C)
- Gewöhnliche Platte
- Zweikanal-Oszilloskop (mit Trigger) von 30 MHz oder mehr
- Niederfrequenz-Oszillator
- Zwischenstecker (SZZP1032F)
- Filter

Justierverfahren

Schritt 1: Die einzelnen Regelwiderstände provisorisch einstellen.

Schritt 2: Beste Augen-(PD-Balance)-Justierung

Schritt 3: Den Servo-Verstärkungs-Justierer anschließen.

Schritt 4: Fokus-Verstärkungs-Justierung

Schritt 5: Spurlagen-Verstärkungs-Justierung

Schritt 6: Fokus-Offset-Justierung

Schritt 7: Spurlagen-Offset-Justierung

Schritt 8: Spurlagen-Offset-Balance-Justierung

Schritt 9: Den Servo-Verstärkungs-Justierer abtrennen.

Schritt 10: PLL-Justierung

Schritt 11: Nach der Justierung den Betrieb prüfen.

PROVISORISCHE JUSTIERUNG DER EINZELNEN REGELWIDERSTÄNDE

Hinweis:
Wenn bei einer Platte Überspringungen auftreten oder Wiedergabe nicht möglich ist, die einzelnen Regelwiderstände wie abgebildet provisorisch einstellen.

BESTE AUGEN-(PD-BALANCE)-JUSTIERUNG

1. Kanal 1 des Oszilloskops an **TJ101** (+) und **GND** (−) der Servoplatine anschließen.
   Oszilloskop-Einstellung:
   VOLT .....200 mV
   KIPP .....0,5 μsec.
   EINGANG .....Wechselstrom
2. Eine Testplatte (SZZP1014F oder SZZP1054C) einsetzen und den Netzschalter des Spielers einschalten.
3. Den Spieler auf Wiedergabe schalten.
4. **VR101** so justieren, daß das Augenmuster des HF-Signals maximal gestreckt ist.
5. Den Netzschalter des Spielers ausschalten.

FOKUS-VERSTÄRKUNGS-JUSTIERUNG

1. Den Servo-Verstärkungs-Justierer anschließen.
2. Den Wahlschalter des Servo-Verstärkungs-Justierers auf **2** und den ON-OFF-Schalter auf **ON** stellen.
3. Den Niederfrequenz-Oszillator auf eine Frequenz von **825 Hz** und eine Ausgangsspannung von **100 mVs-s** einstellen. Dann den Oszillator an **OSC** (+) und **GND** (−) des Servo-Verstärkungs-Justierers anschließen.
4. Kanal 1 und Kanal 2 des Oszilloskops an **TP1** und **TP2** des Servo-Verstärkungs-Justierers anschließen. (**TP3** ist die Masseklemme.)
   Oszilloskop-Einstellung:
   VOLT .....100 mV (beide Kanäle)
   KIPP .....1 msec.
   EINGANG .....Gleichstrom
5. Eine Testplatte (SZZP1014F oder SZZP1054C) einsetzen und den Netzschalter des Spielers einschalten.
6. Den Spieler auf Wiedergabe schalten.
7. Den Wahlschalter des Servo-Verstärkungs-Justierers von **"2"** auf **"3"** stellen.
8. Auf dem Oszilloskop werden **825 Hz**-Signale angezeigt. **VR104** justieren, bis die Wellenform-Amplituden beider Kanäle identisch sind.
9. Den Wahlschalter des Servo-Verstärkungs-Justierers von **"3"** auf **"2"** stellen.

SPURLAGEN-VERSTÄRKUNGS-JUSTIERUNG

1. Die Oszilloskop-Einstellung und der Anschluß sind die gleichen wie oben.
2. Den Niederfrequenz-Oszillator auf eine Frequenz von **1,0 kHz** und eine Ausgangsspannung von **100 mVs-s** stellen.
3. Den Wahlschalter des Servo-Verstärkungs-Justierers von **"2"** auf **"1"** stellen.
4. Auf dem Oszilloskop werden **1,0 kHz**-Signale angezeigt. **VR102** justieren, bis die Wellenform-Amplituden beider Kanäle identisch sind.
5. Den Wahlschalter des Servo-Verstärkungs-Justierers von **"1"** auf **"2"** stellen.

FOKUS-OFFSET-JUSTIERUNG

1. Kanal 1 des Oszilloskops an **TJ101** (+) und **GND** (−) der Servoplatine anschließen.
   Kanal 2 des Oszilloskops an **FEG** (+) und **GND** (−) der Servoplatine anschließen.
   Oszilloskop-Einstellung:
   VOLT .....200 mV (Kanal 1)
   500 mV (Kanal 2)
   KIPP .....0,5 msec.
   EINGANG .....Wechselstrom (Kanal 1), Gleichstrom (Kanal 2)
   BETRIEBSART ....NORM (Schaltgriff auf Kanal 1)
2. Den Netzschalter des Spielers einschalten und die Testplatte (SZZP1057C) einsetzen.
3. Den Spieler auf Wiedergabe schalten.
4. Die Wellenform von Kanal 1 und Kanal 2 auf dem Oszilloskop prüfen und **VR105** so justieren, daß die Wellenform um den Triggerpunkt so wie in der Abbildung wird.

SPURLAGEN-OFFSET-JUSTIERUNG

1. Kanal 1 des Oszilloskops an **TJ101** (+) und **GND** (−) der Servoplatine anschließen.
   Kanal 2 des Oszilloskops an **TEG** (+) und **GND** (−) der Servoplatine anschließen.
   Oszilloskop-Einstellung:
   VOLT ..... 200 mV (Kanal 1)
   500 mV (Kanal 2)
   KIPP .....0,5 msec.
   EINGANG .....Wechselstrom (Kanal 1), Gleichstrom (Kanal 2)
   BETRIEBSART ....NORM (Schaltgriff auf Kanal 1)
2. Den Netzschalter des Spielers einschalten und die Testplatte (SZZP1057C) einsetzen.
3. Den Spieler auf Wiedergabe schalten.
4. Die Wellenform von Kanal 1 und Kanal 2 auf dem Oszilloskop prüfen und **VR103** so justieren, daß die Wellenform um den Triggerpunkt so wie in der Abbildung wird.

SPURLAGEN-OFFSET-BALANCE-JUSTIERUNG

1. Den Niederfrequenz-Oszillator auf eine Frequenz von **1 kHz** und eine Ausgangsspannung von **200 mVs-s** einstellen. Dann den Oszillator an **OSC** (+) und **GND** (−) des Servo-Verstärkungs-Justierers anschließen.
2. Kanal 1 des Oszilloskops an **TJ101** (+) und **GND** (−) der Servoplatine anschließen.
   Oszilloskop-Einstellung:
   VOLT .....500 mV
   KIPP .....0,5 msec.
   EINGANG .....Wechselstrom
3. Den Netzschalter des Spielers einschalten und eine Testplatte (SZZP1014F oder SZZP1054C) einsetzen.
4. Den Spieler auf Wiedergabe schalten.
5. Den Wahlschalter des Servo-Verstärkungs-Justierers von **"2"** auf **"1"** stellen.
6. **VR106** so justieren, daß die Ausgangs-Wellenform wie abgebildet wird (Jitter ist minimiert).
7. Den Wahlschalter des Servo-Verstärkungs-Justierers von **"1"** auf **"2"** stellen.
8. Den Netzschalter des Spielers ausschalten.
9. Den Servo-Verstärkungs-Justierer abtrennen.

PLL-JUSTIERUNG

1. Kanal 1 des Oszilloskops an die **LINE OUT-Buchse** (entweder linker oder rechter Kanal) und an **Masse** anschließen.
   Oszilloskop-Einstellung:
   VOLT .....1 V
   KIPP .....1 msec.
   EINGANG .....Gleichstrom
2. Den Netzschalter des Spielers einschalten und die Testplatte (SZZP1054C) einsetzen.
3. **Spur Nr. 6 (Keil 0,7 mm)** der Testplatte abspielen.
4. Die auf dem Oszilloskop angezeigte Wellenform prüfen und **VR501** in den folgenden Schritten justieren.
   Schritt 1. **VR501** langsam im Uhrzeigersinn drehen und den Punkt beobachten, an dem die Wellenform auf dem Oszilloskop anfängt zu verzerren.
   Schritt 2. **VR501** langsam entgegen dem Uhrzeigersinn drehen und den Punkt beobachten, an dem die Wellenform auf dem Oszilloskop anfängt zu verzerren.
   Schritt 3. **VR501** auf die Mitte zwischen den in den obigen Schritten **"1"** und **"2"** beobachteten Punkten einstellen.

PRÜFUNG DES WIEDERGABEBETRIEBS NACH DER JUSTIERUNG

Prüfung des Überspring-Suchlaufs

1. Eine gewöhnliche Platte abspielen.
2. Die Skip-Taste drücken, um den Überspring-Suchlauf zu prüfen (in Vorwärts- und Rückwärtsrichtung).

Prüfung des manuellen Suchlaufs

1. Eine gewöhnliche Platte abspielen.
2. Die Taste für manuellen Suchlauf drücken und prüfen, ob einwandfreier manueller Suchlauf mit niedriger und hoher Geschwindigkeit möglich ist (in Vorwärts- und Rückwärtsrichtung).

Prüfen auf Defekte

1. Die Testplatte (SZZP1054C) abspielen.
2. Die **Spur Nr. 6 (Keil 0,7 mm)** wiedergeben und prüfen, daß kein Tonausfall oder Rauschen auftritt.
3. Die **Spur Nr. 13 (schwarzer Punkt 0,7 mm)** wiedergeben und prüfen, daß ein Tonausfall oder Rauschen auftritt.

JUSTIERUNG DES OPTISCHEN ABTASTERS

Meßinstrumente und Spezialwerkzeuge

- Zweikanal-Oszilloskop (mit Trigger) von 30 MHz oder mehr
- Testplatten
  Testplatte (SZZP1014F) alter oder neuer Typ
  Inspektions-Testplatte (SZZP1054C)
  Ungleichmäßige Platte (SZZP1056C)
- Sechskantschlüssel (2,0 mm)
- Sechskantschlüssel (1,27 mm)
- Fühlerlehre (RZZ0297)
- Filter
- Schrauben-Versiegelungsfarbe (RZZ0L01)

Justierverfahren

- Wenn der optische Abtaster und der Spindelmotor ausgetauscht werden, die Justierung nach dem folgenden Verfahren durchführen.

Schritt 1: Die einzelnen Regelwiderstände provisorisch justieren.
↓
Schritt 2: Plattentellerhöhe-Justierung
↓
Schritt 3: Mechanische Justierung
↓
Schritt 4: Elektrische Justierung

PLATTENTELLERHÖHE-JUSTIERUNG

1. **Kanal 1 des Oszilloskops an FEG (+) und GND (−) der Servoplatine durch das Filter anschließen.**
   Oszilloskop-Einstellung:
   VOLT .....50 mV
   KIPP .....1 msec.
   EINGANG .....Gleichstrom
2. Das Oszilloskop auf Gleichstrom-Nullbalance einstellen.
3. Den Netzschalter des Spielers einschalten und eine Testplatte (SZZP1014F oder SZZP1054C) einsetzen.
4. Den Spieler auf Wiedergabe schalten.
5. Den auf dem Oszilloskop angezeigten Gleichstrompegel (A mV) messen.
   Wenn der Wert von A under ±**60 mV** liegt, ist die Plattentellerhöhe korrekt. Wenn er nicht in diesem Bereich liegt, die erforderlichen Justierungen unter Verwendung der 0,9 mm Fühlerlehre (RZZ0297) durchführen. Wenn A mehr als +**60 mV** beträgt, den Plattenteller absenken. Wenn A weniger als −**60 mV** beträgt, den Plattenteller anheben.

Die Plattentellerhöhe wie folgt justieren:

A. Die 0,9 mm Fühlerlehre (RZZ0297) wie unten gezeigt einführen.
B. Die Plattenteller-Stellschraube lösen.
C. Die Plattentellerhöhe durch geringfügiges Bewegen der Fühlerlehre in die entsprechende Richtung justieren.
D. Die Plattenteller-Stellschraube mit dem 1,27 mm Sechskantschlüssel anziehen.
E. Die Plattentellerhöhe-Justierung nach den obigen Schritten 1~5 überprüfen.

MECHANISCHE JUSTIERUNG

1. Kanal 1 des Oszilloskops an **TJ101** (+) und **GND** (−) der Servoplatine anschließen.
   Oszilloskop-Einstellung:
   VOLT .....200 mV
   KIPP .....0,5 μsec.
   EINGANG .....Wechselstrom
2. Den Netzschalter des Spielers einschalten und die Testplatte (SZZP1056C) einsetzen.
3. Mit den Tasten für manuellen Suchlauf den Abtaster so positionieren, daß die Schrauben für mechanische Justierung mit den Justieröffnungen in der Bodenplatte ausgerichtet sind.
4. Unter Beobachtung des HF-Signals auf dem Oszilloskop die **beiden Justierschrauben** abwechselnd mit dem 2,0 mm Sechskantschlüssel so einstellen, daß die vertikalen Schwankungen des HF-Signals minimal und das Augenmuster am weitesten gestreckt wird.
5. Den Netzschalter des Spielers ausschalten.
6. Nach der Justierung **Schrauben-Versiegelungsfarbe** (RZZ0L01) auf die Justierschrauben auftragen.

FRANCAIS

REGLAGES ELECTRIQUES

Appareils de mesure et outillage spécial

- Boîte de réglage du gain de la boucle d'asservissement (SZZP1017F)
- Disques d'essai
  Disque d'essai (SZZP1014F) nouveau ou ancien modèle
  Disque de vérification (SZZP1054C)
  Disque voilé (SZZP1056C)
  Disque à bande noire (SZZP1057C)
- Disque ordinaire
- Oscilloscope double track à déclenchement, 30 MHz (ou mieux)
- Générateur basse fréquence
- Adaptateur (SZZP1032F)
- Filter

Procédure de réglage

1ème étape: Procéder au réglage préliminaire de chaque résistance variable.

2ème étape: Réglage visuel (Equilibrage du photodétecteur)

3ème étape: Brancher la boîte de réglage du gain de la boucle d'asservissement.

4ème étape: Réglage du gain de focalisation.

5ème étape: Réglage du gain de poursuite.

6ème étape: Réglage de l'erreur de focalisation.

7ème étape: Réglage de l'erreur de poursuite.

8ème étape: Réglage de l'équilibrage de l'erreur de poursuite.

9ème étape: Débrancher la boîte de réglage du gain de la boucle d'asservissement.

10ème étape: Réglage de la boucle de calage en phase (PLL).

11ème étape: Vérification du fonctionnement après réglages.

Réglage préliminaire de chaque résistance variable

Remarque:
Si la lecture du disque est impossible ou que des sauts de portions enregistrées apparaissent, procéder au réglage de chaque résistance variable comme il est indiqué ci-après.

REGLAGE VISUEL (EQUILIBRAGE DU PHOTO-DETECTEUR)

1. Relier l'entrée 1 (CH1) de l'oscilloscope aux bornes **TJ101** (+) et **GND** (−) du circuit imprimé d'asservissement.
   Réglages de l'oscilloscope:
   TENSION .....200 mV
   BALAYAGE ....0,5 μs
   ENTREE .....CA
2. Mettre en place un disque d'essai (SZZP1014F ou SZZP1054C) et placer l'interrupteur d'alimentation du lecteur sur la position **ON.**
3. Procéder à la lecture du disque.
4. Régler **VR101** de sorte que la figure du signal radiofréquence soit aussi étirée que possible.
5. Placer l'interrupteur d'alimentation du lecteur sur la position **OFF**.

REGLAGE DU GAIN DE FOCALISATION

1. Brancher la boîte de réglage du gain de la boucle d'asservissement.
2. Placer le commutateur de cette boîte sur la position **2** et l'interrupteur d'alimentation sur la position **ON**.
3. Régler le générateur basse fréquence de sorte que le signal de sortie soit à la fréquence de **825 Hz** avec une amplitude de **100 mV crête à crête**. Brancher ce générateur entre les bornes **OSC** (+) et **GND** (−) de la boîte de réglage.
4. Relier les entrées (CH1 et CH2) de l'oscilloscope aux bornes **TP1** et **TP2** de la boîte de réglage. (**TP3** est la borne de masse.)
   Réglages de l'oscilloscope:
   TENSION .....100 mV (sur les deux entrées)
   BALAYAGE ....1 ms
   ENTREE CC
5. Mettre en place un disque d'essai (SZZP1014F ou SZZP1054C) et placer l'interrupteur d'alimentation du lecteur sur la position **ON.**
6. Procéder à la lecture du disque.
7. Basculer le commutateur de la boîte de réglage de la position **2** à la position **3**.
8. Deux traces du signal à **825 Hz** apparaissent sur l'écran de l'oscilloscope. Régler **VR104** de sorte que les amplitudes des deux traces soient identiques.
9. Basculer le commutateur de la boîte de réglage de la position **3** à la position **2**.

REGLAGE DU GAIN DE POURSUITE

1. Les raccordements et les réglages de l'oscilloscope sont identiques à ceux du réglage précédent.
2. Régler le générateur basse fréquence de sorte que le signal de sortie soit à la fréquence de **1,0 kHz** avec une amplitude de **100 mV crête à crête**.
3. Basculer le commutateur de la boîte de réglage de la position **2** à la position **1**.
4. Deux traces du signal à **1,0 kHz** apparaissent sur l'écran de l'oscilloscope. Régler **VR102** de sorte que les amplitudes des deux traces soient identiques.
5. Basculer le commutateur de la boîte de réglage de la position **1** à la position **2**.

REGLAGE DE L'ERREUR DE FOCALISATION

1. Relier l'entrée 1 (CH1) de l'oscilloscope aux bornes **TJ101** (+) et **GND** (−) du circuit imprimé d'asservissement.
   Relier l'entrée 2 (CH2) de l'oscilloscope aux bornes **FEG** (+) et **GND** (−) du circuit imprimé d'asservissement.
   Réglages de l'oscilloscope:
   TENSION .....200 mV (CH1)
   500 mV (CH2)
   BALAYAGE ....0,5 ms
   ENTREE .....CA (CH1), CC (CH2)
   MODE .....NORM (le déclenchement est commandé par CH1)
2. Placer l'interrupteur d'alimentation du lecteur sur la position **ON** et mettre en place un des disques d'essai (SZZP1057C).
3. Procéder à la lecture du disque.
4. Observer les deux traces et régler **VR105** de sorte que l'allure des courbes au voisinage du point de déclenchement soit celle de l'illustration.

REGLAGE DE L'ERREUR DE POURSUITE

1. Relier l'entrée 1 (CH1) de l'oscilloscope aux bornes **TJ101** (+) et **GND** (−) du circuit imprimé d'asservissement.
   Relier l'entrée 2 (CH2) de l'oscilloscope aux bornes **TEG** (+) et **GND** (−) du circuit imprimé d'asservissement.
   Réglages de l'oscilloscope:
   TENSION .....200 mV (CH1)
   500 mV (CH2)
   BALAYAGE ....0,5 ms
   ENTREE .....CA (CH1), CC (CH2)
   MODE .....NORM (le déclenchement est commandé par CH1)
2. Placer l'interrupteur d'alimentation du lecteur sur la position **ON** et mettre en place un des disque d'essai (SZZP1057C).
3. Procéder à la lecture du disque.
4. Observer les deux traces et régler **VR103** de sorte que l'allure des courbes au voisinage du point de déclenchement soit celle de l'illustration.

REGLAGE DE L'EQUILIBRE DE L'ERREUR DE POURSUITE

1. Régler le générateur basse fréquence de sorte que le signal de sortie soit à la fréquence de **1 kHz** avec une amplitude de **200 mV crête à crête**. Brancher ce générateur entre les bornes **OSC** (+) et **GND** (−) de la boîte de réglage.
2. Relier l'entrée 1 (CH1) de l'oscilloscope aux bornes **TJ101** (+) et **GND** (−) du circuit imprimé d'asservissement.
   Réglages de l'oscilloscope:
   TENSION .....500 mV
   BALAYAGE ....0,5 ms
   ENTREE .....CA
3. Placer l'interrupteur d'alimentation du lecteur sur la position **ON** et mettre en place un disque d'essai (SZZP1014F ou SZZP1054C).
4. Procéder à la lecture du disque.
5. Basculer le commutateur de la boîte de réglage de la position **2** à la position **1**.
6. Régler **VR106** de sorte que l'allure du signal soit celle de l'illustration (l'instabilité de phase est minimale).
7. Basculer le commutateur de la boîte de réglage de la position **1** à la position **2**.
8. Placer l'interrupteur d'alimentation du lecteur sur la position **OFF**.
9. Débrancher la boîte de réglage.

REGLAGE DE LA BOUCLE DE CALAGE EN PHASE

1. Brancher l'entrée (CH1) de l'oscilloscope entre la borne de sorte ligne **(LINE OUT)** de la voie droite ou gauche et la **masse**.
   Réglages de l'oscilloscope:
   TENSION .....1 V
   BALAYAGE ....1 ms
   ENTREE CC
2. Placer l'interrupteur d'alimentation du lecteur sur la position **ON** et mettre en place un des disques d'essai (SZZP1054C).
3. Lire la **plage No. 6** du disque **(coin 0,7 mm)**.
4. Observer l'allure du signal sur l'oscilloscope et régler **VR501** de la manière suivante:
   1ère étape: Tourner **VR501** doucement dans le sens des aiguilles d'une montre et noter le moment où le signal commence à être perturbé.
   2ème étape: Tourner **VR501** doucement dans le sens contraire des aiguilles d'une montre et noter le moment où le signal commence à être perturbé.
   3ème étape: Régler **VR501** au milieu des deux positions notées au cours des opérations **1** et **2** ci-dessus.

VERIFICATION DU FONCTIONNEMENT APRES REGLAGES

Vérification du saut de plage
1. Lire un disque ordinaire.
2. Appuyer sur la touche de commande de saut de plage et s'assurer que le fonctionnement est correct dans les deux sens.

Vérification de la recherche manuelle
1. Lire un disque ordinaire.
2. Appuyer sur la touche de recherche manuelle et s'assurer que le fonctionnement s'effectue sans à-coups dans les deux vitesses possibles.

Vérification de la lecture
1. Mettre en place un des disques d'essai (SZZP1054C).
2. Lire la **plage No. 6 (coin 0,7 mm)** et s'assurer qu'il n'y a ni bruit ni perte de signal.
3. Lire la **plage No. 13 (point noir 0,7 mm)** et s'assurer qu'il n'y a ni bruit ni perte d'information.

REGLAGE DU CAPTEUR OPTIQUE

Appareils de mesure et outillage spécial
- Oscilloscope double trace à déclenchement, 30 MHz (ou mieux)
- Disques d'essai
  Disque d'essai (SZZP1014F) nouveau modèle ou ancien modèle
  Disque de vérification (SZZP1054C)
  Disque voilé (SZZP1056C)
- Clé hexagonale (2,0 mm)
- Clé hexagonale (1,27 mm)
- Jauge d'épaisseur (RZZ0297)
- Filtre
- Vernis de blocage (RZZ0L01)

Procédure de réglage
- Si le capteur optique ou le circuit imprimé du moteur de rotation sont remplacés, procéder aux réglages en suivant la procédure décrite ci-dessous.

1ère étape: Procéder au réglage préliminaire de chaque résistance variable.
↓
2ème étape: Réglage de la hauteur de la platine.
↓
3ème étape: Réglage mécanique.
↓
4ème étape: Réglage électrique.

REGLAGE DE LA HAUTEUR DE LA PLATINE

1. Relier l'entrée 1 (CH1) de l'oscilloscope aux bornes **FEG** (+) et **GND** (−) du circuit imprimé d'asservissement.
   Réglages de l'oscilloscope:
   TENSION .....50 mV
   BALAYAGE ....1 ms
   ENTREE CC
2. Régler l'oscilloscope de sorte que la trace soit au centre lorsque l'entrée est égale à 0 V.
3. Placer l'interrupteur d'alimentation du lecteur sur la position **ON** et mettre en place un disque d'essai (SZZP1014F ou SZZP1054C).
4. Procéder à la lecture du disque.
5. Mesurer la tension continue (A mV) du signal apparaissant sur l'oscilloscope.
   Si la valeur A est à l'intérieur de la fourchette ±**60 mV**, la hauteur de la platine est correcte. Dans la cas contraire, procéder aux réglages requis en employant la jauge de profondeur (RZZ0297). Si A est supérieure à +**60 mV**, diminuer la hauteur de la platine. Si A est inférieure à −**60 mV**, augmenter la hauteur de la platine.

Réglage de la hauteur de la platine:
A. Introudiure la jauge de 0,9 mm (RZZ0297) comme il est indiqué ci-dessous.
B. Dévisser la vis de positionnement de la platine.
C. Régler la hauteur de la platine en déplaçant légèrement la jauge dans la direction voulue.
D. Resserrer la vis de positionnement au moyen de la clé de 1,27 mm.
E. Vérifier la hauteur de la platine en procédant aux opérations 1 à 5 décrites ci-dessus.

REGLAGE MECANIQUE

1. Relier l'entrée 1 (CH1) de l'oscilloscope aux bornes **TJ101** (+) et **GND** (−) du circuit imprimé d'asservissement.
   Réglages de l'oscilloscope:
   TENSION .....200 mV
   BALAYAGE ....0,5 μs
   ENTREE .....CA
2. Placer l'interrupteur d'alimentation du lecteur sur la position **ON** et mettre en place un des disques d'essai (SZZP1056C).
3. A l'aide des touches de recherche, déplacer le capteur de telle manière que les vis de réglage mécanique apparaissent à travers les trous pratiqués sur le fond de l'appareil.
4. Observer l'allure du signal radiofréquence sur l'oscilloscope et agir alternativement sur les **deux vis** à **l'aide de la clé hexagonale 2,0mm de sorte que la fluctuation verticale des courbes soit minimale et que leur forme soit aussi étirée que possible.**
5. Placer l'interrupteur d'alimentation du lecteur sur la position **OFF**.
6. Le réglage terminé, appliquer une **goutte de vernis de blocage** (RZZ0L01) sur la vis de réglage.

ESPAÑOL

AJUSTE ELECTRICO

Instrumentos de medición y herramientas especiales

- •Ajustador de servoganancia (SZZP1017F)
- •Discos de prueba
  Disco de prueba (SZZP1014F) tipo antiguo o nuevo
  Disco de prueba de inspección (SZZP1054C)
  Disco desparejo (SZZP1056C)
  Disco de banda negra (SZZP1057C)
- •Disco común
- •Osciloscopio de dos canales (con disparador) de 30 MHz o más
- •Oscilador de baja frecuencia
- •Conector de conversión (SZZP1032F)
- •Filtro

Procedimiento de ajuste

Paso 1: Realice el ajuste temporario de cada VR.

Paso 2: Ajuste visual óptimo (equilibrio de PD [diferencia de potencia]).

Paso 3: Conecte el ajustador de servoganancia.

Paso 4: Ajuste la ganancia de enfoque.

Paso 5: Ajuste la ganancia de seguimiento.

Paso 6: Ajuste la desviación de enfoque.

Paso 7: Ajuste la desviación de seguimiento.

Paso 8: Ajuste el balance de desviación.

Paso 9: Desconecte el ajustador de servoganancia.

Paso 10: Ajuste el PLL (Bucle de enganche de fase).

Paso 11: Compruebe el funcionamiento después del ajuste.

AJUSTE TEMPORARIO DE CADA VR

Nota:
Si el disco salta o no puede reproducirse, ajuste temporariamente cada VR como se muestra.

AJUSTE VISUAL OPTIMO (EQUILIBRIO DE PD)

1. Conecte CH1 del osciloscopio a **TJ101** (+) y **GND** (−) del P.C.B. (tablero de circuitos impresos) servo.
   Puesta de osciloscopio: VOLT .....200 mV
   Barrido .....0,5 μseg.
   Entrada .....CA
2. Ponga un disco de prueba (SZZP1014F o SZZP1054C) e ponga el interruptor de alimentación del reproductor en **ON.**
3. Ponga el reproductor en la modalidad de reproducción.
4. Ajuste **VR101** de modo que el patrón visual de la señal de RF se ensanche al máximo.
5. Ponga el interruptor de alimentación del reproductor en la posición **OFF**.

AJUSTE DE LA GANANCIA DE ENFOQUE

1. Conecte el ajustador de servoganancia.
2. Ponga el conmutador selector del ajustador de servoganancia en **2** y el interruptor ON-OFF en **ON**.
3. Ajuste el oscilador de baja frecuencia a la frecuencia de **825 Hz** y voltaje de salida a **100 mVp-p**. Luego conecte el oscilador a los terminales **OSC** (+) y **GND** (−) del ajustador de servoganancia.
4. Conecte CH1 y CH2 del osciloscopio a **TP1** y **TP2** del ajustador de servoganancia (**TP3** es el terminal de puesta a tierra).
   Puesta de osciloscopio:
   VOLT .....100 mV (ambos canales)
   BARRIDO .....1 mseg.
   ENTRADA.....CC
5. **Ponga un disco de prueba (SZZP1014F o SZZP1054C) e ponga el interruptor de alimentación del reproductor en ON.**
6. Ponga el reproductor en la modalidad de reproducción.
7. Cambie el conmutador selector del ajustador de servoganancia de **"2"** a **"3"**.
8. En el osciloscopio se visualizarán señales de **825 Hz.** Ajuste **VR104** hasta que las amplitudes de la forma de onda de ambos canales sean iguales.
9. Cambie el conmutador selector del ajustador de servoganancia de **"3"** a **"2"**.

AJUSTE DE LA GANANCIA DE SEGUIMIENTO

1. La puesta del osciloscopio y las conexiones son las mismas que las indicadas anteriormente.
2. Ponga el oscilador de baja frecuencia a **1,0 kHz** y voltaje de salida de **100 mVp-p**.
3. Cambie el conmutador selector del ajustador de servoganancia de **"2"** a **"1"**.
4. En el osciloscopio se visualizarán señales de **1,0 kHz**. Ajuste **VR102** hasta que las amplitudes de la forma de onda de ambos canales sean iguales.
5. Cambie el conmutador selector del ajustador de servoganancia de **"1"** a **"2"**.

AJUSTE DE LA DESVIACION DE ENFOQUE

1. Conecte CH1 del osciloscopio a **TJ101** (+) y **GND** (−) del P.C.B. servo.
   Conecte CH2 del osciloscopio a **FEG** (+) y **GND** (−) del P.C.B. servo.
   Puesta de osciloscopio:
   VOLT .....200 mV (CH1)
   500 mV (CH2)
   Barrido.....0.5 mseg.
   Entrada .....CA (CH1), CC (CH2)
   Modalidad.....NORM (Disparo vía CH1)
2. Ponga el interruptor de alimentación del reproductor en **ON** e inserte un disco de prueba (SZZP1057C).
3. Ponga el reproductor en la modalidad de reproducción.
4. Verifique la forma de onda de CH1 y CH2 en el osciloscopio, y ajuste **VR105** de modo quela forma de onda alredor del punto de disparo sea como la que se muestra en la figura.

AJUSTE DE LA DESVIACION DE SEGUIMIENTO

1. Conecte CH1 del osciloscopio a **TJ101** (+) y **GND** (−) del P.C.B. servo.
   Conecte CH2 del osciloscopio a **TEG** (+) y **GND** (−) del P.C.B. servo.
   Puesta de osciloscopio:
   VOLT .....200 mV (CH1)
   500 mV (CH2)
   Barrido.....0,5 mseg.
   Entrada .....CA (CH1), CC (CH2)
   Modalidad.....NORM (Disparo vía CH1)
2. Ponga el interruptor de alimentación del reproductor en **ON** e inserte un disco de prueba (SZZP1057C).
3. Ponga el reproductor en la modalidad de reproducción.
4. Verifique la forma de onda de CH1 y CH2 en el osciloscopio y ajuste **VR103** de modo quela forma de onda alredor del punto de disparo sea como la que se muestra en la figura.

AJUSTE DEL EQUILIBRIO DE DESVIACION DEL SEGUIMIENTO

1. Ajuste el oscilador de baja frecuencia a la frecuencia de **1 kHz** y voltaje de salida de **200 mVp-p**. Luego conecte el oscilador a los terminales **OSC** (+) y **GND** (−) del ajustador de servoganancia.
2. Conecte CH1 del osciloscopio a **TJ101** (+) y **GND** (−) del P.C.B. servo.
   Puesta de osciloscopio: VOLT .....500 mV
   Barrido .....0,5 mseg.
   Entrada .....CA
3. Ponga el interruptor de alimentación del reproductor en **ON** e inserte un disco de prueba (SZZP1014F o SZZP1054C).
4. Ponga el reproductor en la modalidad de reproducción.
5. Cambie el conmutador selector del ajustador de servoganancia de **"2"** a **"1"**.
6. Ajuste **VR106** de modo que la forma de onda de la salida sea como se muestra (la fluctuación se hace mínima).
7. Lleve el conmutador selector del ajustador de servoganancia de **"1"** a **"2"**.
8. Ponga en **OFF** el interruptor de alimentación del reproductor.
9. Desconecte el ajustador de servoganancia.

AJUSTE DEL PLL (BUCLE DE ENGANCHE DE FASE)

1. Conecte CH1 del osciloscopio al **terminal LINE OUT** (del canal L o del R) y a **tierra**.
   Puesta de osciloscopio: VOLT .....1 V
   Barrido .....1 mseg.
   Entrada CC
2. Ponga el interruptor de alimentación del reproductor en **ON** e inserte un disco de prueba (SZZP1054C).
3. Reproduzca el **surco No. 6 (cuña de 0,7 mm)** del disco de prueba.
4. Verifique la forma de onda que se visualiza en el osciloscopio y ajuste **VR501** de acuerdo con los siguientes pasos.
   Paso 1. Gire lentamente **VR501** en el sentido de las manecillas del reloj y observe el punto en el que la forma de onda del osciloscopio comienza a deformarse.
   Paso 2. Gire lentamente **VR501** en el sentido contrario a las manecillas del reloj y observe el punto en que la forma de la onda del osciloscopio comienza a deformarse.
   Paso 3. Fije **VR501** en la posición intermedia entre los puntos observados en los pasos anteriores **"1"** y **"2"**.

COMPROBACION DEL FUNCIONAMIENTO DE REPRODUCCION DESPUES DEL AJUSTE

Comprobación de exploración de salto

1. Reproduzca un disco común.
2. Pulse el botón de salto para comprobar la exploración de salto (tanto en la modalidad directa como en la inversa).

Comprobación de exploración manual

1. Reproduzca un disco común.
2. Pulse el botón de exploración manual para comprobar si la exploración manual se puede realizar suavemente a velocidades bajas y altas (tanto en la modalidad directa como en la inversa).

Comprobación de reproducibilidad

1. Reproduzca el disco de prueba (SZZP1054C).
2. Reproduzca el **surco No. 6 (cuña de 0,7 mm)** y verifique si no hay salto de sonido o ruido.
3. Reproduzca el **surco No. 13 (punto negro de 0,7 mm)** y verifique si no hay salto de sonido o ruido.

AJUSTE DE LA TOMA OPTICA

Instrumentos de medición y herramientas especiales

- Osciloscopio de dos canales (con disparador) de 30 MHz o más
- Discos de prueba
  Disco de prueba (SZZP1014F) tipo antiguo o nuevo
  Disco de prueba de inspección (SZZP1054C)
  Disco desparejo (SZZP1056C)
- Llave de tuercas hexagonal (2,0 mm)
- Llave de tuercas hexagonal (1,27 mm)
- Calibre de espesor (RZZ0297)
- Filtro
- Adherencia de cierre de tornillo (RZZ0L01)

Procedimiento de ajuste

- Si se cambia la toma óptica y el motor del eje, ajústelos de acuerdo con el siguiente procedimiento.

Paso 1: Ajustar temporariamente cada VR.

Paso 2: Ajuste la altura del plato giradiscos.

Paso 3: Ajuste mecánico.

Paso 4: Ajuste eléctrico.

AJUSTE DE LA ALTURA DEL PLATO GIRADISCOS

1. Conecte CH1 del osciloscopio a **FEG** (+) y **GND** (−) del P.C.B. servo a través del filtro.
   Puesta de osciloscopio: VOLT .....50 mV
   Barrido .....1 mseg.
   Entrada CC
2. Ajuste el equilibrio cero de CC del osciloscopio.
3. Lleve el interruptor de alimentación del reproductor a **ON** e inserte un disco de prueba (SZZP1014F o SZZP1054C).
4. Ponga el reproductor en la modalidad de reproducción.
5. Mida el nivel de CC (AmV) que se visualiza en el osciloscopio.
   Si el valor de A está dentro de la gama de ±**60 mV**, la altura del plato giradiscos es correcta. Si no está dentro de esta gama, realice los ajustes necesarios utilizando el calibre de espesor (RZZ0297). Si A es mayor que +**60 mV**, baje el plato giradiscos. Si A es menor que −**60 mV**, levante el plato giradiscos.

Ajuste la altura del plato giradiscos de la siguiente forma:

A. Inserte el calibre de espesor de 0,9 mm (RZZ0297), como se muestra abajo.
B. Afloje el tornillo de ajuste del plato giradiscos.
C. Ajuste la altura del plato giradiscos moviendo el calibre levemente en la dirección apropiada.
D. Apriete el tornillo de ajuste del plato giradiscos usando la llave de tuerca hexagonal de 1,27 mm.
E. Compruebe el ajuste de la altura del plato giradiscos siguiendo los pasos 1~5 anteriores.

AJUSTE MECANICO

1. Conecte CH1 del osciloscopio a **TJ101** (+) y **GND** (−) del P.C.B. servo.
   Puesta de osciloscopio: VOLT .....200 mV
   Barrido .....0,5 μseg.
   Entrada .....CA
2. Lleve el interruptor de alimentación del reproductor a **ON** e inserte el disco de prueba (SZZP1056C).
3. Utilizando los botones de exploración manual, mueva la toma de modo que los tornillos de ajuste mecánico se alineen con los orificios de ajuste del panel inferior.
4. Mientras comprueba la señal de RF del osciloscopio, apriete los **dos tornillos de ajuste** alternativamente con la llave hexagonal de 2,0 mm de modo que la fluctuación vertical de la señal de RF se haga mínima y que el patrón visual se ensanche al máximo.
5. Lleve el interruptor de alimentación del reproductor a **OFF**.
6. Después del ajuste, aplique **adherencia de cierre de tornillo** (RZZ0L01) a los tornillos de ajuste.

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ORDER NO. AD8809240S0
A6

Service Manual

Compact Disc Player

SL-P250

Supplement

COMPACT disc DIGITAL AUDIO

DIGITAL

Color

(K)...Black Type
(S)...Silver Type

Area

Color	Area
(K)	(M).....U.S.A.
(K)	(MC).....Canada.
(K) (S)	(E).....Continental Europe.
(K) (S)	(EK).....United Kingdom.
(K)	(XL).....Australia.
(K) (S)	(EG).....F.R. Germany.
(K) (S)	(EB).....Belgium.
(K) (S)	(EH).....Holland.
(K) (S)	(EF).....France.
(K) (S)	(Ei).....Italy.
(K)	(XA).....Asia, Latin America, Middle Near East, Africa and Oceania.
(K)	(XB).....Saudi Arabia.
(K)	(PA).....Far East PX.
(K)	(PE).....European Military.
(K)	(PC).....European Audio Club.

Modification of the Servo Circuit

Note: The SL-P250's servo circuit has been modified during its production. Major changes in its ICs and transistors are listed in the following table (next page). The IC401's peripheral circuit on the D P.C.B. has also been partially modified. The Supplementary Service Manual outlines all the circuitry except for the operation circuit. (No modification has been made to the operation circuit. For a schematic, see page 42 of the original Service Manual.) Use the original Service Manual (Order No. HAD8803055C0) together with this Supplementary Service Manual.

CHANGES

Notes (1) Reason for Modifications: To simplify the servo circuit while improving its performance.
(2) Modifications Effective: From July, 1988 and onward
(3) Identification of Modified Units:
1): A serial number suffix of **F** or beyond indicates a modified unit.
2): A "CAUTION" label (THE ORIGINAL DESIGN HAS BEEN CHANGED. REFER TO SERVICE MANUAL (SUPPLEMENT).) has been affixed inside the chassis.

Technics

Matsushita Services Company
50 Meadowland Parkway,
Secaucus, New Jersey 07094

Panasonic Sales Company, Division of Matsushita Electric of Puerto Rico, Inc.
Ave.65 De Infanteria,Km.9.7
Victoria Industrial Park
Carolina,Puerto Rico 00630

Panasonic Hawaii, Inc.
99-859, Iwaiwa Street
P.O. Box 774
Honolulu, Hawaii 96808-0774

Matsushita Electric of Canada Limited
5770 Ambler Drive, Mississauga,
Ontario, L4W 2T3

Matsushita Electric Industrial Co., Ltd.
Central P.O. Box 288, Osaka 530-91, Japan

Panasonic Tokyo Sales Department
Matsushita Electric Industrial Co., Ltd.
World Trade Center Bldg., 4-1, Hamamatsu-cho,
2-chome,Minato-ku, Tokyo 105, Japan

MAJOR CHANGES IN SEMICONDUCTOR DEVICES

Ref. No.	Change of Part No. Original → New	Part Name & Description	Remarks
IC101	AN8370S → **AN8373S**	SERVO AMP	
IC102	MN6636 → **AN8374S**	SERVO PROCESSOR	
IC103	AN6554NS → **AN8377**	BTL DRIVE	
IC104	AN6552S → **LM2940T5M**	REGULATOR	
IC105~106	AN6552S → **Deletion**	—	
IC201	LM2940T5 → **Deletion**	—	
IC202	AN6552S → **Deletion**	—	
IC501	AN8371S → **Deletion**	—	
IC401 *	MN1554PEP → **MN1554PEW**	SYSTEM CONTROL	
Q101	2SA1547-Q → **2SA1547QSTV2**	A.P.C.	
Q141	2SD1862-P → **Deletion**	—	
Q142	2SB1240-P → **Deletion**	—	
Q161	2SD1862-P → **Deletion**	—	
Q162	2SB1240-P → **Deletion**	—	
Q181	2SD1862-P → **Deletion**	—	
Q182	2SB1240-P → **Deletion**	—	
Q201, 203	2SD1862-P → **Deletion**	—	

* IC401: System-controlling microprocessor on the D P.C.B. All other ICs and transistors listed in this table are used on the B Servo P.C.B.
* A comprehensive electrical parts list, regarding the servo circuit, appears on pages 21~23 of this Supplementary Service Manual.
(None of the mechanical parts have been affected by these modifications. Refer to the original Service Manual.)

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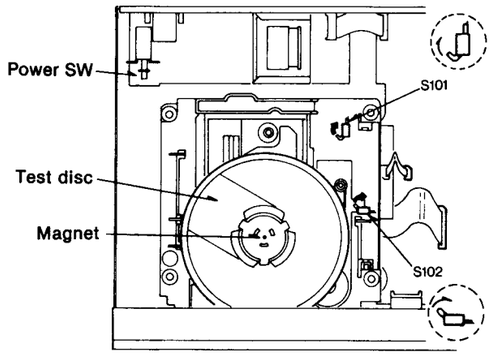
■ MEASUREMENTS AND ADJUSTMENTS

Caution:
- It is very dangerous to look at or touch the laser beam. (Laser radiation is invisible.) With the unit turned "on", laser radiation is emitted from the pickup lens. Avoid exposure to the laser beam, especially when performing adjustments.

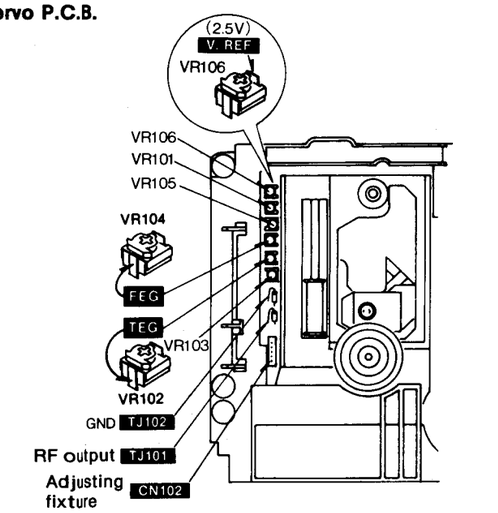
PREPARATION

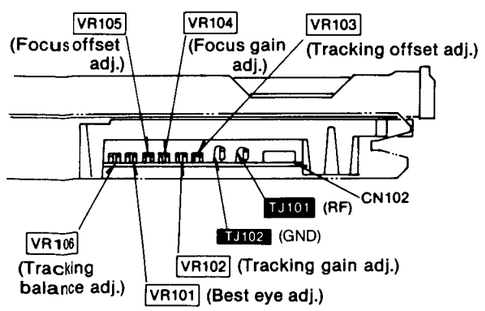
1. Remove the cabinet (see Ref. No. 1 in the original Service Manual).
2. Remove the disc clamper and magnet (see Ref. No. 2 of the same).
3. Remove the disc holder and power switch rod (see Ref. No. 3 of the same).
4. Place the test disc and magnet on the turntable.
5. While holding the Open/Close switches (S101, S102) in the directions indicated by the arrows, switch the player power ON.
6. After the test disc starts rotating, release the Open/Close switch (S101, S102).



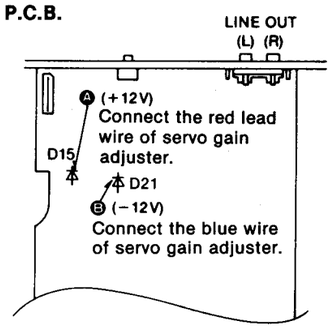
ADJUSTMENT POINTS

• Servo P.C.B.

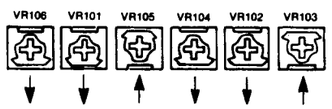




• Main P.C.B.



• Temporary setting of each VR



(Temporary VR setting if any of the trimmer VRs are replaced or require readjustment, temporarily set them to the following positions.)

Measuring Instruments and Special Tools
- * Servo gain adjuster (SZZP1017F)
- * Test discs
- 1. Playability test disc (SZZP1054C or SZZP1014F)
- 2. Uneven test disc (SZZP1056C)
- 3. Black band test disc (SZZP1057C)
- * Normal disc
- * Dual-beam oscilloscope with bandwidth of 30MHz or better (with EXT trigger and 1:1 probe).
- * Audio frequency (AF) oscilator
- * Conversion connector (SZZP1032F)
- * Allen wrench (M2.0)
- * Allen wrench (M1.27)
- * 0.9mm clearance gauge (RZZ0297)

Perform adjustments depend on the part to be replaced according to followings:

(1) Spindle motor ..... Items 1, 3 to 8
(2) Turntable ..... Items 1, 3 to 8
(3) Optical pickup ..... Items 2 to 8

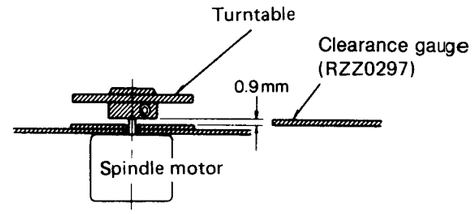
Adjusting Procedure

* If you have replaced the spindle motor or turntable, do the following adjustment:

(1) TURNTABLE HEIGHT ADJUSTMENT

1. Insert the 0.9mm clearance gauge (RZZ0297) between the turntable and the loading base (see the figure at right).
2. Tighten the turntable retention screw with the 1.27mm allen wrench.
3. Connect the oscilloscope's CH. 1 probe across VR104's FEG (+) and VR106's V. REF (−) terminals via a filter.
   (Note: A voltage of 2.5V appears at the V. REF terminal. Take care not to short the player's chassis to the oscilloscope ground.)
   Oscilloscope setting: VOLT ..... 50 mV
   SWEEP ..... 1 ms.
   Input coupling ... DC
4. Adjust oscilloscope's DC zero balance.
5. Switch the player power **ON**, and play the test disc (SZZP1014F or SZZP1054C).
6. Measure the voltage amplitude of the signal on the oscilloscope.

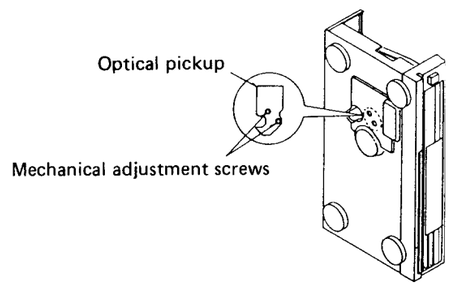
Note 1. If the measured amplitude is within a range of +/− 15mV, the turntable height is correct. If it is outside this range, adjust the turntable height by using the clearance gauge as a pry.
If the amplitude exceeds +15mV, lower turntable.
If the amplitude is below −15mV, elevate the turntable.

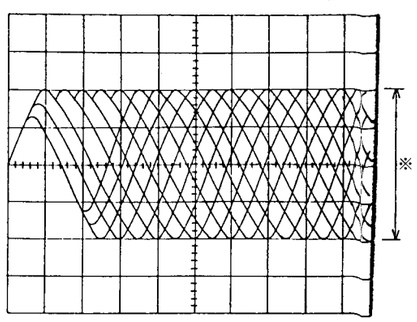


Note 2. If the measured amplitude greatly surpasses or falls short of the range above, set **VR105** at or around the center, then try to adjust the height again. (Then be sure to adjust the focus offset as well.)

(2) MECHANICAL ADJUSTMENT

1. Connect the oscilloscope's CH. 1 probe across TJ101 (+) and TJ102 (−) on the Servo P.C.B.
   Oscilloscope setting: VOLT ..... 100 mV
   SWEEP ..... 0.5 μs.
   Input coupling ... AC
2. Switch the player power **ON**, and play track **9** on the test disc (SZZP1056C).
3. Leave the player in Play mode, and place it on its right side as shown at right.
4. Alternately adjust the two mechanical adjusting screws with the 2.0mm allen wrench until the RF signal amplitude variation on the oscilloscope is minimized.
5. After completing the adjustment, lock the **mechanical adjustments** with lock paint (RZZOL01).



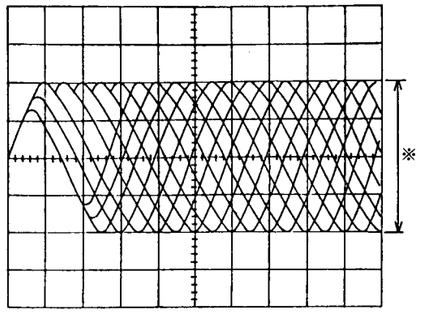


※ Minimize the variation of amplitude.

D

(3) BEST EYE (PD BALANCE) ADJUSTMENT

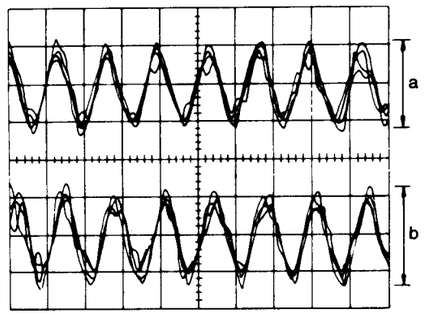
1. Connect the oscilloscope's CH. 1 probe across **TJ101** (+) and **TJ102** (–) on the Servo P.C.B.
   Oscilloscope setting: VOLT . . . . . 100 mV
   SWEEP . . . . . 0.5 μs.
   Input coupling . . . AC
2. Switch the player power **ON**, and play the 0.5 mm black dot on the test disc (SZZP1014F or SZZP1054C).
3. Adjust **VR101** until the RF signal eye pattern amplitude is maximized.



※ Maximize the amplitude.

(4) FOCUS GAIN ADJUSTMENT

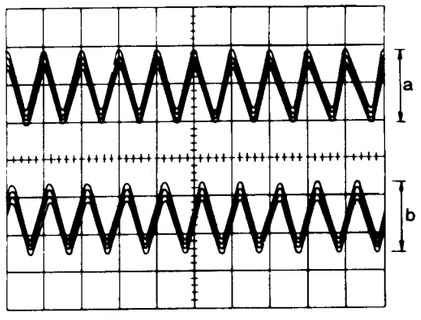
1. Connect the servo gain adjuster to the player (see page 7).
2. Set the servo gain adjuster's gain switch to position **"2"** and the ON/OFF switch to **ON**.
3. Set up the AF oscillator output for **825Hz, 150 mVp-p**, and connect it across the OSC and GND terminals on the servo gain adjuster.
4. Connect oscilloscope's CH. 1 and CH. 2 probes to the servo gain adjuster's TP1 and TP2 terminals, respectively (TP3 is GND).
   Oscilloscope setting: VOLT . . . . . 100 mV (both channels)
   SWEEP . . . . . 0.2 ms.
   Input coupling . . . AC
5. Play the test disc (SZZP1014F or SZZP1054C).
6. Set the servo gain adjuster's gain switch to position "3", and you will see a 825 Hz signal on the oscilloscope. Adjust **VR104** until the signal amplitudes on both channels become identical to each other.
7. Set the gain switch back to position **"2"**.



※ Adjust **VR104** until a equals b.

(5) TRACKING GAIN ADJUSTMENT

1. Set up the AF oscillator output for **1.1 kHz, 150 mVp-p**, and connect it across the OSC and GND terminals on the servo gain adjuster.
2. Connect oscilloscope's CH. 1 and CH. 2 probes to the servo gain adjuster's TP1 and TP2 terminals, respectively (TP3 is GND).
   Oscilloscope setting: VOLT . . . . . 100 mV (both channels)
   SWEEP . . . . . 0.2 ms.
   Input coupling . . . AC
3. Switch the player power **ON**, and play the test disc (SZZP1014F or SZZP1054C).
4. Set the servo gain adjuster's gain switch to position "1", and you will see a 1.1 kHz signal on the oscilloscope. Adjust **VR102** until the signal amplitudes on both channels become identical to each other.
5. Set the gain switch back to position **"2"**.

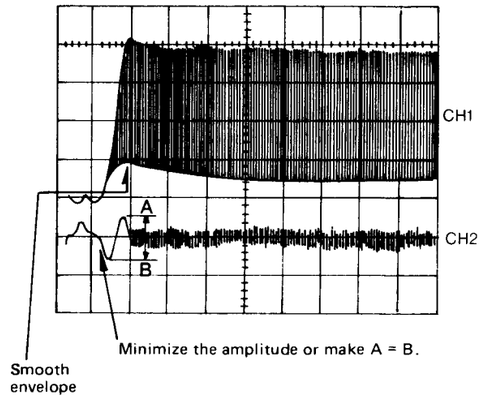


※ Adjust VR102 until a equals b.

(6) FOCUS OFFSET ADJUSTMENT

Note: Make sure that the servo gain adjuster's gain switch is set to position **"2"**.

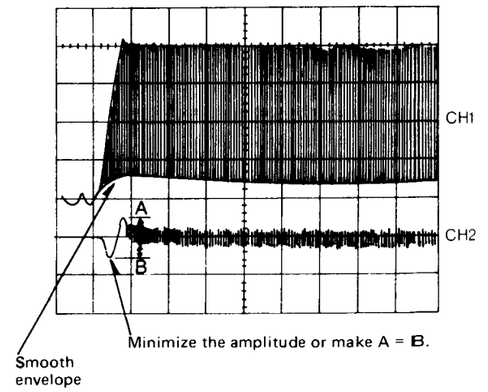
1. Connect the oscilloscope's CH. 1 probe across **TJ101** (+) and **TJ102** (–) on the Servo P.C.B. and its CH. 2 probe (+) to VR104's **FEG** terminal.
   Oscilloscope setting: VOLT. . . . . .100 mV (CH. 1)
   100 mV (CH. 2)
   SWEEP. . . . . .0.2 ms.
   Input coupling. . . AC (both CH. 1 and 2)
   Trigger mode . . . .NORM (trigger CH. 1.)
2. Switch the player power **ON**, and play track **9** on the test disc (SZZP1057C).
3. Trigger the oscilloscope's CH. 1 so that the following waveforms are observed. Adjust **VR105** until the dip in the RF signal envelope on CH. 1 is smooth and the signal amplitude on CH. 2 is minimized, i.e. when amplitude A equals amplitude B.



(7) TRACKING OFFSET ADJUSTMENT

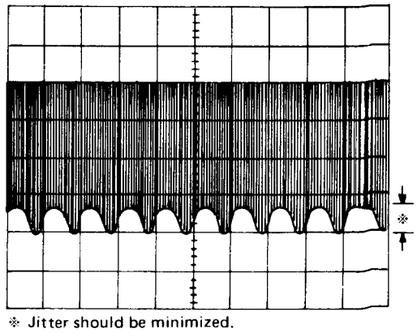
Note: Make sure that the servo gain adjuster's gain switch is set to position **"2"**.

1. Connect the oscilloscope's CH. 1 probe across **TJ101** (+) and **TJ102** (–) on the Servo P.C.B., and its CH. 2 probe (+) to VR102's **TEG** terminal.
   Oscilloscope setting: VOLT. . . . . .100 mV (CH. 1)
   100 mV (CH. 2)
   SWEEP. . . . . .0.2 ms.
   Input coupling. . AC (both CH. 1 and 2)
   Trigger mode. . . NORM (trigger CH. 1.)
2. Switch the player power **ON**, and play track **9** on the test disc (SZZP1057C).
3. Trigger the oscilloscope's CH. 1 so that the following waveforms are observed. Adjust **VR103** until the dip in the RF signal envelope on CH. 1 is smooth and the signal amplitude on CH. 2 is minimized, i.e. when amplitude A equals amplitude B.



(8) TRACKING BALANCE ADJUSTMENT

1. Make sure that servo gain adjuster's gain switch is set to position **"2"**.
2. Set up the AF oscillator output for **1.1 kHz, 600 mVp-p**, and connect it across the OSC and GND terminals on the servo gain adjuster.
3. Connect oscilloscope's CH. 1 probe across **TJ101** (+) and **TJ102** (–) on the Servo P.C.B. and CH. 2 probe (+) to the OSC terminal on the servo gain adjuster.
   Oscilloscope setting: VOLT. . . . . .100 mV (CH. 1)
   200 mV (CH. 2)
   SWEEP. . . . . .0.1 ms.
   Input coupling . .AC (both CH. 1 and 2)
   Trigger mode . . .NORM (trigger CH. 2)
4. Switch the player power **ON**, and play the test disc (SZZP1014F or SZZP1054C).
5. Set the servo gain adjuster's gain switch to position **"1"**, and adjust **VR106** until the jitter contained in the signal waveform on CH. 1 is minimized as shown below.
6. Disconnect the servo gain adjuster's leads from the player.



※ Jitter should be minimized.

(9) CHECK OF PLAY OPERATION AFTER ADJUSTMENT

*** Checking Skip Search**

1. Play an ordinary musical program disc.
2. Press the skip button to check for normal skip search operation (in both the forward and reverse directions).

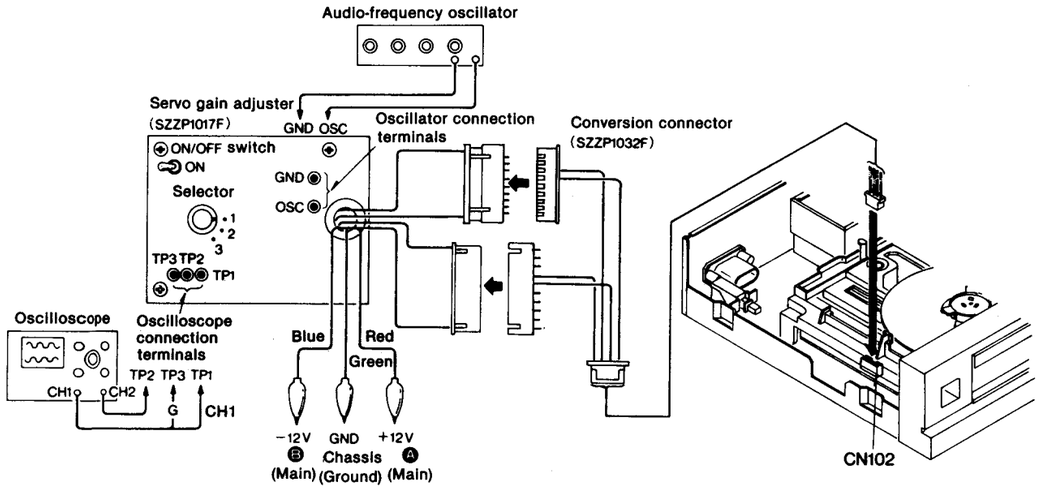
*** Checking Manual Search**

1. Play an ordinary musical program disc.
2. Press the manual search button to check for smooth manual search operations at either low or high speed (in both the forward and reverse directions).

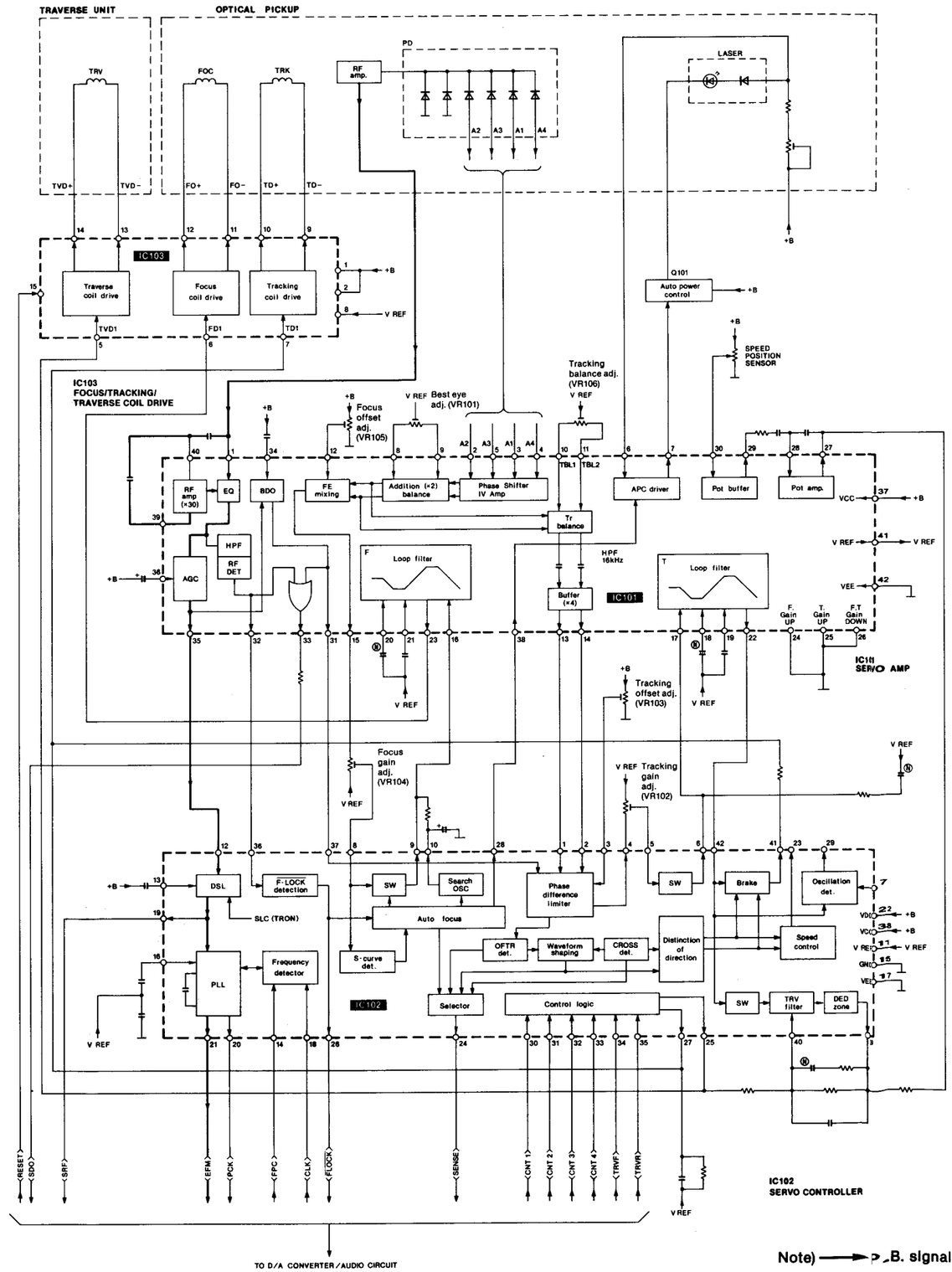
*** Checking Using Defect Disc**

1. Play the 0.7 mm black dot and the 0.7 mm wedge on the defect test disc (SZZP1054C) and verify that no sound skip or noise occurs.
2. Play the middle tracks of the uneven test disc and verify that no sound skip or noise occurs.

• Connection of servo gain adjuster



■ BLOCK DIAGRAM OF SERVO CIRCUIT



■ TERMINAL FUNCTION OF ICs

• IC101 (AN8373S): Servo amp.

Pin No.	Mark	I/O Division	Function
1	AMP1	I	RF signal input (X30 amp.)
2	PDAD	I	Photo detector current input (A2)
3	PDA	I	Photo detector current input (A1)
4	PDBD	I	Photo detector current input (A4)
5	PDB	I	Photo detector current input (A3)
6	LPD	I	Non-inverting laser power input
7	LD	O	Laser power auto control output
8	FBL1	I	PD balance adjustment
9	FBL2	I	
10	TBL1	I	Tracking balance adjustment
11	TBL2	I	
12	FOOFS	I	Focus offset adjustment
13	IVA	O	Current/voltage conversion output (A)
14	IVB	O	Current/voltage conversion output (B)
15	FE	O	Focus gain adjustment output
16	FPI	I	Focus error signal input
17	TPI	I	Tracking error signal input
18	C. TPL	I	Tracking error filter capacitor input
19	C. TPH		
20	C. FPL	I	Focus error filter capacitor input
21	C. FPH		

Pin No.	Mark	I/O Division	Function
22	TPO	O	Tracking error signal output
23	FPO	O	Focus error signal output
24	FGC	I	Focus gain up signal input (Not used, connected to GND)
25	TGC	I	Tracking gain up signal input (Not used, connected to GND)
26	GD	I	Focus/tracking down signal input (Not used, connected to GND)
27	PTO	O	Position detecting amp. output
28	PTI	I	Position detecting amp. input
29	PBO	O	Position detecting buffer output
30	POT	I	Position detecting buffer input
31	BDO	O	Dropout detection output
32	$\overline{\text{RFDET}}$	O	RF detection signal output
33	SDO	O	Dropout detection pulse output
34	C. SBDO	I	Dropout detecting capacitor input
35	ARF	O	RF signal output
36	C. AGC	I	AGC detecting capacitor input
37	VCC	I	Power supply (+5 V input)
38	LDON	I	Laser power control input
39	RF IN	I	RF signal input
40	AMPO	O	RF signal output
41	VREF	O	Reference voltage output
42	GND	I	Ground terminal

• IC102 (AN8374S): Servo processor

Pin No.	Mark	I/O Division	Function
1	LSA	I	Phase difference input (A)
2	LSB	I	Phase difference input (B)
3	TEOFS	I	Tracking offset adjustment
4	TE	O	Tracking gain adjustment
5	TEG	I	
6	TE OUT	O	Tracking error signal output
7	TE BPF	I	Tracking error gain detecting filter (Not used, open)
8	FEG	I	Focus gain adjustment
9	FE OUT	O	Focus error signal output
10	CLW	O	Triangular wave oscillator capacitor output
11	VREF	I	Reference voltage input
12	ARF	I	RF signal input
13	CDSL	I	Data slice filter capacitor input
14	FPC	I	Frequency difference signal input
15	GND	I	Ground terminal
16	C. PLL	I	PLL loop filter constant
17	VSS	I	Ground terminal
18	CLK	I	Frequency pull-in clock signal (88.2 kHz) input
19	SRF	O	Sliced and digitized RF signal output
20	PCK	O	Clock output extracted from SRF
21	EFM	O	EFM signal output synchronous with PCK

Pin No.	Mark	I/O Division	Function
22	VDD	I	Power supply (+5 V input)
23	SPCNT	O	Track crossing speed control output output (Not used, open)
24	SENSE	O	Selector output (track crossing state)
25	TRV	O	Traverse servo control output
26	$\overline{\text{FLOCK}}$	O	Focus lock signal output
27	KICK	O	Track kick signal output
28	LDON	O	Laser power control output
29	VDET	O	Focus/tracking gain up output (Not used, open)
30	CNT1	I	Control input (FOON : Focus servo ON signal)
31	CNT2	I	Control input (TRON : Tracking servo ON signal)
32	CNT3	I	Control input (KICKF : Kick direction (forward) command)
33	CNT4	I	Control input (KICKR : Kick direction (reverse) command)
34	TRVF	I	Traverse forward command signal
35	TRVR	I	Traverse backward command signal
36	$\overline{\text{RFDET}}$	I	RF detection signal input
37	BDO	I	Dropout detection input
38	VCC	I	Power supply (+5 V input)
39	TVPO	O	Traverse position detecting resistor/capacitor inputs
40	TVPI	I	
41	BROUT	O	Tracking drive control output
42	BRIN	I	Tracking error signal input

- **IC103 (AN8377): BTL drive**

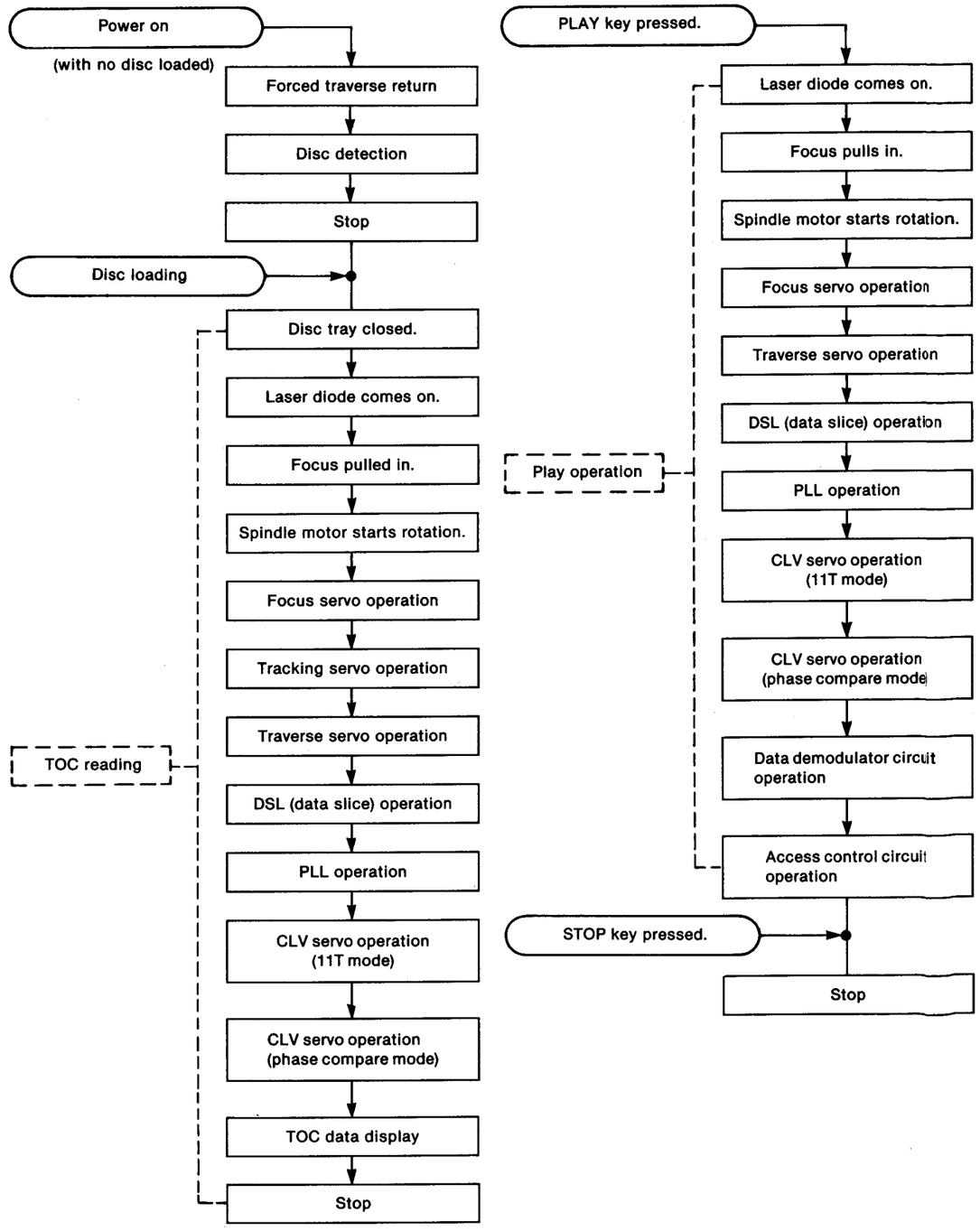
Pin No.	Mark	I/O Division	Function
1	PVCC	I	Driver power supply (+5 V input)
2	VCC	I	Power supply (+5 V input)
3	TB	O	External transistor base driving output
4	VMON	O	Voltage (+5 V) output
5	TVDI	I	Traverse error signal input
6	FDI	I	Focus error signal input
7	TDI	I	Tracking error signal input
8	VREF	I	Reference voltage input

Pin No.	Mark	I/O Division	Function
9	TD–	O	Inverting output of tracking driver
10	TD+	O	Non-inverting output of tracking driver
11	FD–	O	Inverting output of focus driver
12	FD+	O	Non-inverting output of focus driver
13	TVD–	O	Inverting output of traverse driver
14	TVD+	O	Non-inverting output of traverse driver
15	$\overline{\text{RESET}}$	O	Reset signal output
16	PC	I	PC input (connect to GND)

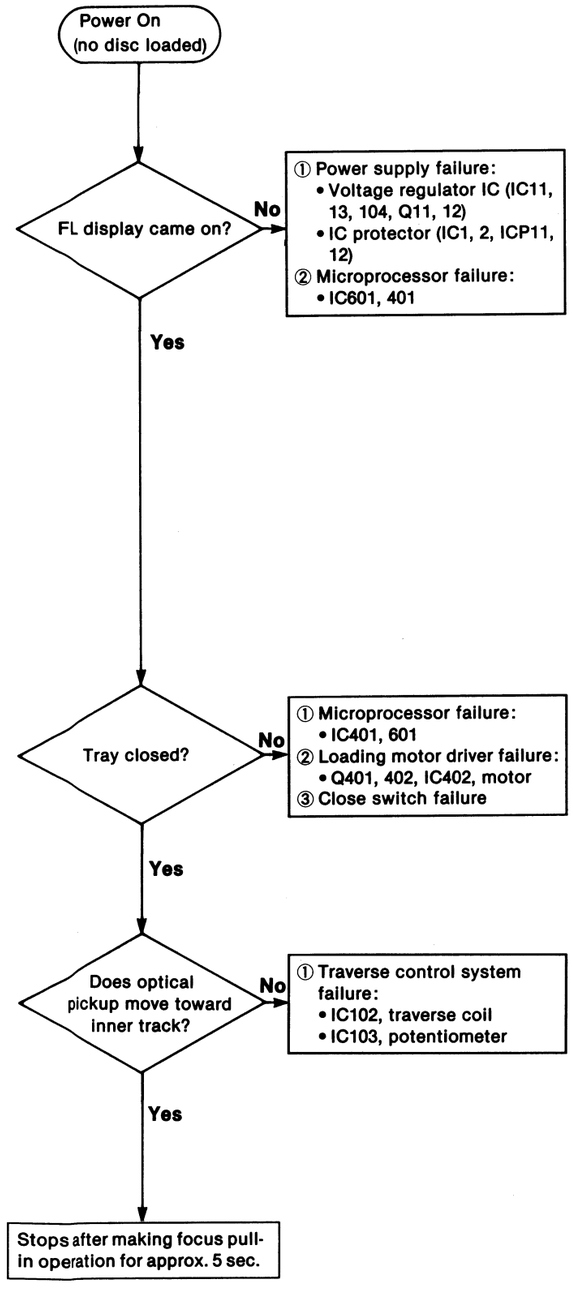
■ TROUBLESHOOTING GUIDE

SL-P250 Operation Sequence Check Sheet

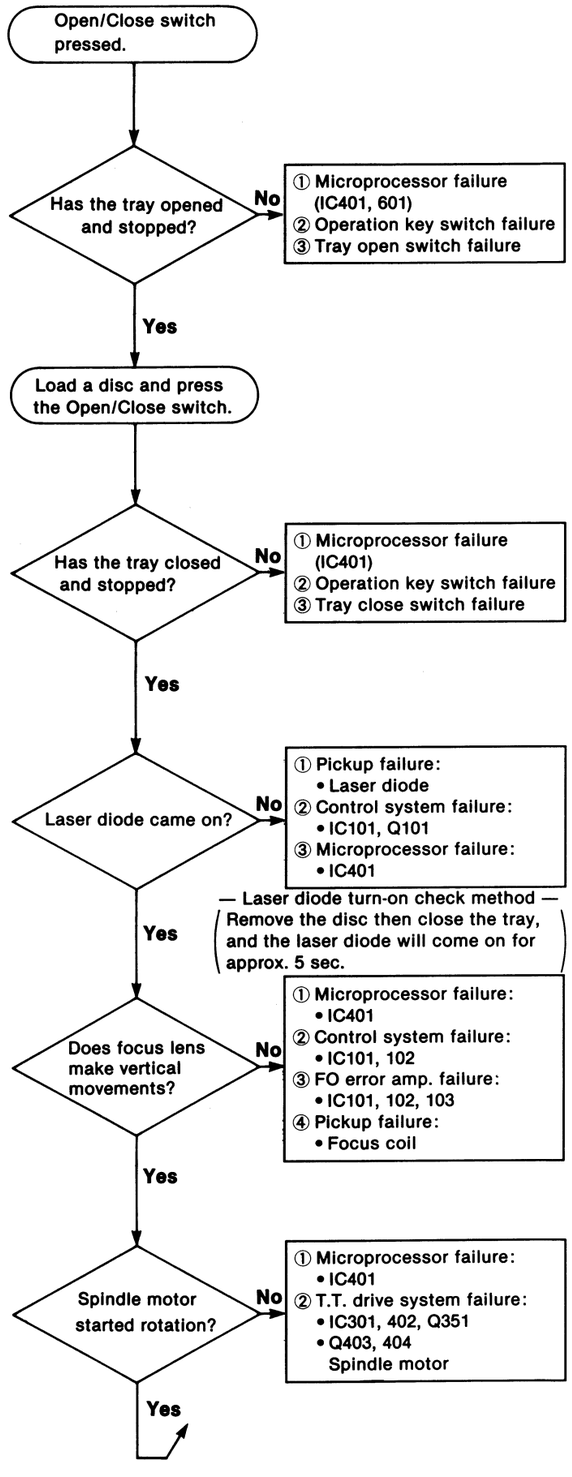
Play Operation Sequence

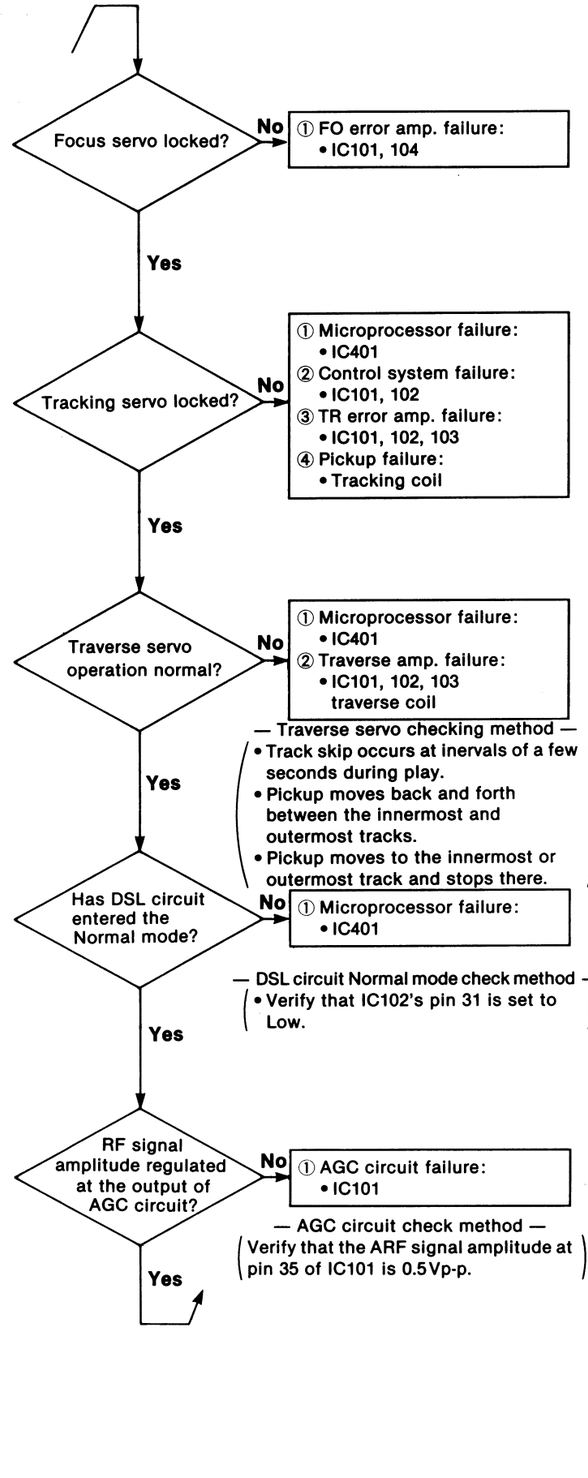


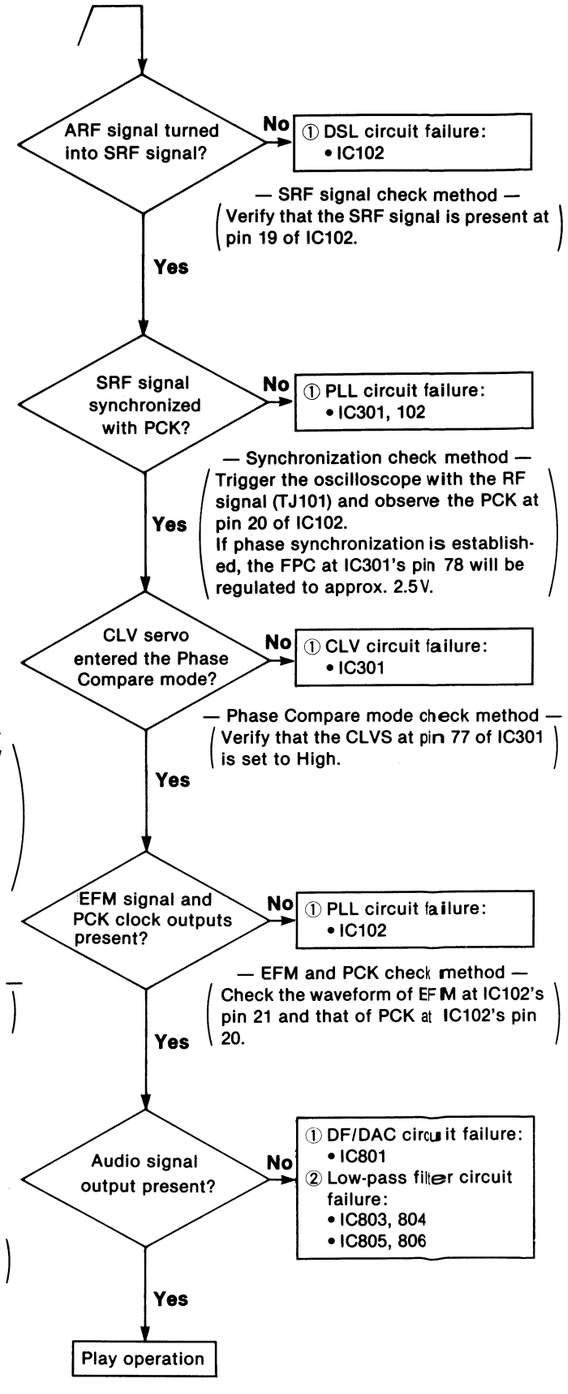
(Operation Sequence Just After Power On)



(TOC Read Operation-PLAY Operation)

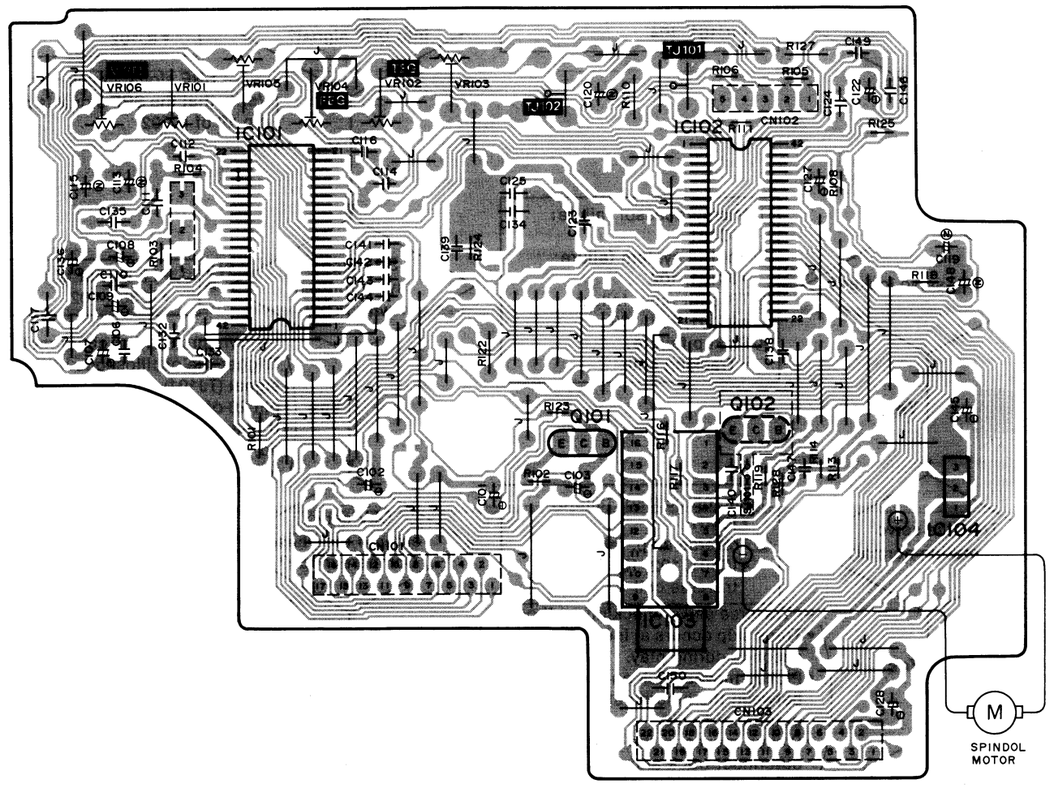



Focus servo locked?
No
① FO error amp. failure:
• IC101, 104
Yes
Tracking servo locked?
No
① Microprocessor failure:
• IC401
② Control system failure:
• IC101, 102
③ TR error amp. failure:
• IC101, 102, 103
④ Pickup failure:
• Tracking coil
Yes
Traverse servo operation normal?
No
① Microprocessor failure:
• IC401
② Traverse amp. failure:
• IC101, 102, 103
traverse coil
— Traverse servo checking method —
• Track skip occurs at inervals of a few seconds during play.
• Pickup moves back and forth between the innermost and outermost tracks.
• Pickup moves to the innermost or outermost track and stops there.
Yes
Has DSL circuit entered the Normal mode?
No
① Microprocessor failure:
• IC401
— DSL circuit Normal mode check method —
• Verify that IC102's pin 31 is set to Low.
Yes
RF signal amplitude regulated at the output of AGC circuit?
No
① AGC circuit failure:
• IC101
— AGC circuit check method —
Verify that the ARF signal amplitude at pin 35 of IC101 is 0.5Vp-p.
Yes


ARF signal turned into SRF signal?
No
① DSL circuit failure:
• IC102
— SRF signal check method —
Verify that the SRF signal is present at pin 19 of IC102.
Yes
SRF signal synchronized with PCK?
No
① PLL circuit failure:
• IC301, 102
— Synchronization check method —
Trigger the oscilloscope with the RF signal (TJ101) and observe the PCK at pin 20 of IC102.
If phase synchronization is established, the FPC at IC301's pin 78 will be regulated to approx. 2.5V.
Yes
CLV servo entered the Phase Compare mode?
No
① CLV circuit failure:
• IC301
— Phase Compare mode check method —
Verify that the CLVS at pin 77 of IC301 is set to High.
Yes
EFM signal and PCK clock outputs present?
No
① PLL circuit failure:
• IC102
— EFM and PCK check method —
Check the waveform of EFM at IC102's pin 21 and that of PCK at IC102's pin 20.
Yes
Audio signal output present?
No
① DF/DAC circuit failure:
• IC801
② Low-pass filter circuit failure:
• IC803, 804
• IC805, 806
Yes
Play operation

■ PRINTED CIRCUIT BOARDS

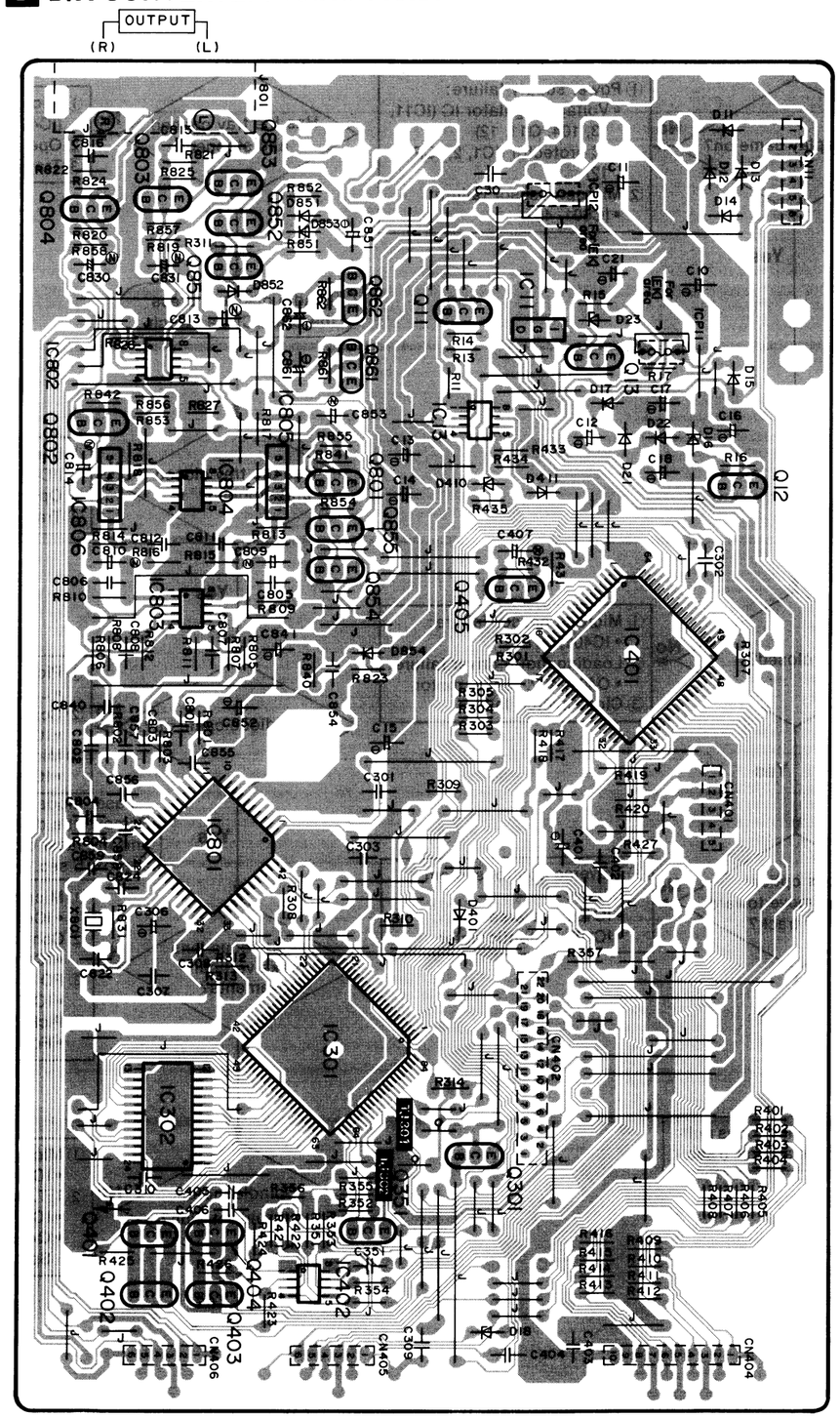
B SERVO P.C.B.

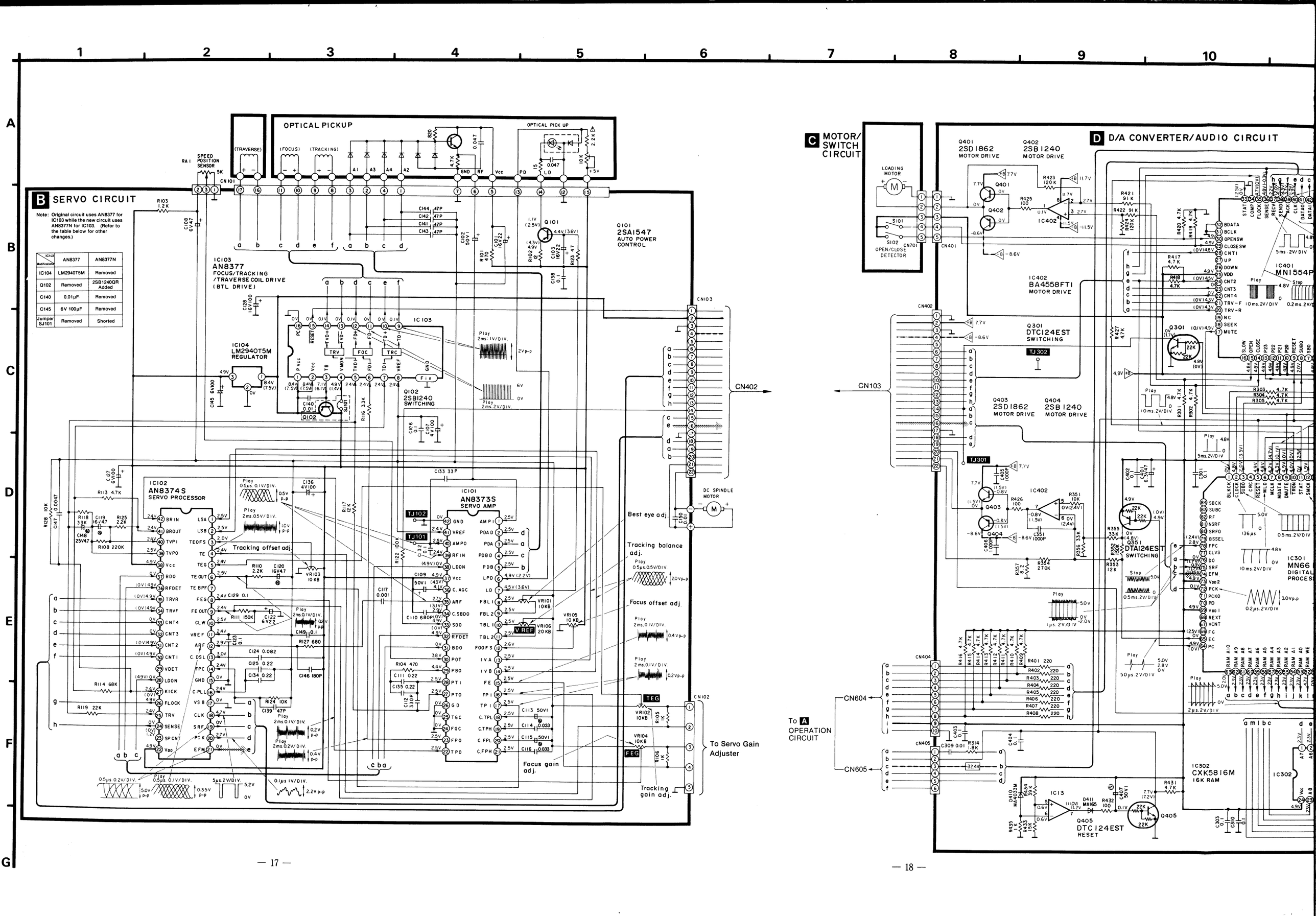


Note: Original circuit uses AN8377 for IC103 while the new circuit uses AN8377N for IC103. (Refer to the table below for other changes.)

IC103 / Modifications	AN8377	AN8377N
IC104	LM2940T5M	Removed
Q102	Removed	2SB1240QR Added
C140	0.01µF	Removed
C145	6V 100µF	Removed
Jumper SJ101	Removed	Shorted

D D/A CONVERTER/AUDIO P.C.B.




B SERVO CIRCUIT
Note: Original circuit uses AN8377 for IC103 while the new circuit uses AN8377N for IC103. (Refer to the table below for other changes.)
IC103 Modification
AN8377
AN8377N
IC104
LM2940T5M
Removed
Q102
Removed
2SB1240QR Added
C140
0.01µF
Removed
C145
6V 100µF
Removed
Jumper SJ101
Removed
Shorted
OPTICAL PICKUP
OPTICAL PICK UP
(TRAVERSE)
(FOCUS)
(TRACKING)
SPEED POSITION SENSOR
5K
CN101
GND
RF
Vcc
PD
LD
+5V
Q101
2SA1547
AUTO POWER CONTROL
IC103
AN8377
FOCUS/TRACKING /TRAVERSE COIL DRIVE (BTL DRIVE)
IC104
LM2940T5M
REGULATOR
Q102
2SB1240
SWITCHING
CN103
CN402
IC102
AN8374S
SERVO PROCESSOR
IC101
AN8373S
SERVO AMP
TJ102
TJ101
VREF
Tracking offset adj.
Tracking balance adj.
Focus offset adj.
Focus gain adj.
Best eye adj.
Tracking gain adj.
DC SPINDLE MOTOR
TEG
FEG
CN102
To Servo Gain Adjuster
C MOTOR/ SWITCH CIRCUIT
LOADING MOTOR
S101
S102
OPEN/CLOSE DETECTOR
CN701
CN401
D D/A CONVERTER/AUDIO CIRCUIT
Q401
2SD1862
MOTOR DRIVE
Q402
2SB1240
MOTOR DRIVE
IC402
BA4558FTI
MOTOR DRIVE
Q301
DTC124EST
SWITCHING
TJ302
Q403
2SD1862
MOTOR DRIVE
Q404
2SB1240
MOTOR DRIVE
TJ301
Q351
DTA124EST
SWITCHING
IC401
MN1554P
IC301
MN66
DIGITAL PROCES
IC302
CXK5816M
16K RAM
Q405
DTC124EST
RESET
IC13
CN404
CN604
CN405
CN605
To A OPERATION CIRCUIT

— 17 —

— 18 —

9 10 11 12 13 14 15 16 17

D D/A CONVERTER/AUDIO CIRCUIT

E POWER SUPPLY CIRCUIT

F HEADPHONES AMP CIRCUIT

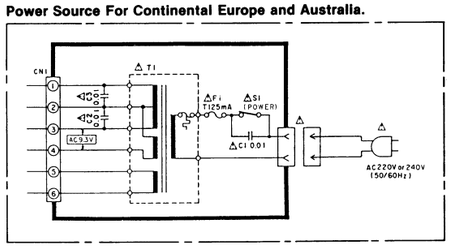
■ SCHEMATIC DIAGRAM

(This schematic diagram may be modified at any time with development of new technology.)

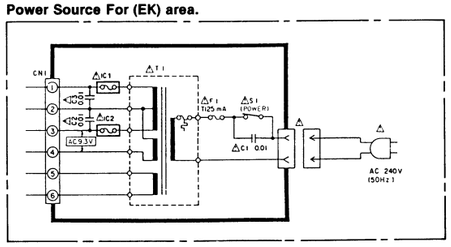
Notes:

- **S1** : Power switch in **"on"** position.
- **S2** : Voltage selector switch. (For , [XA], [XB], [PA], [PE] and [PC] only.)
- **S101** : Disc holder open/close detection switch.
- **S102** : Disc holder open/close detection switch.
- **S601** : Open/close switch.
- **S602** : Stop switch.
- **S603** : Pause switch.
- **S604** : Play switch.
- **S605** : Repeat switch.
- **S606** : Program switch.
- **S607** : Backward search switch.
- **S608** : Forward search switch.
- **S609** : Backward skip switch.
- **S610** : Forward skip switch.
- **S611** : Preset edit play switch.
- **S612** : Time-mode select switch.
- **S613~623**: Numeric switch. (0~9, +10)
- The voltage value and waveforms are the reference voltage of this unit measured by DC electronic voltmeter (high impedance) and oscilloscope on the basis of chassis. Accordingly, there may arise some error in voltage values and waveforms depending upon the internal impedance of the tester or the measuring unit.
  * The parenthesized are the values of voltage generated during playing (Test disc 1kHz, L+R, 0dB), others are voltage values in stop mode.
- Important safety notice: Components identified by ⚠ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.
- —□—/--□--- : Positive voltage lines and negative voltage lines.
  ▒▒▒ : Audio signal lines.

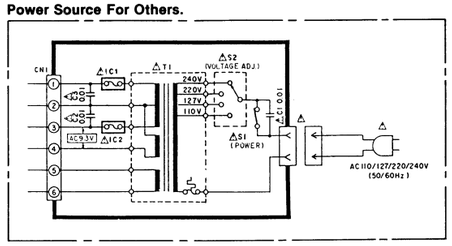
Power Source For Continental Europe and Australia.



Power Source For (EK) area.



Power Source For Others.



■ RESISTORS AND CAPACITORS

Notes : * Important safety notice :
Components identified by ⚠ mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.
* Bracketed indications in Ref. No. columns specify the area. (Refer to the first page for area.)
Parts without these indications can be used for all areas.

Numbering System For Resistors

Example:

ERD	25	F	J	102
Type	Wattage (1/4W)	Shape	Tolerance	Value (1KΩ)
ERX	2	AN	J	471
Type	Wattage (2W)	Shape	Tolerance	Value (470Ω)

Resistor Type		Wattage		Tolerance
ERD	: Carbon	10 : 1/8W	12 : 1/2W	J : ±5%
ERG	: Metal Oxide	14 : 1/4W	25 : 1/4W	F : ±1%
ERQ	: Fuse Type Metal	1A : 1W	18 : 1/8W	G : ±2%
ERX	: Metal Film	S2 : 1/4W	S1 : 1/2W	J : ±5%
ERD L	: Carbon (chip)	2F : 1/4W	50 : 1/2W	K : ±10%
ERO K	: Metal Film (chip)	2A : 2W	3A : 3W	M : ±20%
ERC	: Solid	6G : 1/10W	8G : 1/8W	
ERF	: Incombustible Box-Shaped			
ERM	: Wire-Wound			
RRJ	: Chip Resistor			
ERJ	: Chip Resistor			

Numbering System For Capacitors

Example:

ECKD	1H	102	Z	F
Type	Voltage (50V)	Value (0.001μF)	Tolerance	Unique
ECEA	50	M	330	
Type	Voltage (50V)	Characteristics	Value (33μF)	

Capacitor Type		Voltage		Tolerance
ECE	: Electrolytic	0J : 6.3V	1A : 10V	K : ±10%
ECCD	: Ceramic	1C : 16V	1E : 25V	M : ±20%
ECKD	: Ceramic Capacitor	1H : 50V	1V : 35V	Z : +80 % −20
ECQM	: Polyester	50 : 50V	05 : 50V	J : ±5%
ECQP	: Polypropylene	2H : 500V	2A : 100V	G : ±2%
ECG	: Ceramic	1 : 100V	1J : 63V	F : ±1%
ECEA N	: Non Polar Electrolytic	KC : 400V AC		C : ±0.25pF
QCU	: Ceramic (Chip Type)	KC : 125V AC (UL)		D : ±0.5pF
ECUX	: Ceramic (Chip Type)			
ECF	: Semiconductor			
EECW	: Liquid electrolyte double layer capacitor			

● Capacity values are in microfarads (μF) unless specified otherwise, P = Pico-farads (pF) F = Farads (F).
● Resistance values are in ohms (Ω), unless specified otherwise, 1K = 1,000Ω, 1M = 1,000kΩ

Ref. No.	Part No.	Value.
RESISTORS(VALUE,WATTAGE)		
R11	ERDS2TJ101	100 1/4
R13	ERDS2TJ103	10K 1/4
R14	ERDS2TJ103	10K 1/4
R15	ERDS2TJ331	330 1/4
R16	ERDS2TJ102	1K 1/4
R17	ERDS2TJ471	470 1/4
R301	ERDS2TJ472	4.7K 1/4
R302	ERDS2TJ472	4.7K 1/4
R303	ERDS2TJ472	4.7K 1/4
R304	ERDS2TJ472	4.7K 1/4
R305	ERDS2TJ472	4.7K 1/4
R307	ERDS2TJ104	100K 1/4
R308	ERDS2TJ561	560 1/4
R309	ERDS2TJ472	4.7K 1/4
R310	ERDS2TJ222	2.2K 1/4
R311	ERDS2TJ472	4.7K 1/4
R312	ERDS2TJ4R7	4.7 1/4
R313	ERDS2TJ4R7	4.7 1/4
R314	ERDS2TJ182	1.8K 1/4
R351	ERDS2TJ103	10K 1/4
R352	ERDS2TJ154	150K 1/4
R353	ERDS2TJ123	12K 1/4
R354	ERDS2TJ274	270K 1/4
R355	ERDS2TJ333	33K 1/4
R356	ERDS2TJ333	33K 1/4
R357	ERD25FVJ8R2	8.2 1/4
R401	ERDS2TJ221	220 1/4
R402	ERDS2TJ221	220 1/4
R403	ERDS2TJ221	220 1/4
R404	ERDS2TJ221	220 1/4
R405	ERDS2TJ221	220 1/4
R406	ERDS2TJ221	220 1/4
R407	ERDS2TJ221	220 1/4
R408	ERDS2TJ221	220 1/4
R409	ERDS2TJ472	4.7K 1/4
R410	ERDS2TJ472	4.7K 1/4
R411	ERDS2TJ472	4.7K 1/4
R412	ERDS2TJ472	4.7K 1/4
R413	ERDS2TJ472	4.7K 1/4
R414	ERDS2TJ472	4.7K 1/4
R415	ERDS2TJ472	4.7K 1/4
R416	ERDS2TJ472	4.7K 1/4
R417	ERDS2TJ472	4.7K 1/4
R418	ERDS2TJ472	4.7K 1/4
R419	ERDS2TJ472	4.7K 1/4
R420	ERDS2TJ472	4.7K 1/4
R421	ERDS2TJ913	91K 1/4
R422	ERDS2TJ913	91K 1/4
R423	ERDS2TJ124	120K 1/4
R424	ERDS2TJ124	120K 1/4
R425	ERDS2TJ101	100 1/4
R426	ERDS2TJ101	100 1/4
R427	ERDS2TJ472	4.7K 1/4
R431	ERDS2TJ472	4.7K 1/4
R432	ERDS2TJ101	100 1/4
R433	ERDS2TJ153	15K 1/4
R434	ERDS2TJ393	39K 1/4
R435	ERDS2TJ102	1K 1/4
R601	ERDS2TJ472	4.7K 1/4
R602	ERDS2TJ472	4.7K 1/4
R603	ERDS2TJ472	4.7K 1/4
R604	ERDS2TJ472	4.7K 1/4
R605	ERDS2TJ472	4.7K 1/4
R607	ERDS2TJ103	10K 1/4
R608	ERDS2TJ103	10K 1/4
R613	ERDS2TJ105	1M 1/4
R801	ERDS2TJ103	10K 1/4
R802	ERDS2TJ103	10K 1/4
R803	ERDS2TJ103	10K 1/4
R804	ERDS2TJ103	10K 1/4
R805	ERDS2TJ273	27K 1/4
R806	ERDS2TJ273	27K 1/4
R807	ERDS2TJ273	27K 1/4
R808	ERDS2TJ273	27K 1/4
R809	ERDS2TJ473	47K 1/4
R810	ERDS2TJ473	47K 1/4
R811	ERDS2TJ473	47K 1/4
R812	ERDS2TJ473	47K 1/4
R813	ERDS2TJ221	220 1/4
R814	ERDS2TJ221	220 1/4
R815	ERDS2TJ474	470K 1/4
R816	ERDS2TJ474	470K 1/4
R817	ERDS2TJ104	100K 1/4
R818	ERDS2TJ104	100K 1/4
R819	ERDS2TJ681	680 1/4
R820	ERDS2TJ681	680 1/4
R821	ERDS2TJ473	47K 1/4
R822	ERDS2TJ473	47K 1/4
R823	ERDS2TJ331	330 1/4
R824	ERDS2TJ121	120 1/4
R825	ERDS2TJ121	120 1/4
R826	ERDS2TJ104	100K 1/4
R827	ERDS2TJ104	100K 1/4
R831	ERDS2TJ222	2.2K 1/4
R840	ERDS2TJ331	330 1/4
R841	ERDS2TJ105	1M 1/4
R842	ERDS2TJ105	1M 1/4
R851	ERDS2TJ102	1K 1/4
R852	ERDS2TJ471	470 1/4
R853	ERDS2TJ104	100K 1/4
R854	ERDS2TJ683	68K 1/4
R855	ERDS2TJ102	1K 1/4
R856	ERDS2TJ102	1K 1/4
R857	ERDS2TJ102	1K 1/4
R858	ERDS2TJ102	1K 1/4
R861	ERDS2TJ102	1K 1/4
R862	ERDS2TJ102	1K 1/4
R871	ERDS2TJ103	10K 1/4
R872	ERDS2TJ103	10K 1/4
R873	ERDS2TJ473	47K 1/4
R874	ERDS2TJ473	47K 1/4
R875	ERDS2TJ121	120 1/4
R876	ERDS2TJ121	120 1/4
R877	ERDS2TJ103	10K 1/4
R878	ERDS2TJ103	10K 1/4
R879	ERDS2TJ222	2.2K 1/4
R880	ERDS2TJ222	2.2K 1/4
CAPACITORS(VALUE,VOLTAGE)		
C1 ⚠	ECKDKC103PF2	0.01 125
C2 ⚠	ECKM1H103ZFX	0.01 50
C3 ⚠	ECKM1H103ZFX	0.01 50
C10	ECEA1CU222	2200 16

Ref. No.	Part No.	Value.
C11	ECEA1CU222	2200 16
C12 ⚠	ECEA1VU101	100 35
C13	ECEA1AK101	100 10
C14	ECEA1AK101	100 10
C15	ECEA0JK470	47 6.3
C16	ECEA1CU331	330 16
C17	ECEA1CU331	330 16
C18	ECEA1VU101	100 35
C21	ECEA1CU221	220 16
C30	ECFR1E104ZF5	0.1 25
C301	ECFR1E104ZF5	0.1 25
C302	ECBT1C103NS	0.01 16
C303	ECFR1E104ZF5	0.1 25
C306	ECEA0JK101	100 6.3
C307	ECFR1E104ZF5	0.1 25
C308	ECFR1E104ZF5	0.1 25
C309	ECBT1C103NS	0.01 16
C310	ECFR1E104ZF	0.1 25
C351	ECBT1H102KB	0.001 50
C401	ECEA0JK470	47 6.3
C402	ECFR1E104ZF5	0.1 25
C403	ECFR1E104ZF5	0.1 25
C404	ECFR1E104ZF5	0.1 25
C405	ECBT1H102KB	0.001 50
C406	ECBT1H102KB	0.001 50
C601	ECBT1H223ZF	0.022 50
C602	ECEA0JK470	47 6.3
C801	ECBT1H680J	68P 50
C802	ECBT1H680J	68P 50
C803	ECBT1H680J	68P 50
C804	ECBT1H680J	68P 50
C805	ECBT1H470J5	47P 50
C806	ECBT1H470J5	47P 50
C807	ECBT1H470J5	47P 50
C808	ECBT1H470J5	47P 50
C809	ECEA1EN3R3S	3.3 25
C810	ECEA1EN3R3S	3.3 25
C811	ECBT1H102KB	0.001 50
C812	ECBT1H102KB	0.001 50
C813	ECEA1CN220S	22 16
C814	ECEA1CN220S	22 16
C815	ECBT1H102KB	0.001 50
C816	ECBT1H102KB	0.001 50
C822	ECBT1H5R6K5	5.6P 50
C824	ECBT1H5R6K5	5.6P 50
C830	ECEA1CN220S	22 16
C831	ECEA1CN220S	22 16
C840	ECFR1E104ZF	0.1 25
C841	ECEA0JS331	330 6.3
C842	ECEA0JS331	330 6.3
C851	ECEA0JU471	470 6.3
C852	ECEA0JS331	330 6.3
C853	ECEA1HKN2R2B	2.2 50
C854	ECFR1E104ZF5	0.1 25
C855	ECFR1E104ZF5	0.1 25
C856	ECFR1E104ZF5	0.1 25
C857	ECFR1E104ZF5	0.1 25
C858	ECFR1E104ZF5	0.1 25
C859	ECFR1E104ZF5	0.1 25
C861	ECEA1AK101	100 10
C862	ECEA1AK101	100 10
C871	ECBT1E223ZF	0.022 25
C872	ECBT1E223ZF	0.022 25
C873	ECBT1E103ZF	0.01 25
C874	ECBT1E103ZF	0.01 25
C875	ECBT1E103ZF	0.01 25
C877	ECEA1AKN100B	10 10
C878	ECEA1AKN100B	10 10
SERVO P.C.B.		
RESISTORS(VALUE,WATTAGE)		
R101	ERDS2TJ471	470 1/4
R102	ERJ6GEYJ120V	12 1/10
R103	ERJ6GEYJ122	1.2K 1/10
R104	ERJ6GEYJ471V	470 1/10
R105	RRJ6GCJ102TE	1K 1/6
R106	RRJ6GCJ102TE	1K 1/6
R108	ERJ6GEYJ224V	220K 1/10
R110	ERDS2TJ222	2.2K 1/4
R111	ERJ6GEYJ154V	150K 1/10
R113	ERJ6GEYJ472V	4.7K 1/10
R114	ERJ6GEYJ683V	68K 1/10
R116	ERJ6GEYJ332V	3.3K 1/10
R117	ERJ6GEYJ123	12K 1/10
R118	ERJ6GEYJ333V	33K 1/10
R119	RRJ6GCJ223TE	22K 1/6
R122	ERDS2TJ104	100K 1/4
R123	ERJ6GEYJ470V	47 1/10
R124	RRJ6GCJ103TE	10K 1/6
R125	RRJ6GCJ222TE	2.2K 1/6
R127	ERDS2TJ681	680 1/4
R128	RRJ6GCJ103TE	10K 1/6
CAPACITORS(VALUE,VOLTAGE)		
C101	ECEA1CKS220I	22 16
C102	ECEA1HKS010I	1 50
C103	ECEA1CKS220I	22 16
C106	RCUV1E104ZF	0.1 25
C107	ECEA0GKS101I	100 4
C108	ECEA0JKS470I	47 6.3
C109	ECEA1HKS010I	1 50
C110	RCUV1H681KB	680P 50
C111	ECUV1C224KR	0.22 16
C112	RCUV1H331KB	330P 50
C113	ECEA1HSN010I	1 50
C114	RCUV1E333KB	0.033 25
C115	ECEA1HSN010I	1 50
C116	RCUV1E333KB	0.033 25
C117	ECBT1H102KB5	0.001 50
C119	ECEA1CKN4R7I	4.7 16
C120	ECEA1CKN4R7I	4.7 16
C122	ECEA0JKS220I	22 6.3
C123	RCUV1E104ZF	0.1 25
C124	ECUV1E823KB	0.082 25
C125	ECUV1C224KR	0.22 16
C127	ECEA0JKF101I	100 6.3
C128	ECEA1CKA101I	100 16
C132	ECUV1E104KB	0.1 25
C133	RCUV1H330KC	33P 50
C134	ECUV1C224KR	0.22 16
C135	ECUV1C224KR	0.22 16
C136	ECEA0GKS101I	100 4
C138	RCUV1E104ZF	0.1 25
C139	RCUV1H470KC	47P 50
C140	RCUV1E103KB	0.01 25
C141	RCUV1H470KC	47P 50
C142	RCUV1H470KC	47P 50
C143	RCUV1H470KC	47P 50
C144	RCUV1H470KC	47P 50
C145	ECEA0JKF101I	100 6.3
C146	RCUV1H181KC	180P 50
C147	RCUV1H472KB	0.0047 50
C148	ECEA1ESN4R7I	4.7 25
C149	RCUV1E104ZF	0.1 25
C150	RCUV1E103KB	0.01 25

■ REPLACEMEN

Notes : * Important safetic
Components identifie
manufacturer's specif
* Bracketed indications
Parts without these in

Ref. No.	Part No.
INTEGRATED CIRCUITS	
IC11	LM2940T5
IC13	SVIBA4558FT1
IC301	MN6617S
IC302	SVICXK5816M
IC401	MN1554PEW
IC402	SVIBA4558FT1
IC601	MN152611PEN
IC602 (E, EK, XL, EG) (EB, EH, EF) (EI, XA, XB) (PA, PE, PC)	HC-MD10E
IC602 (M, MC)	HC-MD12M
IC801	MN6623
IC802	SVINJM4560M
IC803	SVILM833M
IC804	SVINJM4560M
IC805	SVIH8DN2175
IC806	SVIH8DN2175
IC871	M5218L
TRANSISTORS	
Q11	2SB1240-P
Q12	2SB1238Q,S
Q13	2SD1862-P
Q301	DTC124ES
Q351	DTA124EST
Q401	2SD1862-P
Q402	2SB1240-P
Q403	2SD1862-P
Q404	2SB1240-P
Q405	DTC124ES
Q801	2SC3311A-Q
Q802	2SC3311A-Q
Q803	2SD1450RS
Q804	2SD1450RS
Q851	DTA124EST
Q852	DTC124ES
Q853	DTA114EST
Q854	DTC124ES
Q855	DTA124EST
Q861	2SC3311A-Q
Q862	2SA1309Q,RS
Q881	2SD1450RS
Q882	2SD1450RS
DIODES	
D11 ⚠	SVD1SR35200A
D12 ⚠	SVD1SR35200A
D13 ⚠	SVD1SR35200A
D14 ⚠	SVD1SR35200A
D15 ⚠	SVD1SR35200A
D16	MA4330M
D17 ⚠	SVD1SR35200A
D18	MA4062
D21 ⚠	SVD1SR35200A
D22 ⚠	SVD1SR35200A
D23	MA4062-H
D401	MA165
D410	MA4033M
D411	MA165
D601	MA165
D602	MA165
D603	MA165
D604	MA165
D606	MA165
D607	MA165
D608	MA165
D609	MA165
D610	MA165

o.	Value.		
03TE	10K	1/6	
22TE	2.2K	1/6	
31	680	1/4	
03TE	10K	1/6	
GE)			
220I	22	16	
010I	1	50	
220I	22	16	
ZF	0.1	25	
101I	100	4	
470I	47	6.3	
010I	1	50	
KB	680P	50	
KR	0.22	16	
KB	330P	50	
010I	1	50	
KB	0.033	25	
010I	1	50	
KB	0.033	25	
KB5	0.001	50	
R7I	4.7	16	
R7I	4.7	16	
20I	22	6.3	
ZF	0.1	25	
KB	0.082	25	
KR	0.22	16	
01I	100	6.3	
01I	100	16	
KB	0.1	25	
KC	33P	50	
KR	0.22	16	
KR	0.22	16	
01I	100	4	
KF	0.1	25	
KC	47P	50	
KB	0.01	25	
KC	47P	50	
KC	47P	50	
KC	47P	50	
KC	47P	50	
71I	100	6.3	
KC	180P	50	
KB	0.0047	50	
47I	4.7	25	
KF	0.1	25	
KB	0.01	25	

■ REPLACEMENT PARTS LIST (Electrical parts)

Notes : * Important safety notice :
Components identified by ⚠ mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.
* Bracketed indications in Ref. No. columns specify the area. (Refer to the first page for area.)
Parts without these indications can be used for all areas.

Ref. No.	Part No.	Description
INTEGRATED CIRCUITS		
IC11	LM2940T5	I.C. REGULATOR
IC13	SVIBA4558FT1	I.C. REGULATOR
IC301	MN6617S	I.C. SIGNAL PROCESSING
IC302	SVICXK5816M	I.C. 16K RAM
IC401	MN1554PEW	I.C. SYSTEM CONTROL
IC402	SVIBA4558FT1	I.C. OPERATION AMP.
IC601	MN152611PEN	I.C. FL DRIVE
IC602 (E, EK, XL, EG) (EB, EH, EF) (EI, XA, XB) (PA, PE, PC)	HC-MD10E	I.C. REMOTE SENSOR
IC602 (M, MC)	HC-MD12M	I.C. REMOTE SENSOR
IC801	MN6623	I.C. DF & DAC
IC802	SVINJM4560M	I.C. OPERATION AMP.
IC803	SVILM833M	I.C. OPERATION AMP.
IC804	SVINJM4560M	I.C. OPERATION AMP.
IC805	SVIH8DN2175	I.C. LPF
IC806	SVIH8DN2175	I.C. LPF
IC871	M5218L	I.C. HEADPHONES AMP.
TRANSISTORS		
Q11	2SB1240-P	TRANSISTOR
Q12	2SB1238QS	TRANSISTOR
Q13	2SD1862-P	TRANSISTOR
Q301	DTC124ES	TRANSISTOR
Q351	DTA124EST	TRANSISTOR
Q401	2SD1862-P	TRANSISTOR
Q402	2SB1240-P	TRANSISTOR
Q403	2SD1862-P	TRANSISTOR
Q404	2SB1240-P	TRANSISTOR
Q405	DTC124ES	TRANSISTOR
Q801	2SC3311A-Q	TRANSISTOR
Q802	2SC3311A-Q	TRANSISTOR
Q803	2SD1450RS	TRANSISTOR
Q804	2SD1450RS	TRANSISTOR
Q851	DTA124EST	TRANSISTOR
Q852	DTC124ES	TRANSISTOR
Q853	DTA114EST	TRANSISTOR
Q854	DTC124ES	TRANSISTOR
Q855	DTA124EST	TRANSISTOR
Q861	2SC3311A-Q	TRANSISTOR
Q862	2SA1309QRS	TRANSISTOR
Q881	2SD1450RS	TRANSISTOR
Q882	2SD1450RS	TRANSISTOR
DIODES		
D11 ⚠	SVD1SR35200A	DIODE
D12 ⚠	SVD1SR35200A	DIODE
D13 ⚠	SVD1SR35200A	DIODE
D14 ⚠	SVD1SR35200A	DIODE
D15 ⚠	SVD1SR35200A	DIODE
D16	MA4330M	DIODE
D17 ⚠	SVD1SR35200A	DIODE
D18	MA4062	DIODE
D21 ⚠	SVD1SR35200A	DIODE
D22 ⚠	SVD1SR35200A	DIODE
D23	MA4062-H	DIODE
D401	MA165	DIODE
D410	MA4033M	DIODE
D411	MA165	DIODE
D601	MA165	DIODE
D602	MA165	DIODE
D603	MA165	DIODE
D604	MA165	DIODE
D606	MA165	DIODE
D607	MA165	DIODE
D608	MA165	DIODE
D609	MA165	DIODE
D610	MA165	DIODE
D851	MA165	DIODE
D852	MA165	DIODE
D853	MA165	DIODE
D854	MA165	DIODE
I.C.PROTECTORS		
IC1 ⚠ (EK, XA, XB) (PA, PE, PC)	SRUF38	I.C.PROTECTOR
IC2 ⚠ (EK, XA, XB) (PA, PE, PC)	SRUF38	I.C.PROTECTOR
ICP11 ⚠ (EK)	SRUN15	I.C. PROTECTOR
ICP12 ⚠ (EK)	SRUN15	I.C. PROTECTOR
VARIABLE RESISTORS		
VR871	EVUN1A019A15	V.R. HEADPHONES LEVEL
COILS AND TRANSFORMERS		
L871	ELEPK1R0KA	COIL
L872	ELEPK1R0KA	COIL
L873	ELEPK1R0KA	COIL
L901 (M, MC)	ELEPKR47MA	CHOKE COIL
L901 (EG)	ELEPKR56KA	COIL
T1 ⚠ (M, MC)	SLTD5K065SC	POWER TRANSFORMER
T1 ⚠ (E, EG, EB, EH) (EF, EI)	SLTD5K066SE	POWER TRANSFORMER
T1 ⚠ (EK, XL)	SLTD5K067SG	POWER TRANSFORMER
T1 ⚠ (XA, XB, PA) (PE, PC)	SLTD5K068SX	POWER TRANSFORMER
OSCILLATORS		
X801	SVQ49U338S	OSCILLATOR
DISPLAYS		
FL601	SAD12BT21GK	DISPLAY
FUSES		
F1 ⚠ (E, EK, XL, EG) (EB, EH, EF) (EI)	XBA2C012TB0S	FUSE(250V.T125mA)
F1 ⚠ (XA, XB, PA) (PE, PC)	XBA2C025TB0S	FUSE(250V.T250mA)
SWITCHES		
S1 ⚠	ESB8249V	SW, POWER
S2 ⚠ (XA, XB, PA) (PE, PC)	SSR187-1	SW, VOLTAGE SELECTOR
S101	SSPD17	SW, LOADING DET.
S102	SSPD18	SW, LOADING DET.
S601	EVQQS405K	SW, OPEN/CLOSE
S602	EVQQS405K	SW, STOP
S603	EVQQS405K	SW, PAUSE
S604	EVQQS405K	SW, PLAY
S605	EVQQS405K	SW, REPEAT
S606	EVQQS405K	SW, PROGRAM
S607	EVQQS405K	SW, R.SEARCH
S608	EVQQS405K	SW, F.SEARCH
S609	EVQQS405K	SW, R.INDEX
S610	EVQQS405K	SW, F.INDEX
S611	EVQQS405K	SW, EDIT
S612	EVQQS405K	SW, TIME
S613	EVQQS405K	SW, NUMERIC(0)
S614	EVQQS405K	SW, NUMERIC(3)
S615	EVQQS405K	SW, NUMERIC(2)
S616	EVQQS405K	SW, NUMERIC(1)
S617	EVQQS405K	SW, NUMERIC(+10)
S618	EVQQS405K	SW, NUMERIC(6)
S619	EVQQS405K	SW, NUMERIC(5)
S620	EVQQS405K	SW, NUMERIC(4)
S621	EVQQS405K	SW, NUMERIC(9)
S622	EVQQS405K	SW, NUMERIC(8)
S623	EVQQS405K	SW, NUMERIC(7)
SERVO P.C.B.		
INTEGRATED CIRCUITS		
IC101	AN8373S	I.C. SERVO AMP
IC102	AN8374S	I.C. SERVO PROCESSOR
IC103	AN8377	I.C. B.T.L DRIVE
IC104	LM2940T5M	I.C. RESET
TRANSISTORS		
Q101	2SA1547QSTV2	TRANSISTOR
VARIABLE RESISTORS		
VR101	EVND3AA00B14	V.R. BEST EYE ADJ.
VR102	EVND3AA00B14	V.R. TRACKING GAIN ADJ.
VR103	EVND3AA00B14	V.R. TRACKING OFFSET ADJ.
VR104	EVND3AA00B14	V.R. FOCUS GAIN ADJ.
VR105	EVND3AA00B14	V.R. FOCUS OFFSET ADJ.
VR106	EVND3AA00B24	V.R. TRACKING BALANCE ADJ.
MAGNET RESISTOR ELEMENTS		
RA1	EWS7M0A00Q53	RESISTANCE UNIT

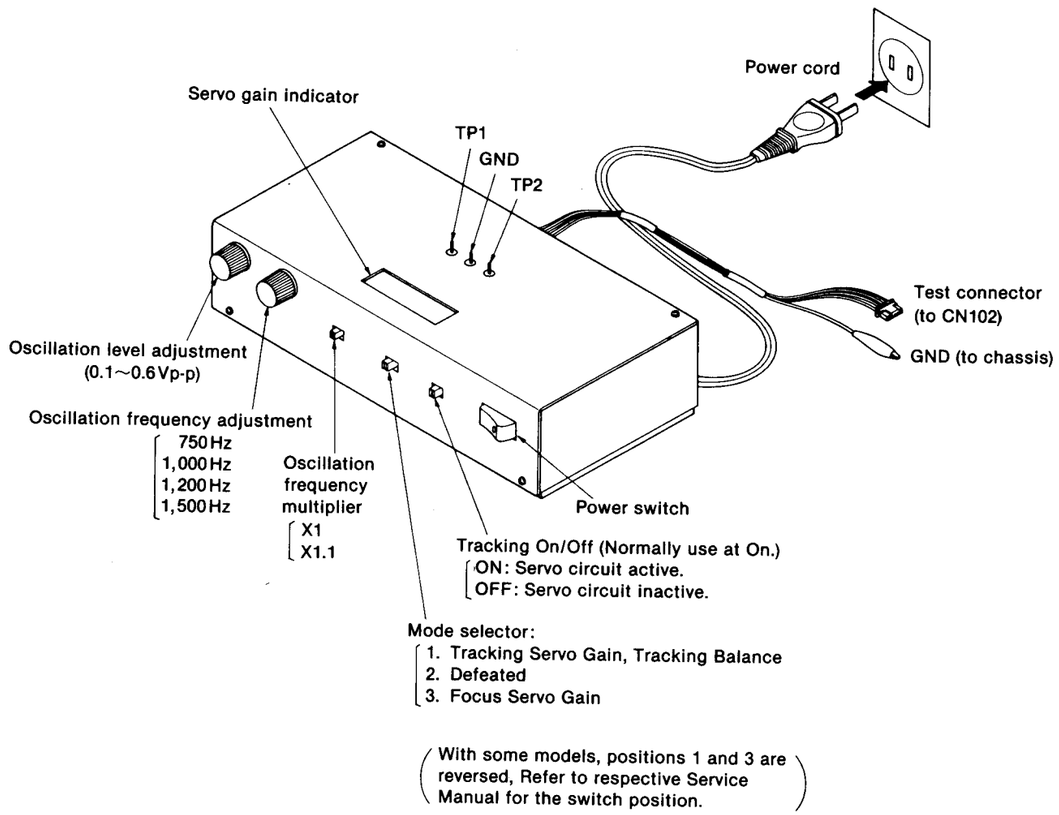
■ NEW SERVO GAIN ADJUSTER (Servo Amp. Adjusting Fixture)

The following introduces the improved version of the current servo gain adjuster (SZZP1017F):

Part number: SZZP1094C

Features:

(1) Contains all oscillation frequencies and output adjustments needed for focus servo gain, tracking servo gain, and tracking balance adjustment (requires no external oscillator).
(2) Panel indicators indicate the best points of focus and tracking servo gains (no oscilloscope needed).
(3) Internal power supply eliminates the need for power supply from the CD player.



Printed in Japan
H880912350KK

ORDER NO. AD8805048S0
A6

Service Manual

Compact Disc Player

SL-P250

Supplement

COMPACT disc DIGITAL AUDIO

DIGITAL

Please file and use this supplement manual together with the service manual for Model No. SL-P250, Order No. HAD8803055C0.

Note: This supplement has been issued to inform you that the service manual for Model No. SL-P250 contains some incorrect information in the schematic diagram for the headphones amplifier circuit.
Please correct your service manual as follows.

Color

(S)...Silver Type
(K)...Black Type

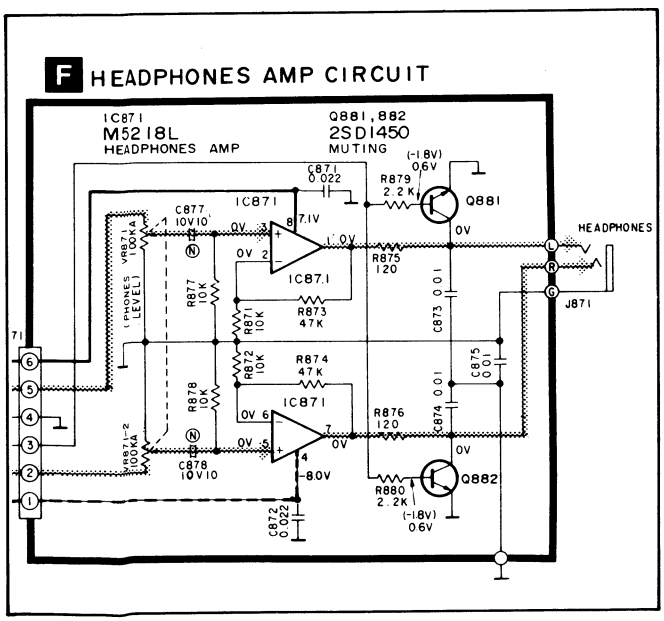
Area

Color	Areas
(K)	(M).....U.S.A.
(K)	(MC).....Canada.
(K) (S)	(E).....Continental Europe.
(K) (S)	(EK).....United Kigndom.
(K)	(XL).....Australia.
(K) (S)	(EB).....Belgium.
(K) (S)	(EG).....F.R. Germany.
(K) (S)	(EH).....Holland.
(K) (S)	(EF).....France.
(K) (S)	(Ei).....Italy.
(K)	(XA).....Asia, Latin America, Middle Near East, Africa and Oceania.
(K)	(XB).....Saudi Arabia.
(K)	(PA).....Far East PX.
(K)	(PE).....European Military.
(K)	(PC).....European Audio Club.

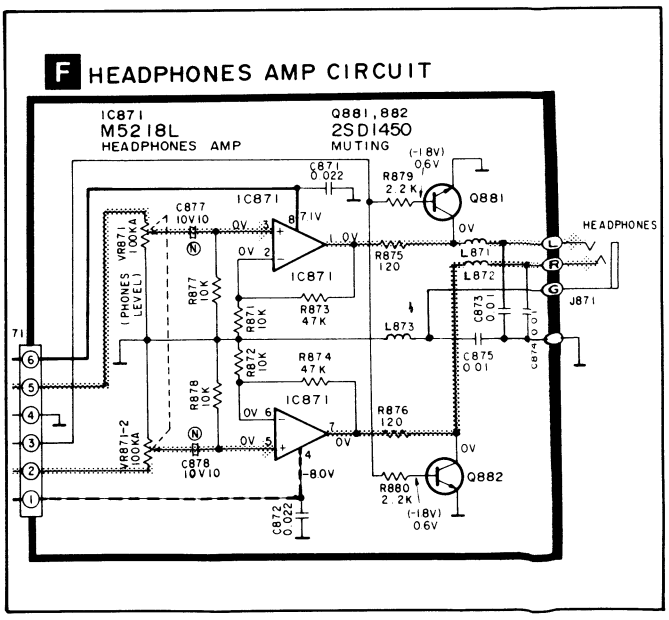
CORRECTION

■ SCHEMATIC DIAGRAM (On page 46)

INCORRECT



CORRECT



Note: L871~L873 have been added to improve the interference radiation characteristics.

Technics

Matsushita Services Company
50 Meadowland Parkway,
Secaucus, New Jersey 07094

Panasonic Sales Company, Division of Matsushita Electric of Puerto Rico, Inc.
Ave.65 De Infanteria,Km.9.7
Victoria Industrial Park
Carolina,Puerto Rico 00630

Panasonic Hawaii, Inc.
99-859, Iwaiwa Street
P.O. Box 774
Honolulu, Hawaii 96808-0774

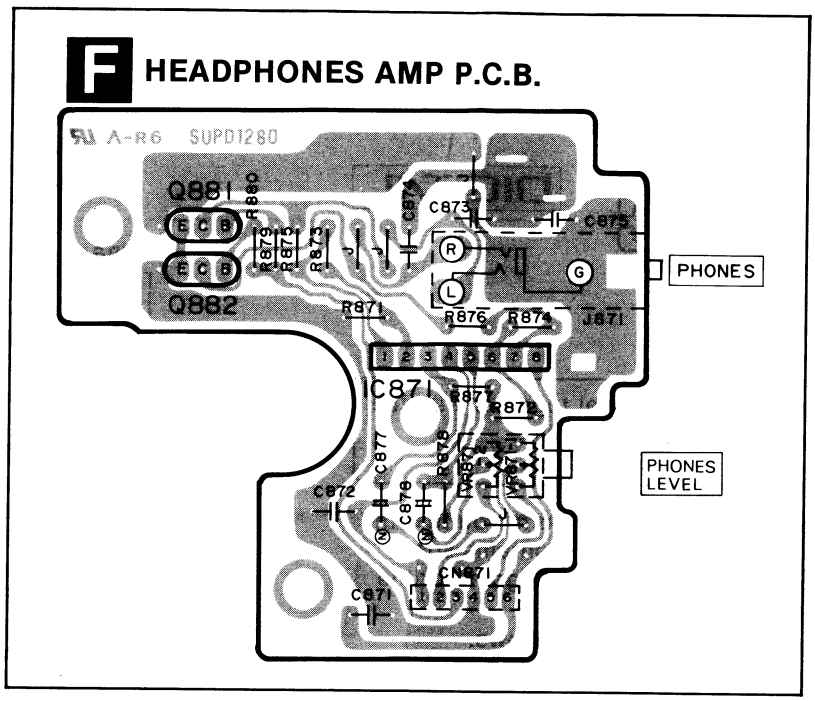
Matsushita Electric of Canada Limited
5770 Ambler Drive, Mississauga,
Ontario, L4W 2T3

Matsushita Electric Industrial Co., Ltd.
Central P.O. Box 288, Osaka 530-91, Japan

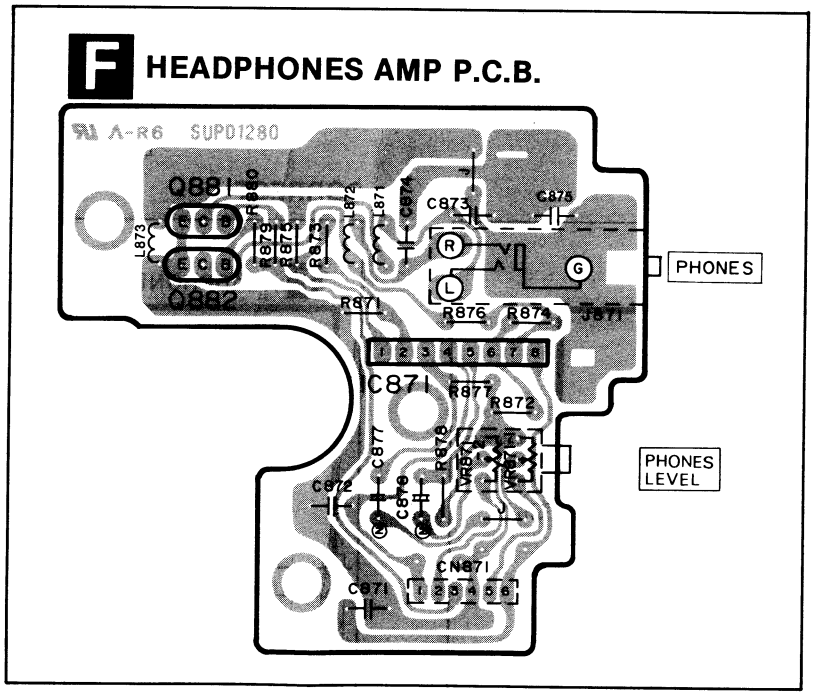
Panasonic Tokyo Office
Matsushita Electric Industrial Co., Ltd.
6th Floor, world Trade Center Bldg.,
No. 4-1, Hamamatsu-cho 2-Chome,
Minato-ku, Tokyo 105, Japan

■PRINTED CIRCUIT BOARD (On page 32)

INCORRECT



CORRECT



Printed in Japan
H8805-8600 AM

ORDER NO. HAD 8803055C0-A

Compact Disc Player

SL-P250

DEUTSCH

ELEKTRISCHE JUSTIERUNG

Meßinstrumente und Spezialwerkzeuge
- Servo-Verstärkungs-Justierer (SZZP1017F)
- Testplatten
  Testplatte (SZZP1014F) alter oder neuer Typ
  Inspektions-Testplatte (SZZP1054C)
  Ungleichmäßige Platte (SZZP1056C)
  Schwarzbandplatte (SZZP1057C)
- Gewöhnliche Platte
- Zweikanal-Oszilloskop (mit Trigger) von 30 MHz oder mehr
- Niederfrequenz-Oszillator
- Zwischenstecker (SZZP1032F)
- Filter

Justierverfahren

Schritt 1: Die einzelnen Regelwiderstände provisorisch einstellen.

Schritt 2: Beste Augen-(PD-Balance)-Justierung

Schritt 3: Den Servo-Verstärkungs-Justierer anschließen.

Schritt 4: Fokus-Verstärkungs-Justierung

Schritt 5: Spurlagen-Verstärkungs-Justierung

Schritt 6: Fokus-Offset-Justierung

Schritt 7: Spurlagen-Offset-Justierung

Schritt 8: Spurlagen-Offset-Balance-Justierung

Schritt 9: Den Servo-Verstärkungs-Justierer abtrennen.

Schritt 10: PLL-Justierung

Schritt 11: Nach der Justierung den Betrieb prüfen.

PROVISORISCHE JUSTIERUNG DER EINZELNEN REGELWIDERSTÄNDE

Hinweis:
Wenn bei einer Platte Überspringungen auftreten oder Wiedergabe nicht möglich ist, die einzelnen Regelwiderstände wie abgebildet provisorisch einstellen.

BESTE AUGEN-(PD-BALANCE)-JUSTIERUNG

1. Kanal 1 des Oszilloskops an **TJ101** (+) und **GND** (−) der Servoplatine anschließen.
   Oszilloskop-Einstellung:
   VOLT .....200 mV
   KIPP .....0,5 μsec.
   EINGANG .....Wechselstrom
2. Eine Testplatte (SZZP1014F oder SZZP1054C) einsetzen und den Netzschalter des Spielers einschalten.
3. Den Spieler auf Wiedergabe schalten.
4. **VR101** so justieren, daß das Augenmuster des HF-Signals maximal gestreckt ist.
5. Den Netzschalter des Spielers ausschalten.

FOKUS-VERSTÄRKUNGS-JUSTIERUNG

1. Den Servo-Verstärkungs-Justierer anschließen.
2. Den Wahlschalter des Servo-Verstärkungs-Justierers auf **2** und den ON-OFF-Schalter auf **ON** stellen.
3. Den Niederfrequenz-Oszillator auf eine Frequenz von **825 Hz** und eine Ausgangsspannung von **100 mVs-s** einstellen. Dann den Oszillator an **OSC** (+) und **GND** (−) des Servo-Verstärkungs-Justierers anschließen.
4. Kanal 1 und Kanal 2 des Oszilloskops an **TP1** und **TP2** des Servo-Verstärkungs-Justierers anschließen. (**TP3** ist die Masseklemme.)
   Oszilloskop-Einstellung:
   VOLT .....100 mV (beide Kanäle)
   KIPP .....1 msec.
   EINGANG .....Gleichstrom
5. Eine Testplatte (SZZP1014F oder SZZP1054C) einsetzen und den Netzschalter des Spielers einschalten.
6. Den Spieler auf Wiedergabe schalten.
7. Den Wahlschalter des Servo-Verstärkungs-Justierers von **"2"** auf **"3"** stellen.
8. Auf dem Oszilloskop werden **825 Hz**-Signale angezeigt. **VR104** justieren, bis die Wellenform-Amplituden beider Kanäle identisch sind.
9. Den Wahlschalter des Servo-Verstärkungs-Justierers von **"3"** auf **"2"** stellen.

SPURLAGEN-VERSTÄRKUNGS-JUSTIERUNG

1. Die Oszilloskop-Einstellung und der Anschluß sind die gleichen wie oben.
2. Den Niederfrequenz-Oszillator auf eine Frequenz von **1,0 kHz** und eine Ausgangsspannung von **100 mVs-s** stellen.
3. Den Wahlschalter des Servo-Verstärkungs-Justierers von **"2"** auf **"1"** stellen.
4. Auf dem Oszilloskop werden **1,0 kHz**-Signale angezeigt. **VR102** justieren, bis die Wellenform-Amplituden beider Kanäle identisch sind.
5. Den Wahlschalter des Servo-Verstärkungs-Justierers von **"1"** auf **"2"** stellen.

FOKUS-OFFSET-JUSTIERUNG

1. Kanal 1 des Oszilloskops an **TJ101** (+) und **GND** (−) der Servoplatine anschließen.
   Kanal 2 des Oszilloskops an **FEG** (+) und **GND** (−) der Servoplatine anschließen.
   Oszilloskop-Einstellung:
   VOLT .....200 mV (Kanal 1)
   500 mV (Kanal 2)
   KIPP .....0,5 msec.
   EINGANG .....Wechselstrom (Kanal 1), Gleichstrom (Kanal 2)
   BETRIEBSART ....NORM (Schaltgriff auf Kanal 1)
2. Den Netzschalter des Spielers einschalten und die Testplatte (SZZP1057C) einsetzen.
3. Den Spieler auf Wiedergabe schalten.
4. Die Wellenform von Kanal 1 und Kanal 2 auf dem Oszilloskop prüfen und **VR105** so justieren, daß die Wellenform um den Triggerpunkt so wie in der Abbildung wird.

SPURLAGEN-OFFSET-JUSTIERUNG

1. Kanal 1 des Oszilloskops an **TJ101** (+) und **GND** (−) der Servoplatine anschließen.
   Kanal 2 des Oszilloskops an **TEG** (+) und **GND** (−) der Servoplatine anschließen.
   Oszilloskop-Einstellung:
   VOLT ..... 200 mV (Kanal 1)
   500 mV (Kanal 2)
   KIPP .....0,5 msec.
   EINGANG .....Wechselstrom (Kanal 1), Gleichstrom.(Kanal 2)
   BETRIEBSART ....NORM (Schaltgriff auf Kanal 1)
2. Den Netzschalter des Spielers einschalten und die Testplatte (SZZP1057C) einsetzen.
3. Den Spieler auf Wiedergabe schalten.
4. Die Wellenform von Kanal 1 und Kanal 2 auf dem Oszilloskop prüfen und **VR103** so justieren, daß die Wellenform um den Triggerpunkt so wie in der Abbildung wird.

SPURLAGEN-OFFSET-BALANCE-JUSTIERUNG

1. Den Niederfrequenz-Oszillator auf eine Frequenz von **1 kHz** und eine Ausgangsspannung von **200 mVs-s** einstellen. Dann den Oszillator an **OSC** (+) und **GND** (−) des Servo-Verstärkungs-Justierers anschließen.
2. Kanal 1 des Oszilloskops an **TJ101** (+) und **GND** (−) der Servoplatine anschließen.
   Oszilloskop-Einstellung:
   VOLT .....500 mV
   KIPP .....0,5 msec.
   EINGANG .....Wechselstrom
3. Den Netzschalter des Spielers einschalten und eine Testplatte (SZZP1014F oder SZZP1054C) einsetzen.
4. Den Spieler auf Wiedergabe schalten.
5. Den Wahlschalter des Servo-Verstärkungs-Justierers von **"2"** auf **"1"** stellen.
6. **VR106** so justieren, daß die Ausgangs-Wellenform wie abgebildet wird (Jitter ist minimiert).
7. Den Wahlschalter des Servo-Verstärkungs-Justierers von **"1"** auf **"2"** stellen.
8. Den Netzschalter des Spielers ausschalten.
9. Den Servo-Verstärkungs-Justierer abtrennen.

PLL-JUSTIERUNG

1. Kanal 1 des Oszilloskops an die **LINE OUT-Buchse** (entweder linker oder rechter Kanal) und an **Masse** anschließen.
   Oszilloskop-Einstellung:
   VOLT .....1 V
   KIPP .....1 msec.
   EINGANG .....Gleichstrom
2. Den Netzschalter des Spielers einschalten und die Testplatte (SZZP1054C) einsetzen.
3. **Spur Nr. 6 (Keil 0,7 mm)** der Testplatte abspielen.
4. Die auf dem Oszilloskop angezeigte Wellenform prüfen und **VR501** in den folgenden Schritten justieren.
   Schritt 1. **VR501** langsam im Uhrzeigersinn drehen und den Punkt beobachten, an dem die Wellenform auf dem Oszilloskop anfängt zu verzerren.
   Schritt 2. **VR501** langsam entgegen dem Uhrzeigersinn drehen und den Punkt beobachten, an dem die Wellenform auf dem Oszilloskop anfängt zu verzerren.
   Schritt 3. **VR501** auf die Mitte zwischen den in den obigen Schritten **"1"** und **"2"** beobachteten Punkten einstellen.

PRÜFUNG DES WIEDERGABEBETRIEBS NACH DER JUSTIERUNG

Prüfung des Überspring-Suchlaufs

1. Eine gewöhnliche Platte abspielen.
2. Die Skip-Taste drücken, um den Überspring-Suchlauf zu prüfen (in Vorwärts- und Rückwärtsrichtung).

Prüfung des manuellen Suchlaufs

1. Eine gewöhnliche Platte abspielen.
2. Die Taste für manuellen Suchlauf drücken und prüfen, ob einwandfreier manueller Suchlauf mit niedriger und hoher Geschwindigkeit möglich ist (in Vorwärts- und Rückwärtsrichtung).

Prüfen auf Defekte

1. Die Testplatte (SZZP1054C) abspielen.
2. Die **Spur Nr. 6 (Keil 0,7 mm)** wiedergeben und prüfen, daß kein Tonausfall oder Rauschen auftritt.
3. Die **Spur Nr. 13 (schwarzer Punkt 0,7 mm)** wiedergeben und prüfen, daß ein Tonausfall oder Rauschen auftritt.

JUSTIERUNG DES OPTISCHEN ABTASTERS

Meßinstrumente und Spezialwerkzeuge

- Zweikanal-Oszilloskop (mit Trigger) von 30 MHz oder mehr
- Testplatten
  Testplatte (SZZP1014F) alter oder neuer Typ
  Inspektions-Testplatte (SZZP1054C)
  Ungleichmäßige Platte (SZZP1056C)
- Sechskantschlüssel (2,0 mm)
- Sechskantschlüssel (1,27 mm)
- Fühlerlehre (RZZ0297)
- Filter
- Schrauben-Versiegelungsfarbe (RZZ0L01)

Justierverfahren

- Wenn der optische Abtaster und der Spindelmotor ausgetauscht werden, die Justierung nach dem folgenden Verfahren durchführen.

Schritt 1: Die einzelnen Regelwiderstände provisorisch justieren.
↓
Schritt 2: Plattentellerhöhe-Justierung
↓
Schritt 3: Mechanische Justierung
↓
Schritt 4: Elektrische Justierung

PLATTENTELLERHÖHE-JUSTIERUNG

1. **Kanal 1 des Oszilloskops an FEG (+) und GND (−) der Servoplatine durch das Filter anschließen.**
   Oszilloskop-Einstellung:
   VOLT .....50 mV
   KIPP .....1 msec.
   EINGANG .....Gleichstrom
2. Das Oszilloskop auf Gleichstrom-Nullbalance einstellen.
3. Den Netzschalter des Spielers einschalten und eine Testplatte (SZZP1014F oder SZZP1054C) einsetzen.
4. Den Spieler auf Wiedergabe schalten.
5. Den auf dem Oszilloskop angezeigten Gleichstrompegel (A mV) messen.
   Wenn der Wert von A under ±**60 mV** liegt, ist die Plattentellerhöhe korrekt. Wenn er nicht in diesem Bereich liegt, die erforderlichen Justierungen unter Verwendung der 0,9 mm Fühlerlehre (RZZ0297) durchführen. Wenn A mehr als +**60 mV** beträgt, den Plattenteller absenken. Wenn A weniger als −**60 mV** beträgt, den Plattenteller anheben.

Die Plattentellerhöhe wie folgt justieren:

A. Die 0,9 mm Fühlerlehre (RZZ0297) wie unten gezeigt einführen.
B. Die Plattenteller-Stellschraube lösen.
C. Die Plattentellerhöhe durch geringfügiges Bewegen der Fühlerlehre in die entsprechende Richtung justieren.
D. Die Plattenteller-Stellschraube mit dem 1,27 mm Sechskantschlüssel anziehen.
E. Die Plattentellerhöhe-Justierung nach den obigen Schritten 1~5 überprüfen.

MECHANISCHE JUSTIERUNG

1. Kanal 1 des Oszilloskops an **TJ101** (+) und **GND** (−) der Servoplatine anschließen.
   Oszilloskop-Einstellung:
   VOLT .....200 mV
   KIPP .....0,5 μsec.
   EINGANG .....Wechselstrom
2. Den Netzschalter des Spielers einschalten und die Testplatte (SZZP1056C) einsetzen.
3. Mit den Tasten für manuellen Suchlauf den Abtaster so positionieren, daß die Schrauben für mechanische Justierung mit den Justieröffnungen in der Bodenplatte ausgerichtet sind.
4. Unter Beobachtung des HF-Signals auf dem Oszilloskop die **beiden Justierschrauben** abwechselnd mit dem 2,0 mm Sechskantschlüssel so einstellen, daß die vertikalen Schwankungen des HF-Signals minimal und das Augenmuster am weitesten gestreckt wird.
5. Den Netzschalter des Spielers ausschalten.
6. Nach der Justierung **Schrauben-Versiegelungsfarbe** (RZZ0L01) auf die Justierschrauben auftragen.

FRANCAIS

REGLAGES ELECTRIQUES

Appareils de mesure et outillage spécial

- Boîte de réglage du gain de la boucle d'asservissement (SZZP1017F)
- Disques d'essai
  Disque d'essai (SZZP1014F) nouveau ou ancien modèle
  Disque de vérification (SZZP1054C)
  Disque voilé (SZZP1056C)
  Disque à bande noire (SZZP1057C)
- Disque ordinaire
- Oscilloscope double track à déclenchement, 30 MHz (ou mieux)
- Générateur basse fréquence
- Adaptateur (SZZP1032F)
- Filter

Procédure de réglage

1ème étape: Procéder au réglage préliminaire de chaque résistance variable.

2ème étape: Réglage visuel (Equilibrage du photodétecteur)

3ème étape: Brancher la boîte de réglage du gain de la boucle d'asservissement.

4ème étape: Réglage du gain de focalisation.

5ème étape: Réglage du gain de poursuite.

6ème étape: Réglage de l'erreur de focalisation.

7ème étape: Réglage de l'erreur de poursuite.

8ème étape: Réglage de l'équilibrage de l'erreur de poursuite.

9ème étape: Débrancher la boîte de réglage du gain de la boucle d'asservissement.

10ème étape: Réglage de la boucle de calage en phase (PLL).

11ème étape: Vérification du fonctionnement après réglages.

Réglage préliminaire de chaque résistance variable

Remarque:
Si la lecture du disque est impossible ou que des sauts de portions enregistrées apparaissent, procéder au réglage de chaque résistance variable comme il est indiqué ci-après.

REGLAGE VISUEL (EQUILIBRAGE DU PHOTODETECTEUR)

1. Relier l'entrée 1 (CH1) de l'oscilloscope aux bornes **TJ101** (+) et **GND** (−) du circuit imprimé d'asservissement.
   Réglages de l'oscilloscope:
   TENSION .....200 mV
   BALAYAGE ....0,5 μs
   ENTREE .....CA
2. Mettre en place un disque d'essai (SZZP1014F ou SZZP1054C) et placer l'interrupteur d'alimentation du lecteur sur la position **ON.**
3. Procéder à la lecture du disque.
4. Régler **VR101** de sorte que la figure du signal radiofréquence soit aussi étirée que possible.
5. Placer l'interrupteur d'alimentation du lecteur sur la position **OFF**.

REGLAGE DU GAIN DE FOCALISATION

1. Brancher la boîte de réglage du gain de la boucle d'asservissement.
2. Placer le commutateur de cette boîte sur la position **2** et l'interrupteur d'alimentation sur la position **ON**.
3. Régler le générateur basse fréquence de sorte que le signal de sortie soit à la fréquence de **825 Hz** avec une amplitude de **100 mV crête à crête**. Brancher ce générateur entre les bornes **OSC** (+) et **GND** (−) de la boîte de réglage.
4. Relier les entrées (CH1 et CH2) de l'oscilloscope aux bornes **TP1** et **TP2** de la boîte de réglage. (**TP3** est la borne de masse.)
   Réglages de l'oscilloscope:
   TENSION .....100 mV (sur les deux entrées)
   BALAYAGE ....1 ms
   ENTREE CC
5. Mettre en place un disque d'essai (SZZP1014F ou SZZP1054C) et placer l'interrupteur d'alimentation du lecteur sur la position **ON.**
6. Procéder à la lecture du disque.
7. Basculer le commutateur de la boîte de réglage de la position **2** à la position **3**.
8. Deux traces du signal à **825 Hz** apparaissent sur l'écran de l'oscilloscope. Régler **VR104** de sorte que les amplitudes des deux traces soient identiques.
9. Basculer le commutateur de la boîte de réglage de la position **3** à la position **2**.

REGLAGE DU GAIN DE POURSUITE

1. Les raccordements et les réglages de l'oscilloscope sont identiques à ceux du réglage précédent.
2. Régler le générateur basse fréquence de sorte que le signal de sortie soit à la fréquence de **1,0 kHz** avec une amplitude de **100 mV crête à crête**.
3. Basculer le commutateur de la boîte de réglage de la position **2** à la position **1**.
4. Deux traces du signal à **1,0 kHz** apparaissent sur l'écran de l'oscilloscope. Régler **VR102** de sorte que les amplitudes des deux traces soient identiques.
5. Basculer le commutateur de la boîte de réglage de la position **1** à la position **2**.

REGLAGE DE L'ERREUR DE FOCALISATION

1. Relier l'entrée 1 (CH1) de l'oscilloscope aux bornes **TJ101** (+) et **GND** (−) du circuit imprimé d'asservissement.
   Relier l'entrée 2 (CH2) de l'oscilloscope aux bornes **FEG** (+) et **GND** (−) du circuit imprimé d'asservissement.
   Réglages de l'oscilloscope:
   TENSION .....200 mV (CH1)
   500 mV (CH2)
   BALAYAGE ....0,5 ms
   ENTREE .....CA (CH1), CC (CH2)
   MODE .....NORM (le déclenchement est commandé par CH1)
2. Placer l'interrupteur d'alimentation du lecteur sur la position **ON** et mettre en place un des disques d'essai (SZZP1057C).
3. Procéder à la lecture du disque.
4. Observer les deux traces et régler **VR105** de sorte que l'allure des courbes au voisinage du point de déclenchement soit celle de l'illustration.

REGLAGE DE L'ERREUR DE POURSUITE

1. Relier l'entrée 1 (CH1) de l'oscilloscope aux bornes **TJ101** (+) et **GND** (−) du circuit imprimé d'asservissement.
   Relier l'entrée 2 (CH2) de l'oscilloscope aux bornes **TEG** (+) et **GND** (−) du circuit imprimé d'asservissement.
   Réglages de l'oscilloscope:
   TENSION .....200 mV (CH1)
   500 mV (CH2)
   BALAYAGE ....0,5 ms
   ENTREE .....CA (CH1), CC (CH2)
   MODE .....NORM (le déclenchement est commandé par CH1)
2. Placer l'interrupteur d'alimentation du lecteur sur la position **ON** et mettre en place un des disque d'essai (SZZP1057C).
3. Procéder à la lecture du disque.
4. Observer les deux traces et régler **VR103** de sorte que l'allure des courbes au voisinage du point de déclenchement soit celle de l'illustration.

REGLAGE DE L'EQUILIBRE DE L'ERREUR DE POURSUITE

1. Régler le générateur basse fréquence de sorte que le signal de sortie soit à la fréquence de **1 kHz** avec une amplitude de **200 mV crête à crête**. Brancher ce générateur entre les bornes **OSC** (+) et **GND** (−) de la boîte de réglage.
2. Relier l'entrée 1 (CH1) de l'oscilloscope aux bornes **TJ101** (+) et **GND** (−) du circuit imprimé d'asservissement.
   Réglages de l'oscilloscope:
   TENSION .....500 mV
   BALAYAGE ....0,5 ms
   ENTREE .....CA
3. Placer l'interrupteur d'alimentation du lecteur sur la position **ON** et mettre en place un disque d'essai (SZZP1014F ou SZZP1054C).
4. Procéder à la lecture du disque.
5. Basculer le commutateur de la boîte de réglage de la position **2** à la position **1**.
6. Régler **VR106** de sorte que l'allure du signal soit celle de l'illustration (l'instabilité de phase est minimale).
7. Basculer le commutateur de la boîte de réglage de la position **1** à la position **2**.
8. Placer l'interrupteur d'alimentation du lecteur sur la position **OFF**.
9. Débrancher la boîte de réglage.

REGLAGE DE LA BOUCLE DE CALAGE EN PHASE

1. Brancher l'entrée (CH1) de l'oscilloscope entre la borne de sorte ligne **(LINE OUT)** de la voie droite ou gauche et la **masse**.
   Réglages de l'oscilloscope:
   TENSION .....1 V
   BALAYAGE ....1 ms
   ENTREE CC
2. Placer l'interrupteur d'alimentation du lecteur sur la position **ON** et mettre en place un des disques d'essai (SZZP1054C).
3. Lire la **plage No. 6** du disque **(coin 0,7 mm)**.
4. Observer l'allure du signal sur l'oscilloscope et régler **VR501** de la manière suivante:
   1ère étape: Tourner **VR501** doucement dans le sens des aiguilles d'une montre et noter le moment où le signal commence à être perturbé.
   2ème étape: Tourner **VR501** doucement dans le sens contraire des aiguilles d'une montre et noter le moment où le signal commence à être perturbé.
   3ème étape: Régler **VR501** au milieu des deux positions notées au cours des opérations **1** et **2** ci-dessus.

VERIFICATION DU FONCTIONNEMENT APRES REGLAGES

Vérification du saut de plage

1. Lire un disque ordinaire.
2. Appuyer sur la touche de commande de saut de plage et s'assurer que le fonctionnement est correct dans les deux sens.

Vérification de la recherche manuelle

1. Lire un disque ordinaire.
2. Appuyer sur la touche de recherche manuelle et s'assurer que le fonctionnement s'effectue sans à-coups dans les deux vitesses possibles.

Vérification de la lecture

1. Mettre en place un des disques d'essai (SZZP1054C).
2. Lire la **plage No. 6 (coin 0,7 mm)** et s'assurer qu'il n'y a ni bruit ni perte de signal.
3. Lire la **plage No. 13 (point noir 0,7 mm)** et s'assurer qu'il n'y a ni bruit ni perte d'information.

REGLAGE DU CAPTEUR OPTIQUE

Appareils de mesure et outillage spécial

- Oscilloscope double trace à déclenchement, 30 MHz (ou mieux)
- Disques d'essai
  Disque d'essai (SZZP1014F) nouveau modèle ou ancien modèle
  Disque de vérification (SZZP1054C)
  Disque voilé (SZZP1056C)
- Clé hexagonale (2,0 mm)
- Clé hexagonale (1,27 mm)
- Jauge d'épaisseur (RZZ0297)
- Filtre
- Vernis de blocage (RZZ0L01)

Procédure de réglage

- Si le capteur optique ou le circuit imprimé du moteur de rotation sont remplacés, procéder aux réglages en suivant la procédure décrite ci-dessous.

1ère étape: Procéder au réglage préliminaire de chaque résistance variable.

2ème étape: Réglage de la hauteur de la platine.

3ème étape: Réglage mécanique.

4ème étape: Réglage électrique.

REGLAGE DE LA HAUTEUR DE LA PLATINE

1. Relier l'entrée 1 (CH1) de l'oscilloscope aux bornes **FEG** (+) et **GND** (−) du circuit imprimé d'asservissement.
   Réglages de l'oscilloscope:
   TENSION .....50 mV
   BALAYAGE ....1 ms
   ENTREE CC
2. Régler l'oscilloscope de sorte que la trace soit au centre lorsque l'entrée est égale à 0 V.
3. Placer l'interrupteur d'alimentation du lecteur sur la position **ON** et mettre en place un disque d'essai (SZZP1014F ou SZZP1054C).
4. Procéder à la lecture du disque.
5. Mesurer la tension continue (A mV) du signal apparaissant sur l'oscilloscope.
   Si la valeur A est à l'intérieur de la fourchette ±**60 mV**, la hauteur de la platine est correcte. Dans la cas contraire, procéder aux réglages requis en employant la jauge de profondeur (RZZ0297). Si A est supérieure à +**60 mV**, diminuer la hauteur de la platine. Si A est inférieure à −**60 mV**, augmenter la hauteur de la platine.

Réglage de la hauteur de la platine:

A. Introudiure la jauge de 0,9 mm (RZZ0297) comme il est indiqué ci-dessous.
B. Dévisser la vis de positionnement de la platine.
C. Régler la hauteur de la platine en déplaçant légèrement la jauge dans la direction voulue.
D. Resserrer la vis de positionnement au moyen de la clé de 1,27 mm.
E. Vérifier la hauteur de la platine en procédant aux opérations 1 à 5 décrites ci-dessus.

REGLAGE MECANIQUE

1. Relier l'entrée 1 (CH1) de l'oscilloscope aux bornes **TJ101** (+) et **GND** (−) du circuit imprimé d'asservissement.
   Réglages de l'oscilloscope:
   TENSION .....200 mV
   BALAYAGE ....0,5 μs
   ENTREE .....CA
2. Placer l'interrupteur d'alimentation du lecteur sur la position **ON** et mettre en place un des disques d'essai (SZZP1056C).
3. A l'aide des touches de recherche, déplacer le capteur de telle manière que les vis de réglage mécanique apparaissent à travers les trous pratiqués sur le fond de l'appareil.
4. Observer l'allure du signal radiofréquence sur l'oscilloscope et agir alternativement sur les **deux vis** à **l'aide de la clé hexagonale 2,0mm de sorte que la fluctuation verticale des courbes soit minimale et que leur forme soit aussi étirée que possible.**
5. Placer l'interrupteur d'alimentation du lecteur sur la position **OFF**.
6. Le réglage terminé, appliquer une **goutte de vernis de blocage** (RZZ0L01) sur la vis de réglage.

ESPAÑOL

AJUSTE ELECTRICO

Instrumentos de medición y herramientas especiales

- •Ajustador de servoganancia (SZZP1017F)
- •Discos de prueba
  Disco de prueba (SZZP1014F) tipo antiguo o nuevo
  Disco de prueba de inspección (SZZP1054C)
  Disco desparejo (SZZP1056C)
  Disco de banda negra (SZZP1057C)
- •Disco común
- •Osciloscopio de dos canales (con disparador) de 30 MHz o más
- •Oscilador de baja frecuencia
- •Conector de conversión (SZZP1032F)
- •Filtro

Procedimiento de ajuste

Paso 1: Realice el ajuste temporario de cada VR.

Paso 2: Ajuste visual óptimo (equilibrio de PD [diferencia de potencia]).

Paso 3: Conecte el ajustador de servoganancia.

Paso 4: Ajuste la ganancia de enfoque.

Paso 5: Ajuste la ganancia de seguimiento.

Paso 6: Ajuste la desviación de enfoque.

Paso 7: Ajuste la desviación de seguimiento.

Paso 8: Ajuste el balance de desviación.

Paso 9: Desconecte el ajustador de servoganancia.

Paso 10: Ajuste el PLL (Bucle de enganche de fase).

Paso 11: Compruebe el funcionamiento después del ajuste.

AJUSTE TEMPORARIO DE CADA VR

Nota:
Si el disco salta o no puede reproducirse, ajuste temporariamente cada VR como se muestra.

AJUSTE VISUAL OPTIMO (EQUILIBRIO DE PD)

1. Conecte CH1 del osciloscopio a **TJ101** (+) y **GND** (−) del P.C.B. (tablero de circuitos impresos) servo.
   Puesta de osciloscopio: VOLT .....200 mV
   Barrido .....0,5 μseg.
   Entrada .....CA
2. Ponga un disco de prueba (SZZP1014F o SZZP1054C) e ponga el interruptor de alimentación del reproductor en **ON**.
3. Ponga el reproductor en la modalidad de reproducción.
4. Ajuste **VR101** de modo que el patrón visual de la señal de RF se ensanche al máximo.
5. Ponga el interruptor de alimentación del reproductor en la posición **OFF**.

AJUSTE DE LA GANANCIA DE ENFOQUE

1. Conecte el ajustador de servoganancia.
2. Ponga el conmutador selector del ajustador de servoganancia en **2** y el interruptor ON-OFF en **ON**.
3. Ajuste el oscilador de baja frecuencia a la frecuencia de **825 Hz** y voltaje de salida a **100 mVp-p**. Luego conecte el oscilador a los terminales **OSC** (+) y **GND** (−) del ajustador de servoganancia.
4. Conecte CH1 y CH2 del osciloscopio a **TP1** y **TP2** del ajustador de servoganancia (**TP3** es el terminal de puesta a tierra).
   Puesta de osciloscopio:
   VOLT .....100 mV (ambos canales)
   BARRIDO .....1 mseg.
   ENTRADA.....CC
5. **Ponga un disco de prueba (SZZP1014F o SZZP1054C) e ponga el interruptor de alimentación del reproductor en ON.**
6. Ponga el reproductor en la modalidad de reproducción.
7. Cambie el conmutador selector del ajustador de servoganancia de **"2"** a **"3"**.
8. En el osciloscopio se visualizarán señales de **825 Hz.** Ajuste **VR104** hasta que las amplitudes de la forma de onda de ambos canales sean iguales.
9. Cambie el conmutador selector del ajustador de servoganancia de **"3"** a **"2"**.

AJUSTE DE LA GANANCIA DE SEGUIMIENTO

1. La puesta del osciloscopio y las conexiones son las mismas que las indicadas anteriormente.
2. Ponga el oscilador de baja frecuencia a **1,0 kHz** y voltaje de salida de **100 mVp-p**.
3. Cambie el conmutador selector del ajustador de servoganancia de **"2"** a **"1"**.
4. En el osciloscopio se visualizarán señales de **1,0 kHz**. Ajuste **VR102** hasta que las amplitudes de la forma de onda de ambos canales sean iguales.
5. Cambie el conmutador selector del ajustador de servoganancia de **"1"** a **"2"**.

AJUSTE DE LA DESVIACION DE ENFOQUE

1. Conecte CH1 del osciloscopio a **TJ101** (+) y **GND** (−) del P.C.B. servo.
   Conecte CH2 del osciloscopio a **FEG** (+) y **GND** (−) del P.C.B. servo.
   Puesta de osciloscopio:
   VOLT .....200 mV (CH1)
   500 mV (CH2)
   Barrido.....0.5 mseg.
   Entrada .....CA (CH1), CC (CH2)
   Modalidad.....NORM (Disparo vía CH1)
2. Ponga el interruptor de alimentación del reproductor en **ON** e inserte un disco de prueba (SZZP1057C).
3. Ponga el reproductor en la modalidad de reproducción.
4. Verifique la forma de onda de CH1 y CH2 en el osciloscopio, y ajuste **VR105** de modo que la forma de onda alrededor del punto de disparo sea como la que se muestra en la figura.

AJUSTE DE LA DESVIACION DE SEGUIMIENTO

1. Conecte CH1 del osciloscopio a **TJ101** (+) y **GND** (−) del P.C.B. servo.
   Conecte CH2 del osciloscopio a **TEG** (+) y **GND** (−) del P.C.B. servo.
   Puesta de osciloscopio:
   VOLT .....200 mV (CH1)
   500 mV (CH2)
   Barrido.....0,5 mseg.
   Entrada .....CA (CH1), CC (CH2)
   Modalidad.....NORM (Disparo vía CH1)
2. Ponga el interruptor de alimentación del reproductor en **ON** e inserte un disco de prueba (SZZP1057C).
3. Ponga el reproductor en la modalidad de reproducción.
4. Verifique la forma de onda de CH1 y CH2 en el osciloscopio y ajuste **VR103** de modo que la forma de onda alrededor del punto de disparo sea como la que se muestra en la figura.

AJUSTE DEL EQUILIBRIO DE DESVIACION DEL SEGUIMIENTO

1. Ajuste el oscilador de baja frecuencia a la frecuencia de **1 kHz** y voltaje de salida de **200 mVp-p**. Luego conecte el oscilador a los terminales **OSC** (+) y **GND** (−) del ajustador de servoganancia.
2. Conecte CH1 del osciloscopio a **TJ101** (+) y **GND** (−) del P.C.B. servo.
   Puesta de osciloscopio: VOLT .....500 mV
   Barrido .....0,5 mseg.
   Entrada .....CA
3. Ponga el interruptor de alimentación del reproductor en **ON** e inserte un disco de prueba (SZZP1014F o SZZP1054C).
4. Ponga el reproductor en la modalidad de reproducción.
5. Cambie el conmutador selector del ajustador de servoganancia de **"2"** a **"1"**.
6. Ajuste **VR106** de modo que la forma de onda de la salida sea como se muestra (la fluctuación se hace mínima).
7. Lleve el conmutador selector del ajustador de servoganancia de **"1"** a **"2"**.
8. Ponga en **OFF** el interruptor de alimentación del reproductor.
9. Desconecte el ajustador de servoganancia.

ESPAÑOL SL-P250

AJUSTE DEL PLL (BUCLE DE ENGANCHE DE FASE)

1. Conecte CH1 del osciloscopio al **terminal LINE OUT** (del canal L o del R) y a **tierra**.
   Puesta de osciloscopio: VOLT .....1 V
   Barrido .....1 mseg.
   Entrada CC
2. Ponga el interruptor de alimentación del reproductor en **ON** e inserte un disco de prueba (SZZP1054C).
3. Reproduzca el **surco No. 6 (cuña de 0,7 mm)** del disco de prueba.
4. Verifique la forma de onda que se visualiza en el osciloscopio y ajuste **VR501** de acuerdo con los siguientes pasos.
   Paso 1. Gire lentamente **VR501** en el sentido de las manecillas del reloj y observe el punto en el que la forma de onda del osciloscopio comienza a deformarse.
   Paso 2. Gire lentamente **VR501** en el sentido contrario a las manecillas del reloj y observe el punto en que la forma de la onda del osciloscopio comienza a deformarse.
   Paso 3. Fije **VR501** en la posición intermedia entre los puntos observados en los pasos anteriores **"1"** y **"2"**.

COMPROBACION DEL FUNCIONAMIENTO DE REPRODUCCION DESPUES DEL AJUSTE

Comprobación de exploración de salto

1. Reproduzca un disco común.
2. Pulse el botón de salto para comprobar la exploración de salto (tanto en la modalidad directa como en la inversa).

Comprobación de exploración manual

1. Reproduzca un disco común.
2. Pulse el botón de exploración manual para comprobar si la exploración manual se puede realizar suavemente a velocidades bajas y altas (tanto en la modalidad directa como en la inversa).

Comprobación de reproducibilidad

1. Reproduzca el disco de prueba (SZZP1054C).
2. Reproduzca el **surco No. 6 (cuña de 0,7 mm)** y verifique si no hay salto de sonido o ruido.
3. Reproduzca el **surco No. 13 (punto negro de 0,7 mm)** y verifique si no hay salto de sonido o ruido.

AJUSTE DE LA TOMA OPTICA

Instrumentos de medición y herramientas especiales

- Osciloscopio de dos canales (con disparador) de 30 MHz o más
- Discos de prueba
  Disco de prueba (SZZP1014F) tipo antiguo o nuevo
  Disco de prueba de inspección (SZZP1054C)
  Disco desparejo (SZZP1056C)
- Llave de tuercas hexagonal (2,0 mm)
- Llave de tuercas hexagonal (1,27 mm)
- Calibre de espesor (RZZ0297)
- Filtro
- Adherencia de cierre de tornillo (RZZ0L01)

Procedimiento de ajuste

- Si se cambia la toma óptica y el motor del eje, ajústelos de acuerdo con el siguiente procedimiento.

Paso 1: Ajustar temporariamente cada VR.
↓
Paso 2: Ajuste la altura del plato giradiscos.
↓
Paso 3: Ajuste mecánico.
↓
Paso 4: Ajuste eléctrico.

AJUSTE DE LA ALTURA DEL PLATO GIRADISCOS

1. Conecte CH1 del osciloscopio a **FEG** (+) y **GND** (−) del P.C.B. servo a través del filtro.
   Puesta de osciloscopio: VOLT .....50 mV
   Barrido .....1 mseg.
   Entrada CC
2. Ajuste el equilibrio cero de CC del osciloscopio.
3. Lleve el interruptor de alimentación del reproductor a **ON** e inserte un disco de prueba (SZZP1014F o SZZP1054C).
4. Ponga el reproductor en la modalidad de reproducción.
5. Mida el nivel de CC (AmV) que se visualiza en el osciloscopio.
   Si el valor de A está dentro de la gama de ±**60 mV**, la altura del plato giradiscos es correcta. Si no está dentro de esta gama, realice los ajustes necesarios utilizando el calibre de espesor (RZZ0297). Si A es mayor que +**60 mV**, baje el plato giradiscos. Si A es menor que −**60 mV**, levante el plato giradiscos.

Ajuste la altura del plato giradiscos de la siguiente forma:

A. Inserte el calibre de espesor de 0,9 mm (RZZ0297), como se muestra abajo.
B. Afloje el tornillo de ajuste del plato giradiscos.
C. Ajuste la altura del plato giradiscos moviendo el calibre levemente en la dirección apropiada.
D. Apriete el tornillo de ajuste del plato giradiscos usando la llave de tuerca hexagonal de 1,27 mm.
E. Compruebe el ajuste de la altura del plato giradiscos siguiendo los pasos 1~5 anteriores.

AJUSTE MECANICO

1. Conecte CH1 del osciloscopio a **TJ101** (+) y **GND** (−) del P.C.B. servo.
   Puesta de osciloscopio: VOLT .....200 mV
   Barrido .....0,5 μseg.
   Entrada .....CA
2. Lleve el interruptor de alimentación del reproductor a **ON** e inserte el disco de prueba (SZZP1056C).
3. Utilizando los botones de exploración manual, mueva la toma de modo que los tornillos de ajuste mecánico se alineen con los orificios de ajuste del panel inferior.
4. Mientras comprueba la señal de RF del osciloscopio, apriete los **dos tornillos de ajuste** alternativamente con la llave hexagonal de 2,0 mm de modo que la fluctuación vertical de la seãl de RF se haga mínima y que el patrón visual se ensanche al máximo.
5. Lleve el interruptor de alimentación del reproductor a **OFF**.
6. Después del ajuste, aplique **adherencia de cierre de tornillo** (RZZ0L01) a los tornillos de ajuste.

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